FH-150R

SERVICE MANUAL



AEP Model UK Model E Model

- FH-150R consists of ST-177R, TA-177R, TC-177R and APM-177M.
- Remote commander RM-177R is supplied accessory.

'Dolby' and the double-D symbol are the trade marks of Dolby Laboratories Licensing Corporation. Noise reduction system manufactured under license from Dolby Laboratories Licensing Corporation.

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SAFETY-RELATED COMPONENT WARNING!!



COMPONENTS IDENTIFIED BY SHADING AND MARK

ON THE SCHEMATIC DIAGRAMS AND IN THE
PARTS LIST ARE CRITICAL TO SAFE OPERATION.
REPLACE THESE COMPONENTS WITH SONY PARTS
WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS
MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.

COMPACT HI-DENSITY COMPONENT SYSTEM SONY



FH-150R

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FEATURES

Compact hi-density component system with simple operation

Consists of an FM stereo FM-AM tuner, a high quality cassette deck, and an integrated amplifier, each of which can be connected quickly and securely. The functions are switched directly.

Supplied remote commander for remote control operationAllows you to control the whole system from a distance.

Amplifier with power output of 40 W + 40 W (1 kHz, 5% THD) for AEP, AED, UK models, with peak music power output of 320 W for E, EA3 models

- Includes a 7-band graphic equalizer controls for fine adjustment of tone quality for both recording and playback, and a 7-band spectrum analyzer.
- Microphone mixing jack and microphone level control.

High sensitivity and high selectivity tuner

Permits extremely precise tuning of FM/MW/LW stations (for AEP, AED, UK models) or FM/MW/SW $_1$ /SW $_2$ stations (for E, EA3 models) using the electronic digital readout on the frequency display. Five stations on each band can be memorized.

Auto-reverse cassette deck with select cassette-deck operations

- B-type and C-type Dolby NR circuit incorporated
- Automatic tape select system
- Automatic music sensor (AMS)
- Automatic recording level control system

3-way speaker system with APM woofer

By installing speaker boxes in the appropriate position, the localization of the sound can be arranged to fit your listening situation.

Newly-developed AMFB (Accurate Motional Feedback) function

Feeds back movement of Aluminum Honey-comb diaphragm on the speaker to the amplifier as electric signal in order to obtain sufficient bass sounds like a larger speaker system.

SPECIFICATIONS

ST-177R

System

FM stereo. FM/AM superheterodyne tuner Quartz-locked PLL digital synthesizer system

FM tuner section

Tuning range 87.5 - 108 MHz Telescopic antenna Antenna 75 ohms unbalanced Antenna terminals

Intermediate frequency

10.7 MHz $2.3 \,\mu\text{V} \,(\text{S/N} = 30 \,\text{dB/75} \,\text{ohms})$ Usable sensitivity 78 dB (mono) 70 dB (stereo) Signal-to-noise ratio

Harmonic distortion at 1 kHz

0.2% (mono) 0.5% (stereo)

Separation at 1 kHz 40 dB Selectivity at 400 kHz 55 dB

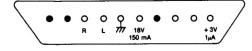
MW/LW tuner section (for AEP, AED, UK models)

		MW	LW
Tuning ran	ge	522 - 1,611 kHz	144 – 288 kHz
Antenna		Built-in ferrite b	
Intermedia	e frequency	450 kHz	
Usable sensitivity	Built-in ferrite bar antenna	250 μV/m (999 kHz)	500 μV/m (230 kHz)
	External antenna	100 µV (999 kHz)	150 μV (230 kHz)
Signal-to-ne	ise ratio	52 dB (50 mV/m)	
Harmonic distortion		0.3% (50 mV/m, 400 Hz)	

SW/MW tuner section (for E. EA3 models)

		SW 1	SW 2	MW
Tuning ran	ge	3.2 – 7.3 MHz	9.5 – 21.75 MHz	531 - 1,602 kHz (at 9 kHz step) 530 - 1,610 kHz (at 10 kHz step)
Antenna			rrite bar ante antenna term	
Intermedia	te frequency		450 kHz	
Usable Built-in sensitivity ferrite bar antenna		-	250 μV/m (999 or 1,000 kHz)	
	External antenna	23 μV (5 MHz)	30 μV (15 MHz)	100 µV (999 or 1,000 kHz)
Signal-to-n	oise ratio	50 dB	(5 mV)	52 dB (50 mV/m)
Harmonic	distortion	0.3 (5 mV,		0.3% (50 mV/m, 400 Hz)

10-pin DC input connector of ST-177R



General Dimensions

Approx.215 × 55 × 240 mm (w/h/d) (81/2 × 21/8 × 93/8 inches)

incl. projecting parts and controls

Approx. 0.9 kg (2 lb) net Weight

TC-177R

Recording system 4-track 2-channel stereo

Frequency response

DOLBY NR OFF (DIN)

With TYPE IV cassettes (Sony METAL-S) 30-16,000 Hz (±3 dB)

With TYPE II cassettes (Sony UCX)

30-15,000 Hz (±3 dB)

With TYPE I cassettes (Sony HF-S)

30-14,000 Hz (±3 dB)

0.07% WRMS (NAB) Wow and flutter \pm 0.2% (DIN)

Dimensions

Weight

Approx. 215 × 115 × 240 mm (w/h/d) (81/2 × 45/8 × 91/2 inches)

incl. projecting parts and controls

Approx. 2.3 kg (5 lb 2 oz) net

13-pin DC input connector of TC -177R



TA-177R

Continuous RMS power output (AEP, AED, UK models)

40 + 40 watts (6 ohms, at 1 kHz, 5% THD)

30 + 30 watts

(6 ohms, 40Hz - 20 kHz, 1% THD)

Peak music power output

320 W (6 ohms) (E, EA3 models)

nputs	Sensitivity	Impedance
PHONO (phono jacks)	2.5 mV	50 kilohms
CD/AUX (phono jacks)	250 mV	50 kilohms
MIC (phone jack)	1 mV	low impedance

Outputs

PRE OUT (phono jacks)	Voltage 250 mV, Impedance 4.7 kilohms
-	Voltage 250 TTV, Impedance 4.7 Kilonins
HEADPHONES (stereo phone jack)	Accepts headphones of 8 ohms or more
SPEAKER	Accepts only the APM-177M

PHONO: RIAA curve ± 0.5 dB Frequency response

CD/AUX

40 Hz - 30 kHz +0 dB MIC: 100 Hz - 10 kHz +0 dB

Dimensions

Approx. 215 × 115 × 235 mm (w/h/d) (81/2 × 41/2 × 93/e inches)

Weight

incl. projecting parts and controls Approx. 4.5 kg (9 lb 15 oz) net

APM-177M

Speaker system 3 way speaker system

Woofer: 110 cm2 APM type Speaker units

Bass reflex

Tweeter: 5 cm dia, cone type

Super tweeter: 3.5 cm dia, cone type

Enclosure type Frequency range

30 Hz - 20 kHz (AMFB switch ON)

60 Hz - 20 kHz (AMFB switch OFF)

Sensitivity 90 dB/W/m

Impedance 6 ohms

Approx. 170 × 280 × 220 mm (w/h/d) Dimensions

(65/8 × 107/8 × 83/4 inches)

Approx. 3.1 kg (6 lb 14 oz) net per speaker Weight

General

Power requirements

AEP, AED models: 220 V AC, 50/60 Hz UK model: 240 V AC, 50Hz E, EA3 models: 120, 220 or 240 V AC adjustable. 50/60 Hz

Power consumption

90 watts

Dimensions Approx. 570 × 345 × 230 mm (w/h/d)

(223/e × 135/e × 91/e inches)

incl. projecting parts and controls Approx. 14.6 kg (32 lb 3 oz) net

Approx 16.4 kg (36 lb 3 oz) in shipping carton

MODEL IDENTIFICATIONS

TC-177R has no difference by the model.

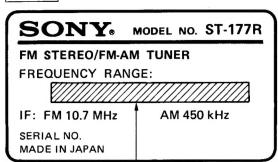
ST-177R

APM-177M

SPEAKER SYSTEM

IMPEDANCE:

SERIAL NO. MADE IN JAPAN



FM: 87.5 - 108 MHz SW₂: 9.5 - 21.75 MHz) E, Saudi Arabia $SW_1: 3.2 - 7.3 \text{ MHz}$ MW: 531 - 1,602 kHz models

FM: 87.5 - 108 MHz

SONY MODEL NO. APM-177M

MW: 522 - 1,611 kHz LW: 144 - 288 kHz

 $\int BLANK \dots E_2, E_3 \text{ models}$

AEP, Denmark G-AEP, UK models

∫BLANK E, E₃ models

 $E_2 \dots E_2 \mod E$

80W (MAX)

(220V ~ 50/60Hz 90W models

240V ~ 50Hz 170W UK m odel $120/220/240V \sim 50/60Hz 90W$. E_2/E_3 , Saudi Arabia

G-AEP

SERIAL NO. MADE IN JAPAN

TA-177R

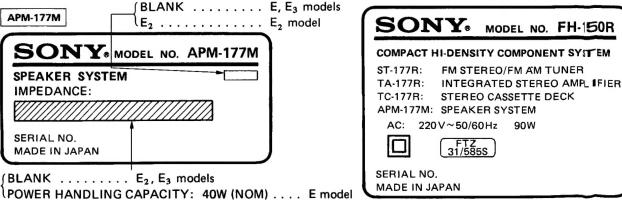
This label is sticked on TA-177R (G-AE ₱ model).

AEP, Denmark

models

SONY MODEL NO. TA-177R

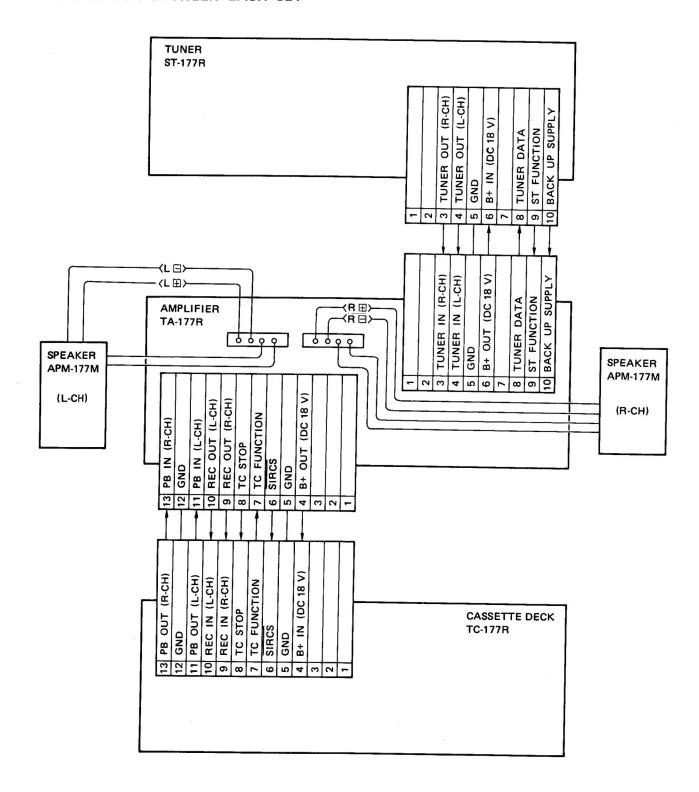
INTEGRATED STEREO AMPLIFIER



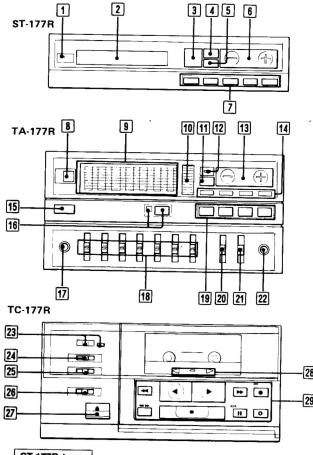
-3-

-4 -

CONNECTION BETWEEN EACH SET



FUNCTION OF CONTROLS



ST-177R tuner

1 STEREO indicator

Lights when an FM stereo program of sufficient signal strength is tuned in.

2 Band/frequency display

Displays the frequency received and the following items. When the PRESET button is pressed, the button number appears. When a signal is tuned in, the TUNED indicator appears. When the MEMORY button is pressed, the MEMORY indicator appears.

3 BAND select button

Press to select the desired band. The band indicator appears in the display. With each press, the band changes as follows.

AEP, AED, UK models: $F_iM \rightarrow MW \rightarrow LW$

E, EA3 models: $F_1M \rightarrow SW_2$ (SW 9.50-21.75MHz) $\rightarrow SW_1$ (SW 3.20-7.30MHz) $\rightarrow MW$

4 STEREO MUTING button

This button serves the dual purpose of a mode and FM muting button.

Normally keep this button engaged (the MUTING indicator appears) to eliminate FM interstation noise while tuning from station to station.

The tuner operates in stereo mode for stereo sound sources and will be automatically switched to mono mode for monaural sound sources.

5 MEMORY button

Press to memorize a tuned-in station on a PRESET button.

6 TUNING button

Press the "+" side to tune in a higher frequency, and the "-" side to tune in a lower frequency. To change the frequency rapidly, keep the button pressed.

7 PRESET buttons

Press the appropriate button to memorize a tuned-in station or to call up a memorized station.

TA-177R amplifier

■ REMOTE SENSOR

Receives the infrared ray command transmitted from the supplied RM-177R remote commander.

9 7 BAND SPECTRUM ANALYZER display

This is a 7-division real time analyzer, and the frequency band is the same as that of the graphic equalizer.

10 VOL LEVEL (volume level) indicator

Indicates the output level of the amplifier.

11 MUTING button

Press to reduce the sound level by 20 dB. Press again to restore the same listening level as before.

This function is useful when you lower the tonearm onto a record or when you answer the telephone.

12 Muting indicator

Lights when the MUTING button is pressed.

13 VOLUME control

Press the "+" side to increase the overall sound level, or the "-" side to decrease it.

14 Function indicators

The indicator lights to show the audio input source in use. When the power is turned on, the tuner indicator lights.

15 POWER switch

Depress (\bigcirc ON) to turn on the power of the stereo system. To turn it off, press again (\bigcirc OFF).

16 AMFB (Accurate Motional Feedback) switch and indicator

Depress when reinforcing bass sounds. The indicator lights up. This function will not work unless both the right and left speakers are connected. Also, this function will not work in case you are listening with headphones. Then, the indicator will go out.

17 HEADPHONES jack (stereo phone jack)

18 GRAPHIC EQUALIZER controls

Slide each control upwards to increase the level of the frequency band, and downwards to decrease the level. 63 Hz: Use to boost or cut heavy bass.

150 Hz: Use to boost or cut normal bass.

400 Hz: Use to adjust the power, spaciousness and warmth of the sound.

1 kHz: Use to provide more presence for vocals.

3 kHz: Use to boost a brighter sound and to reduce stridency.

6 kHz: Use to adjust the brightness of sound. 14 kHz: Use to adjust the treble.

To record or listen to the sound with the original tone quality, set all the controls at their center positions.

19 FUNCTION select buttons

Select the desired button for program source.

TAPE: For listening to a taped program.

CD/AUX: For listening to or record a compact disc or auxiliary program source connected to CD/AUX inputs.

TUNER: For listening to or record a radio program. **PHONO:** For listening to or record a record program source connected to PHONO inputs.

To select a tuner program, press any button of the tuner except MEMORY and STEREO MUTING buttons. To select a taped program, set the cassette deck in playback mode.

20 BALANCE control

Adjusts the balance of the left and right channel output levels.

21 MIC LEVEL (microphone level) control

Controls the input level of the microphone. Slide towards MAX to increase microphone level and

When not in use of microphone mixing, set this control to the MIN position.

22 MIC (microphone) jack (phone jack)

towards MIN to decrease it.

Connect a microphone for microphone mixing.

TC-177R cassette deck

23 TAPE COUNTER and reset button

The tape counter provides a numerical reference point. To reset to zero, press the reset button.

24 DOLBY NR switch

Select the Dolby NR* (Noise Reduction) system to be used for recording or playback.

OFF: To record or play back without the Dolby NR process.

- B: To record or play back with the Dolby B-type NR process.
- C: To record or play back with the Dolby C-type NR process.
- * Dolby and the double D symbol are trade marks of the Dolby Laboratories Licensing Corporation. Noise reduction system manufactured under license from Dolby Laboratories Licensing Corporation.

25 DIRECTION MODE selector

Select the mode of tape transport for recording and playback.

- \rightleftarrows : To record or play back one side of a cassette.
- : To record on both sides of a cassette or to repeat playback of both sides endlessly.

26 TIMER standby switch

Normally set to OFF. To start recording or playback automatically using an optional timer, set to REC or PLAY.

27 ▲ EJECT (eject) button

Press to open the cassette holder.

- 28 Tape transport direction mode indicators
- [29] Tape operation mode select buttons

 ◄◄ (fast reverse)/AUTO PLAY ▶ button

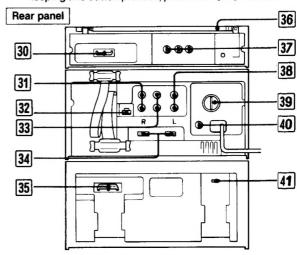
 AMS (Automatic Music Sensor) button and indicator:

Press to activate the AMS function. The indicator lights. To deactivate that function, press again.

- ∢ (reverse play) button

▶► (fast forward)/AUTO PLAY ◀ button

- PAUSE button and indicator: Press to stop the tape momentarily during recording or playback. To disengage pause mode, press again. The indicator lights during pause and flickers just after the power is turned on and during record muting.
- (record muting) button: Press to eliminate unwanted program material such as broadcasting commercials during recording.
- REC (record) button and indicator: To start recording keeping this button pressed, press the ◀or ➤ buttons



- 30 Power connector of tuner
- 31 PHONO inputs (phono jacks)
 Accepts the outputs of a turntable system.

32 CONTROL S OUT connector (4-pin)

Connect the supplied CD player connecting cord to this connector to control the compact disc player from a remote location.

33 CD/AUX (compact disc/auxiliary) inputs (phono jacks)
Accepts the outputs of a compact disc player or input
sources such as a playback only tape deck.

- 34 Speaker terminals
- 35 Power connector of tape deck
- 36 Telescopic antenna

Used for FM or SW (only for E, EA3 models) reception.

37 FM/LW/MW external antenna terminals (AEP, AED, JK models) FM/SW/MW external antenna terminals (E, EA3 models)

38 PRE OUT outputs (phono jacks)

Accepts the line inputs of a tape deck for tape recording Recording the sound adjusted with the GRAPHIC EQUALIZER controls or the microphone sound mixed with sources can be made.

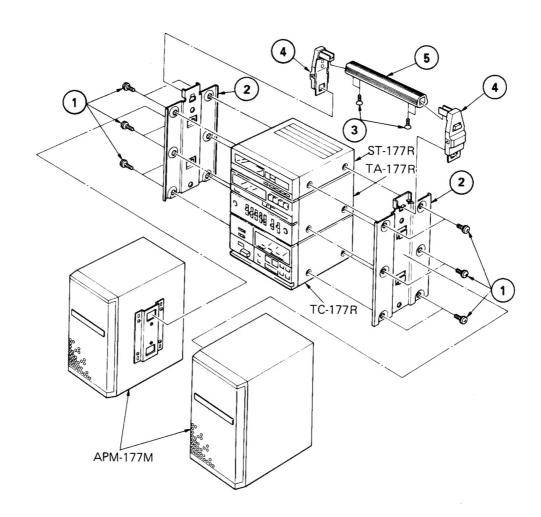
- 39 VOLTAGE SELECTOR (only for E, EA3 models)
- 40 Ground terminal (only for West Germany and Italy)
- 41 ISS (interference suppress switch)

If interference is encountered while recording MW or LW program, slide the switch to position 1, 2 or 3 depending on which best reduces the noise.

EXPLODED VIEW AND PARTS LIST

NOTE

- The mechanical parts with no reference number in the exploded views are not supplied.
- Items marked " * " are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.



GENERAL SECTION

No.	Part No.	Description
1	X-4902-909-1	SCREW ASSY, SIDE PLATE
2	4-910-051-11	PLATE (C), SIDE
3	7-685-247-29	SCREW +KTP 3X10 TYPE2 SLIT
4	X-4910-069-1	BRACKET ASSY, HANDLE
5	2-249-402-01	HANDLE

ACCESSORY & PACKING MATERIAL

Part No.	Description
1-463-732-11 1-556-372-61	REMOTE COMMANDER (RM-177R) CORD, CONNECTION (4 CORE)
3-701-630-00 3-765-098-11 3-765-098-41	BAG, POLYETHYLENE (EXCEPT FOR G-AEP)MANUAL, INSTRUCTION (AEP,G-AEP,Denmark)MANUAL, INSTRUCTION
*4-603-394-00 4-884-945-00	CUSHION (A)(RM-177R) PARTITION

ACCESSORY & PACKING MATERIAL

Part No.	Description
4-872-911-00 4-872-911-00 4-884-884-00 4-910-323-01	(TC-177R)SHEET, PROTECTION (TA-177R)SHEET, PROTECTION (ST-177R)SHEET, PROTECTION (APM-177M)SHEET, PROTECTION
4-907-610-01	JOINT
4-910-052-01 4-910-053-01 4-910-054-01 4-910-055-01	
4-910-353-01 4-910-324-01	(APM-177M)CUSHION, UPPER (APM-177M)CUSHION, LOWER
4-914-346-21 4-914-346-31	(E2/3,Saudi Arabia)INDIVIDUAL CARTON (AEP,G-AEP,UK,Denmark)INDIVIDUAL CARTON
9-911-842-XX X-4902-908-1	CUSHION (F) BAG ASSY, SCREW

FM STEREO/FM-AM TUNER (ST-177R)

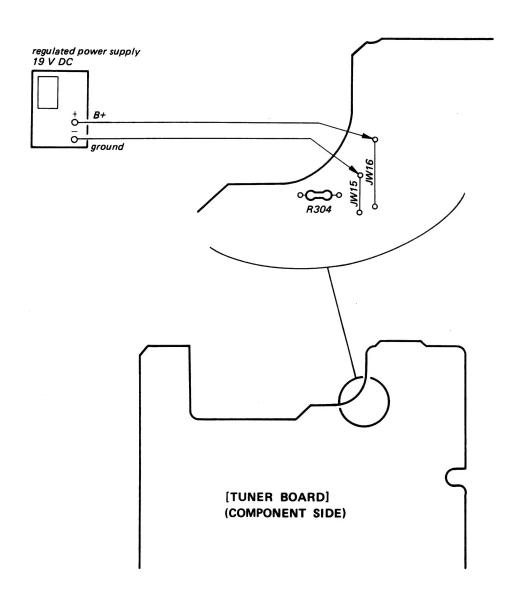
(AEP, UK model)

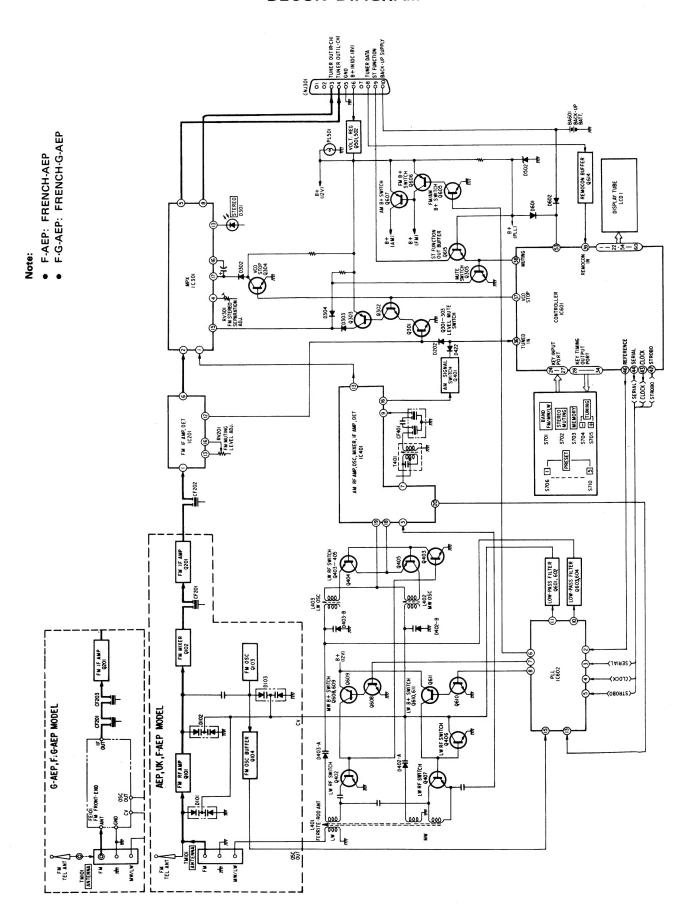
REPAIRING PRECAUTION

[To apply B+ voltage]

The power of this unit is fed from TA-177R.

Because of this, connect the regulated power supply as illustrated below when this unit alone operates.



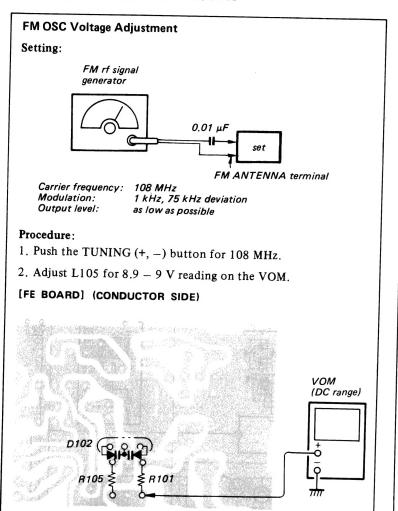


SECTION 2 ADJUSTMENTS

FM SECTION 1

Setting:

BAND selector switch FM



G-AEP, F.G-AEP Model:

The FM front-end is carefully adjusted at the factory and is supplied as one whole block for replacement.

FM Tracking Adjustment (Except for G-AEP, F-G-AEP model)

Setting:

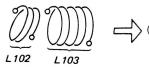
FM rf signal generator

FM ANTENNA terminal Carrier frequency: 98 MHz Modulation: 1 kHz, 75 kHz deviation Output level: 3.16 µV (10 dB)

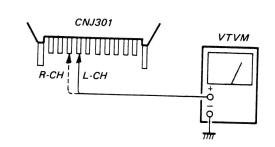
Procedure:

- 1. Push TUNING (+, -) button for 98 MHz.
- 2. Approach L102 and L103 not to contact each
- 3. Adjust L101 and L103, and repeat the adjustment 2-3 times for maximum VTVM reading.

Adjust L103 in the direction as shown by arrow (A).

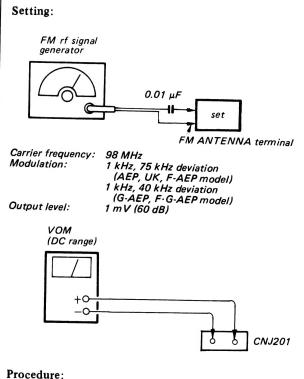


Note: Do not touch L 102. • F·G-AEP: FRENCH-G-AEP



Note: FM discriminator alignment should be mode after FM tracking adjustment.

FM Discriminator Alignment (NULL Check)

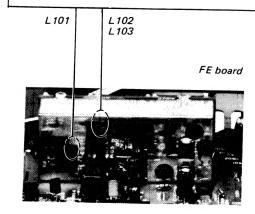


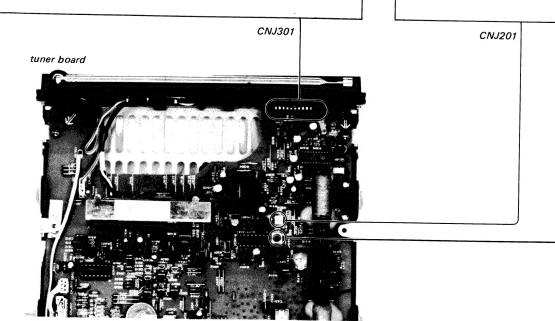
1. Push the TUNING (+, -) button for 98 MHz.

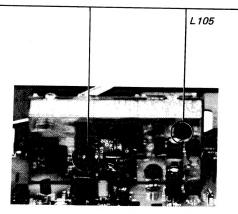
T201

2. Adjust T201 for 0 V reading on the VOM.

• F-AEP: FRENCH-AEP • F·G-AEP: FRENCH·G-AEP

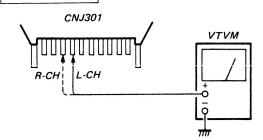


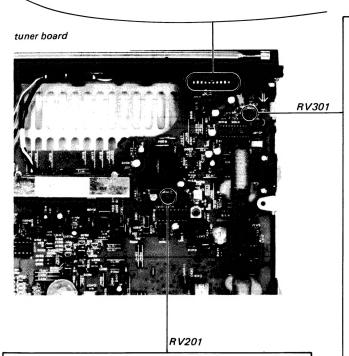




FE board





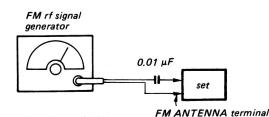


FM Muting Level Adjustment

Setting:

STEREO MUTING switch . . . ON

Procedure:



Carrier frequency: Modulation:

36 MMZ 1 kHz, 75 kHz deviation (AEP, UK, F-AEP model) 1 kHz, 40 kHz deviation (G-AEP, F-G-AEP model)

Output level:

17.9 µV (25 dB)

1. Push the TUNING (+, -) button for 98 MHz.

2. Adjust RV201 for a point the VTVM reading just drops to 0 V.

• F-AEP: FRENCH-AEP

• F·G-AEP: FRENCH-G-AEP

FM Stereo Separation Adjustment Setting:

STEREO MUTING switch ON

Procedure:

FM rf stereo generator 0.01 µF

FM ANTENNA terminal

Carrier frequency: 98 MHz Modulation:

audio (1 kHz): 33.75 kHz deviation (AEP, UK, F-AEP model)

20 kHz deviation (G-AEP, F-G-AEP model) pilot (19 kHz): 7.5 kHz deviation sub-channel (38 kHz): 33.75 kHz deviation (AEP, UK, F-AEP model)

20 kHz deviation (G-AEP, F-G-AEP model) 1 mV (60 dB) Output level:

Mode:

stereo

FM stereo signal generator output channel	VTVM connection	VTVM reading (dB)
L-CH	L-CH	A
R-CH	L-CH	B Adjust RT301 for minimum reading.
R-CH	R-CH	C
L-CH	R-CH	Adjust RT301 for minimum reading.

L-CH Stereo separation: (A) - (B) R-CH Stereo separation: (C)

The separations of both channels should be equal.

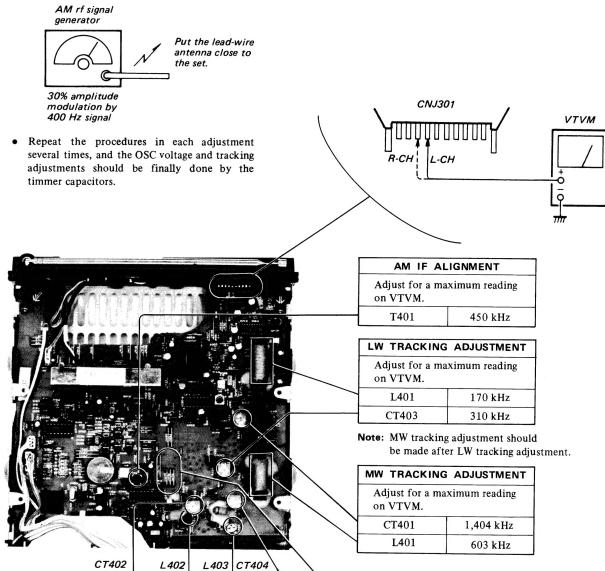
• F-AEP: FRENCH-AEP

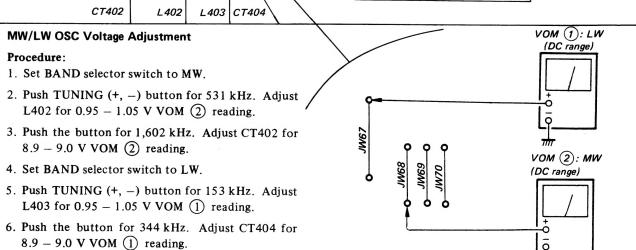
• F·G-AEP: FRENCH·G-AEP

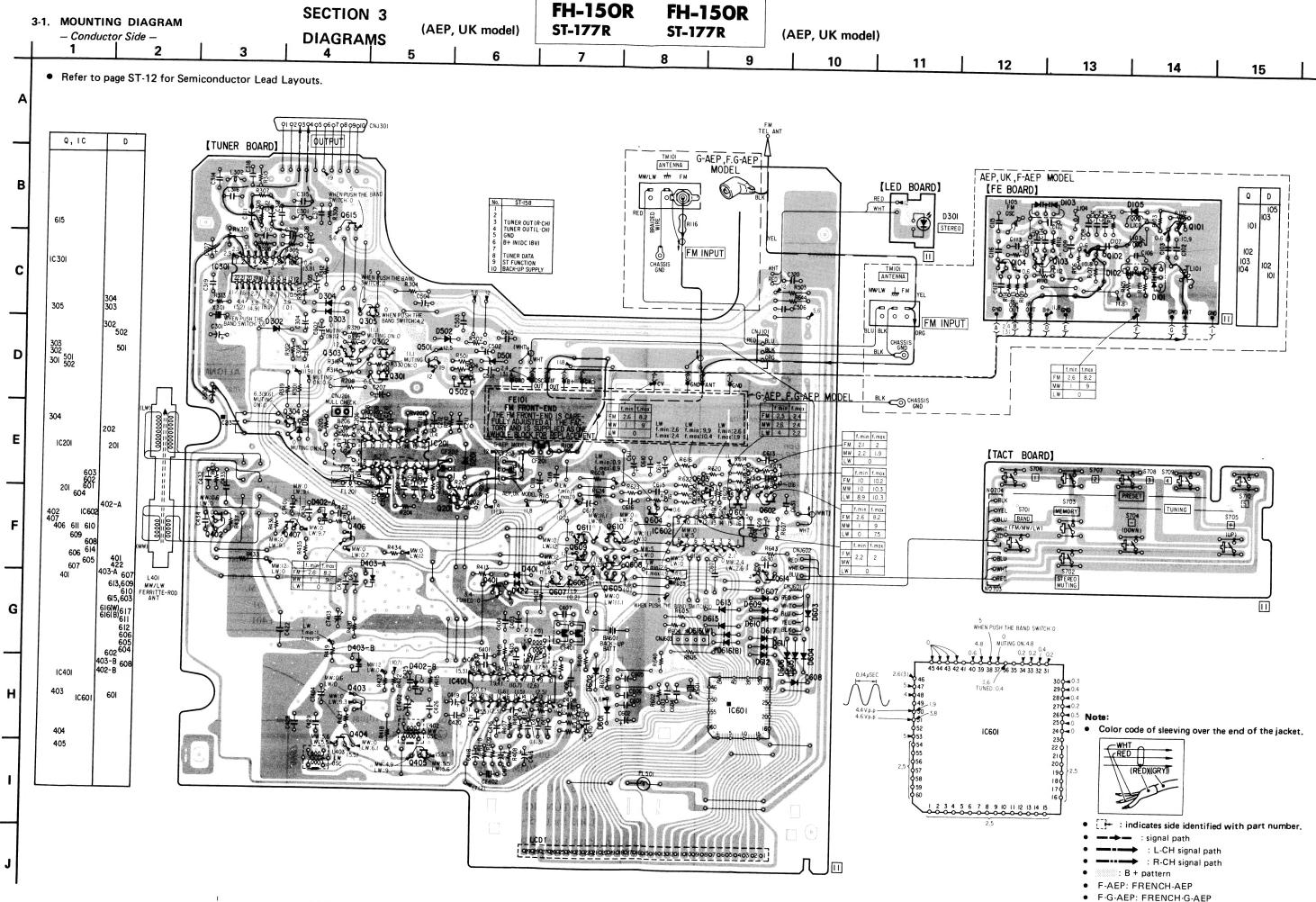
AM SECTION

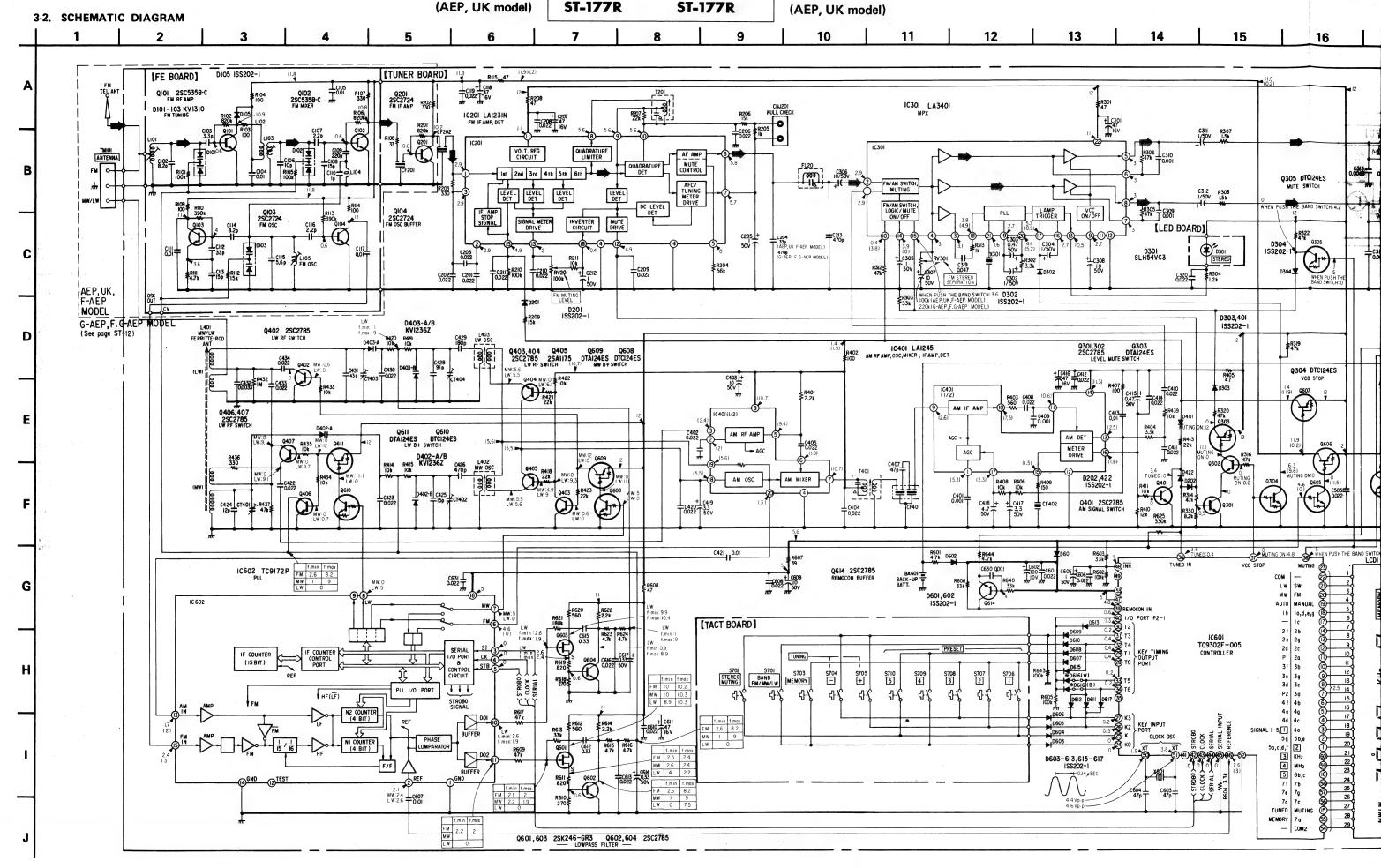
Setting:

BAND selector switch: MW or LW



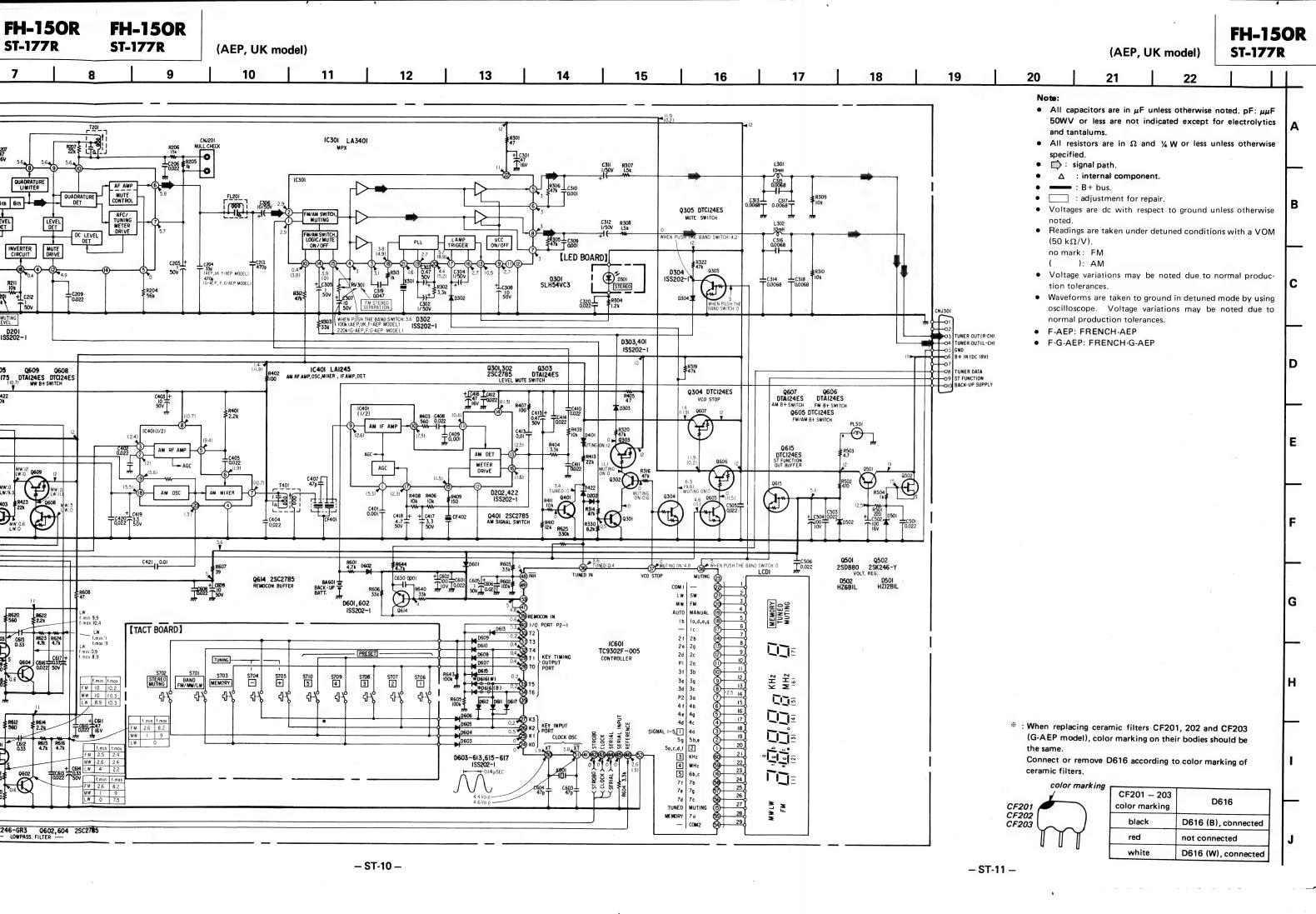






FH-15OR

FH-150R



EXPLODED VIEWS AND PARTS LIST

NOTE:

· Items i

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typical

capacit circuit

● F·AE F-G-/

1-5 *A-4 *A-4

*1-6 *1-5

1-1

1-1 1-1

1-1

1-1 1-1

1-1 1-1

1-1

1-10 1-10

1-1: 1-1:

BA601 1-5

Ref.No. Par

901 902

C104

C105 C106

C107

C108

C109 C110

C114 C115 C116

C117 C118 C119

C201 C202 C203

C204

C204

C205

C206 C207

C208 C209 C210

C302 C303

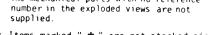
C211 1-10 C212 C301

C111 1-1 C112 1-1 C113 1-1

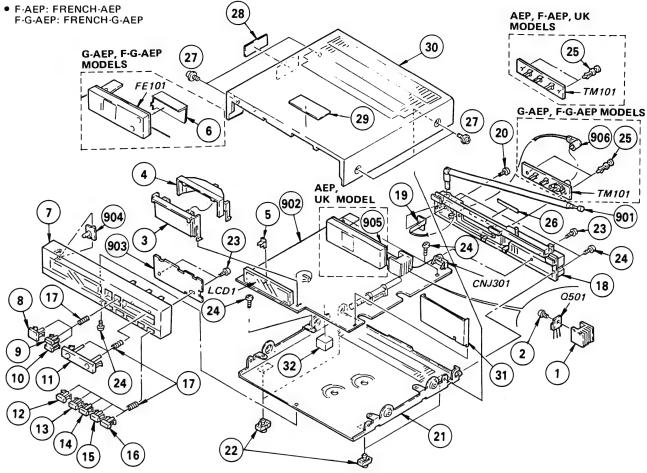
The mechanical parts with no reference number in the exploded views are not

Items marked " * " are not stocked since

 The construction parts of an assembled part are indicated with a collation number in the remark column.

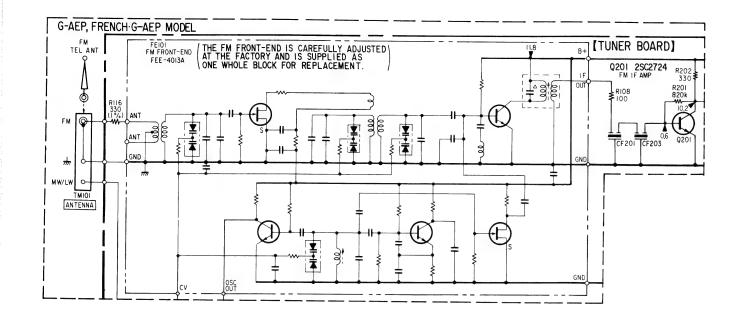


they are seldom required for routine service. Some delay should be anticipated when ordering these items.

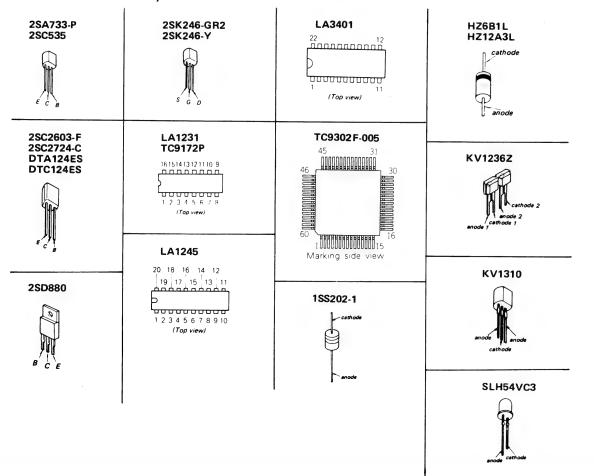


	$\overline{}$			•			
No.	Part No.	escription	Remarks	No.	Part No.	Description	Remarks
1 2	*4-363-146-21 7-685-646-81	HEAT SINK, V.OUT SCREW +BVTT 3X8 TYPE2		26	*4-910-084-01 4-910-085-01		NNA
3	*4-909-633-01	ILLUMINATOR		27	4-886-821-21		NNA
4	*4-904-515-01	HOUSE, LAMP					
5	*4-904-507-01	BLIND, LAMP		28	*4-914-318-01 *4-914-313-01		NUMBER
6	*4-910-359-01	PLATE, SHIELD			*4-914-365-01		
7	X-4910-084-1	PANEL ASSY, FRONT					HOHDER
8	4-910-093-11	BUTTON, SQUARE (BAND)		29	4-884-927-00	LABEL (SYSTEM), CAUTION	
9	4-910-087-01	BUTTON (B), SQUARE (STEREO MUTIN	G)	30	X-4902-904-1	CASE ASSY	
10	4-910-087-71	BUTTON (B), SQUARE (MEMORY)		31	*4-910-090-01	PLATE, SHIELD	
11	4-910-094-11	BUTTON, SQUARE (TUNING)		32	9-911-842-XX	CUSHION (F)	
12	4-914-314-01	BUTTON, SQUARE (PRESET 1)		901	1-501-321-11	ANTENNA, TELESCOPIC	
13	4-914-314-11	BUTTON, SQUARE (PRESET 2)		902	*A-4351-529-A	AMIENNA, TELESCOPIC	THNED
14	4-914-314-21	BUTTON, SQUARE (PRESET 3)			*A-4351-530-A		TUNER
15	4-914-314-31	BUTTON, SQUARE (PRESET 4)			*1-615-524-11		IUNEK
16	4-914-314-41	BUTTON, SQUARE (PRESET 5)			*1-615-525-11		
		, , , , , , , , , , , , , , , , , , , ,			*1-615-526-11		-
17	4-886-032-00	SPRING, COMPRESSION		906	*1-562-908-11		MALE
18	4-910-098-01	PLATE, JACK				to the jet of the jet	HIELD)
19	*4-910-081-01	TERMINAL BOARD, ROD ANTENNA		CNJ301	1-562-479-12	SOCKET, CONNECTOR 10P	11LLD)
20	7-682-548-09	SCREW +B 3X8			1-463-611-11	(G-AEP,F·G-AEP)FRONT END, FI	
21	*4-902-941-21			LCD1	1-806-874-11		``
22	X-4902-937-1			0501	8-729-288-02	TRANSISTOR 2SD880	
23	7 - 685-646-71	SCREW +BYTP 3X8 TYPE2 N-S			1-536-733-00	(G-AEP,F.G-AEP)TERMINAL BO	OARD .
24	7-685-871-01	SCREW +BVTT 3X6 (S)					TENNA
25	4-829-039-00	RIVET, NYLON		TM101	1-536-901-11	(AEP,F.AEP,UK)TERMINAL BOARD	

3-3. FM FRONT-END SCHEMATIC DIAGRAM (G-AEP, FRENCH-G-AEP MODEL)



Semiconductor Lead Layouts



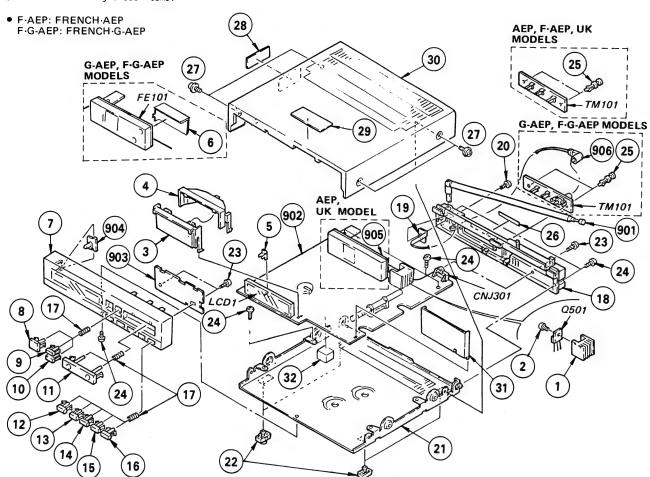
NOTE:

The mechanical parts with no reference number in the exploded views are not

- Items marked " * " are not stocked since they are seldom required for routine service. Some delay should be antici-pated when ordering these items.
- The construction parts of an assembled part are indicated with a collation

EXPLODED VIEWS AND PARTS LIST

number in the remark column.



No.	Part No.	escription	Remarks	No.	Part No.	Description	Remarks
1 2	*4-363-146-21 7-685-646-81	HEAT SINK, V.OUT SCREW +BVTT 3X8 TYPE2		26	*4-910-084-01 4-910-085-01	(AEP,F·G-AEP,UK)LABEL, ANT	TENNA
3 4	*4-909-633-01 *4-904-515-01	ILLUMINATOR HOUSE, LAMP		27	4-886-821-21	SCREW, M3 CASE STOPPER	IENNA
5	*4-904-507-01	BLIND, LAMP		28	*4-914-318-01 *4-914-313-01	(AEP,UK)LABEL, MODE (F.AEP,F.G-AEP)LABEL, MODE	L NUMBER
6 7	*4-910-359-01 X-4910-084-1	PLATE, SHIELD PANEL ASSY, FRONT			*4-914-365-01	(G-AEP)LABEL, MODE	L NUMBER
8 9	4-910-093-11 4-910-087-01	BUTTON, SQUARE (BAND) BUTTON (B), SQUARE (STEREO MUTIN	IG)	29 30	4-884-927-00 X-4902-904-1	LABEL (SYSTEM), CAUTION CASE ASSY	
10 11	4-910-087-71 4-910-094-11	BUTTON (B), SQUARE (MEMORY) BUTTON, SQUARE (TUNING)		31 32	*4-910-090-01 9-911-842-XX	PLATE, SHIELD CUSHION (F)	
12 13	4-914-314-01 4-914-314-11	BUTTON, SQUARE (PRESET 1) BUTTON, SQUARE (PRESET 2)		901	1-501-321-11	ANTENNA, TELESCOPIC	
14 15	4-914-314-21 4-914-314-31	BUTTON, SQUARE (PRESET 3) BUTTON, SQUARE (PRESET 4)		902	*A-4351-529-A *A-4351-530-A		, TUNER , TUNER
16	4-914-314-41	BUTTON, SQUARE (PRESET 5)		903 904 905	*1-615-524-11 *1-615-525-11	PC BOARD, TACT PC BOARD, LED	
17 18	4-886-032-00 4-910-098-01	SPRING, COMPRESSION PLATE, JACK		906	*1-615-526-11 *1-562-908-11	(AEP,F.AEP,UK)PC BOARD, F (G-AEP,F.G-AEP)CONNECTOR,	FEMALE
19 20	*4-910-081-01 7-682-548-09	TERMINAL BOARD, ROD ANTENNA SCREW +B 3X8		CNJ301 FE101	1-562-479-12 1-463-611-11	SOCKET, CONNECTOR 10P (G-AEP,F.G-AEP)FRONT END,	SHIELD)
21	*4-902-941-21	CHASSIS		LCD1	1-806-874-11	(FEE-401 INDICATOR, L-CRYSTAL LT5056	3A)
22 23	X-4902-937-1 7-685-646-71	FOOT ASSY, RUBBER SCREW +BYTP 3X8 TYPE2 N-S		Q501 TM101	8-729-288-02 1-536-733-00	TRANSISTOR 2SD880 (G-AEP,F.G-AEP)TERMINAL	ROADD
24 25	7-685-871-01 4-829-039-00	SCREW +BYTT 3X6 (S) RIVET, NYLON		TM101	1-536-901-11	A	NTENNÁ
		•			2 000 301 11	(AEP,F·AEP,UK)TERMINAL BOA	NTENNA

- ST-13 -

SECTION 5 ELECTRICAL PARTS LIST

NOTE:

· Items marked " * " are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.

· If there are two or more same circuitsin a set such as a stereophonic machine, only typical circuit parts may be indicated and capacitors and resistors in other same circuits may be omitted.

• F-AEP: FRENCH-AEP F·G-AEP: FRENCH·G-AEP ELECTRICAL PARTS

CAPACITORS: MF:μF, PF:μμF.

RESISTORS

· All resistors are in ohms. · F : nonflammable

COILS

· MMH : mH, UH : µH

SEMICONDUCTORS

In each case, U : μ , for example: UA...: μ A..., UPA...: μ PA..., UPC...: μ PC, UPD...: μ PD...

ELEC	TRICAL	PARTS

	ELECTRI	CAL PARTS						ELECTRI	CAL PARTS			
Ref.No.	Part No.	Description	1				Ref.No.	Part No.	Description			
901 902	1-501-321-11 *A-4351-529-A *A-4351-439-A	(AEP,F.AEP,	LESCOPIC UK)MOUNTE AEP)MOUNTE	D PCB,	TUNE	R R	C306 C307 C308	1-123-356-00 1-123-356-00 1-123-356-00	ELECT	10MF 10MF 10MF	20% 20% 20%	50V 50V 50V
905	*1-615-524-11 *1-615-525-11 *1-615-526-11 *1-562-908-11	PC BOARD, L	ED UK)PC BOA	TOR, F	EMALE		C309 C310 C311	1-162-294-31 1-162-294-31 1-123-380-00	CERAMIC	0.001MF 0.001MF 1MF	10% 10% 20%	50V 50V 50V
BA601	1-528-120-00	BATTERY, LI	THIUM (CR-202	(NO SI 25)	HIELD))	C312 C313 C314	1-123-380-00 1-162-305-31 1-162-305-31	CERAMIC	1MF 0.0068MF 0.0068MF	20% 20% 20%	50V 16V 16V
C102 C103 C104	1-162-198-31 1-162-193-31 1-162-306-31	(AEP,F.AEP,	UK)CERAMIC UK)CERAMIC UK)CERAMIC	3.3PF	102	50V 50V 16V	C315 C316 C317	1-162-305-31 1-162-305-31 1-162-305-31	CERAMIC	0.0068MF 0.0068MF 0.0068MF	20% 20% 20%	16V 16V 16V
C105 C106 C107	1-162-306-31 1-162-199-31 1-162-191-31	(AEP,F·AEP,	UK)CERAMIC UK)CERAMIC UK)CERAMIC	10PF	5%	50V	C318 C319 C320	1-162-305-31 1-130-491-00 1-101-005-00	CERAMIC MYLAR CERAMIC	0.0068MF 0.047MF 0.022MF	20% 5%	16V 50V 50V
C108 C109 C110	1-162-203-31 1-162-286-31 1-162-187-31	(AEP,F.AEP,	JK)CERAMIC JK)CERAMIC JK)CERAMIC	220PF	10%	50V 50V 50V	C401 C402 C403	1-162-294-31 1-101-005-00 1-123-356-00	CERAMIC CERAMIC ELECT	0.001MF 0.022MF 10MF	10% 20%	50V 50V 50V
C111 C112 C113	1-162-306-31 1-162-211-31 1-162-203-31	(AEP,F·AEP,L	JK)CERAMIC JK)CERAMIC JK)CERAMIC	33PF	5%	16V 50V 50V	C404 C405 C407	1-101-005-00 1-101-005-00 1-162-215-31	CERAMIC	0.022MF 0.022MF 47PF	5%	50V 50V 50V
C114 C115 C116	1-162-198-31 1-162-196-31 1-162-191-31	(AEP,F·AEP,U	JK)CERAMIC JK)CERAMIC JK)CERAMIC	5.6PF	10%	50V 50V 50V	C408 C409 C410	1-161-494-00 1-162-294-31 1-130-487-00	CERAMIC	0.022MF 0.001MF 0.022MF	30% 10% 5%	25V 50V 50V
C117 C118 C119	1-162-306-31 1-123-332-00 1-101-005-00	ELECT	0.01MF 47MF 0.022MF	20% 20%	16 V 25 V 50 V		C411 C412 C413	1-101-005-00 1-101-005-00 1-162-306-31	CERAMIC CERAMIC CERAMIC	0.022MF 0.022MF 0.01MF	20%	50V 50V 16V
C201 C202 C203	1-101-005-00	CERAMIC CERAMIC CERAMIC	0.022MF 0.022MF 0.022MF		50V 50V 50V		C414 C415 C416	1-101-005-00 1-123-379-00 1-123-332-00	CERAMIC ELECT ELECT	0.022MF 0.47MF 47MF	20% 20%	50V 50V 16V
C204 C204	1-162-211-31 1-162-290-31	(AEP,F·AEP,U (G-AEP,F·G-A	K)CERAMI(EP)CERAMI(C 33PF C 470PF	5% 10%	50V 50V	C417 C418	1-123-382-00 1-123-369-00	ELECT ELECT	3.3MF 4.7MF	20% 20%	50V 50V
C205 C206 C207	1-123-380-00 1-101-005-00 1-123-332-00		1MF 0.022MF 47MF	20%	50V 50V 16V			1-123-382-00 1-101-005-00 1-162-306-31	CERAMIC CERAMIC	3.3MF 0.022MF 0.01MF	20%	50V 50V 16V
C208 C209 C210	1-101-005-00 1-101-005-00 1-101-005-00	CERAMIC CERAMIC CERAMIC	0.022MF 0.022MF 0.022MF		50V 50V 50V		C422 C423	1-161-494-00 1-101-005-00 1-102-949-00	CERAMIC CERAMIC	0.022MF 0.022MF 12PF	30%	25V 50V
C212		ELECT	0.022MF 1MF	20%	50V 50V		C425 C426	1-102-880-00	CERAMIC	15PF 470PF	5% 5% 5%	50V 50V
C302	1-123-380-00	ELECT	47MF	20%	16V 50V		C429	1-102-701-00 1-103-707-00	CERAMIC STYROL	91PF 180PF	5% 5%	50V 50V
C304	1-123-380-00	ELECT ELECT	0.47MF 1MF 1MF	20% 20% 20%	50V 50V 50V		C431	1-101-005-00 1-102-966-00 1-162-303-31	CERAMIC	0.022MF 43PF 0.0033MF	5% 20%	50V 50V 16V

	ELECTRIC	AL PARTS					ELECTRIC	CAL PARTS
Ref.No.	Part No.	Description				Ref.No.	Part No.	Description
C433 C434 C501	1-161-494-00 1-101-005-00 1-101-005-00	CERAMIC	0.022MF 0.022MF 0.022MF	30%	25¥ 50¥ 50¥	D602 D603 D604	8-719-107-94 8-719-107-94 8-719-107-94	DIODE 1SS202-1 DIODE 1SS202-1 DIODE 1SS202-1
C502 C503 C504	1-123-333-00 1-101-005-00 1-123-307-00	CERAMIC	100MF 0.022MF 100MF	20%	16V 50V 10V	D605 D606 D607	8-719-107-94 8-719-107-94 8-719-107-94	DIODE 1SS202-1
C505 C506 C601	1-101-005-00 1-101-005-00 1-101-005-00	CERAMIC	0.022MF 0.022MF 0.022MF		50V 50V 50V	D608 D609 D610	8-719-107-94 8-719-107-94 8-719-107-94	
C602 C603 C604	1-123-307-00 1-102-852-00 1-102-852-00	CERAMIC	100MF 47PF 47PF	20% 5% 5%	10V 50V 50V	D611 D612 D613	8-719-107-94	DIODE 1SS202-1 DIODE 1SS202-1 DIODE 1SS202-1
C605 C606 C607	1-123-380-00 1-101-005-00 1-162-306-31	CERAMIC	1MF 0.022MF 0.01MF	20% 20%	50V 50V 16V	D615 D616 D617	8-719-107-94 8-719-107-94 8-719-107-94	DIODE 1SS202-1
C608 C609	1-101-005-00 1-123-356-00		0.022MF 10MF	20%	50V 50V	FE101	1-463-611-11	(G-AEP,F-G-AEP)FRONT END, FM
C610	1-101-005-00		0.022MF	200	50V	FL201	1-235-126-00	(FEE-4013A) ENCAPSULATED COMPONENT
C611 C612 C613	1-123-332-00 1-136-171-00 1-130-487-00	FILM	47MF 0.33MF 0.022MF	20% 5% 5%	16V 50V 50V	IC301	8-759-812-31 8-759-801-80 8-759-812-45	IC LA3401
C614 C615 C616	1-123-609-00 1-136-171-00 1-130-487-00	FILM	0.33MF 0.33MF 0.022MF	20% 5% 5%	50V 50V 50V	10602	8-759-204-24 8-759-202-63	IC TC9172P
C617 C630 C631	1-123-609-00 1-162-294-31 1-101-005-00	CERAMIC	0.33MF 0.001 0.022MF	20% 10%	50V 50V 50V	L102	*1-422-214-11 *1-422-040-00 *1-422-081-00	(AEP,F.AEP,UK)COIL, AIR-CORE
CF202	1-527-968-00 1-527-968-00 1-527-968-00	FILTER, CERA	MIC MIC	R, CERAM		L105	*1-422-039-00 *1-459-396-00 1-408-924-00	(AEP,F-AEP,UK)COIL, AIR-CORE (AEP,F-AEP,UK)COIL (WITH CORE) MICRO INDUCTOR 10MMH
CF401 CF402	1-527-937-00 1-527-981-00	FILTER, CERA	MIC MIC			L302 L401 L402 L403	1-408-924-00 1-402-151-11 1-406-089-11 1-406-090-11	COIL (OSC)
CNJ201	*1-562-327-00 *1-560-060-00 1-562-479-12	PIN, CONNECT	OR 2P (NULL			LCD1		INDICATOR, L-CRYSTAL LT5056
	*1-560-604-00					PL501	1-518-511-21	LAMP, PILOT, YELLOW
CNJ603	*1-560-602-00 *1-560-603-00 1-141-227-00	PIN, CONNECTO	OR 3P OR 4P			Q101 Q102 Q103	8-729-353-52	(AEP,G-AEP,UK)TRANSISTOR 2S:535 (AEP,G-AEP,UK)TRANSISTOR 2S:535 (AEP,G-AEP,UK)TRANSISTOR 2S:2724-C
CT402	1-141-227-00 1-141-227-00 1-141-227-00 1-141-227-00	CAP, CERAMIC	TRIMMER TRIMMER			Q104 Q201 Q301	8-729-672-42 8-729-672-42 8-729-606-33	(AEP,G-AEP,UK)TRANSISTOR 25:2724-C TRANSISTOR 25C2724-C TRANSISTOR 25C2603-F
D101 D102 D103 D105	8-719-918-45 8-719-918-45 8-719-918-45 8-719-107-94	(AEP,G-AEP,UI	K)DIODE	(V1310 (V1310		Q302 Q303 Q304	8-729-606-33 8-729-900-63 8-729-900-36	TRANSISTOR 2SC2603-F TRANSISTOR DTA124ES TRANSISTOR DTC124ES
D201 D202 D301	8-719-107-94	DIODE 1SS202- DIODE 1SS202-	-1 -1	.55202-1		Q305 Q401 Q402	8-729-900-36 8-729-606-33 8-729-606-33	TRANSISTOR DTC124ES TRANSISTOR 2SC2603-F TRANSISTOR 2SC2603-F
D302 D303 D304	8-719-107-94 8-719-107-94 8-719-107-94	DIODE 1SS202- DIODE 1SS202-	-1 -1			Q403 Q404 Q405	8-729-606-33 8-729-606-33 8-729-173-37	TRANSISTOR 2SC2603-F TRANSISTOR 2SC2603-F TRANSISTOR 2SA733-P
D401 D402 D403	8-719-107-94 8-719-902-79 8-719-902-79	DIODE 1SS202- DIODE KV1236	-1 Z			Q406 Q407 Q501	8-729-606-33 8-729-606-33 8-729-288-02	TRANSISTOR 2SC2603-F TRANSISTOR 2SC2603-F TRANSISTOR 2SD880
D422 D501 D502 D601	8-719-910-23 8-719-910-64	DIODE HZ12A3L DIODE HZ6B1L				Q502 Q601 Q602 Q603	8-729-606-33	TRANSISTOR 2SK246-Y TRANSISTOR 2SK246-GR2 TRANSISTOR 2SC2603-F TRANSISTOR 2SK246-GR2

	ELECTR	ICAL PARTS						1		ELECT	RICA	L PARTS				
Ref.No	. Part No.	Description	1					Ref.No	. Pa	rt No.		Description	1			
Q604 Q605 Q606	8-729-900-3	6 TRANSISTOR	DTC124	ES				R404 R405 R406	1-2	249-423- 247-799- 249-429-	00 (CARBON CARBON CARBON	47 10	(5% 5%	1/6W 1/6W 1/6W
Q607 Q608 Q609	8-729-900-6; 8-729-900-3; 8-729-900-6;	6 TRANSISTOR	DTC124	ES				R407 R408 R409	1-2 1-2	249-405- 249-429- 247-811-	11 (CARBON CARBON CARBON	100 100 150		5% 5%	1/6W 1/6W 1/6W
Q610 Q611 Q614 Q615	8-729-900-3 8-729-900-63 8-729-606-33 8-729-900-36	TRANSISTOR	DTA124 2SC260	ES 3–F				R410 R411 R413 R414	1-2 1-2	49-429- 49-433- 49-429-	11 0	CARBON CARBON CARBON CARBON	12K 10K 22K 10K		5% %	1/6W 1/6W 1/6W
R101 R102 R103	1-249-441-11 1-247-901-00 1-249-405-00	(AEP,F.AEP,	3K)	CARBON	100K 820K 100	5%	1/6W	R415 R418 R419	1-2	49-429-1 49-433-1 49-429-1	1 C	ARBON ARBON ARBON	10K 22K 10K			1/6W 1/6W 1/6W 1/6W
R104 R105 R106	1-249-405-00 1-249-441-11 1-247-901-00	(AEP.F.AFP.I	JK)(CARBON	100 100K 820K	5% 1 5% 1	1/6W	R420 R421 R422	1-24	19-429-1 19-433-1 19-429-1	1 C	ARBON Arbon Arbon	10K 22K 10K	5: 5:	Z	1/6W 1/6W 1/6W
R107 R108 R108	1-247-819-00 1-247-795-00 1-249-405-00	(G-AEP,F-G-A	K)(ARBON	330 33 100	5% 1 5% 1 5% 1	1/6W	R423 R432 R433	1-24	19-433-1 17-903-0 19-429-1	O C/	ARBON Arbon Arbon	22K 1M 10K	55 55 55	6	1/6W 1/6W 1/6W
R109 R110 R111	1-249-405-00 1-247-893-00 1-249-425-11	(AEP,F.AEP,U	K)0	ARBON	100 390K 4.7K	5% 1	/6W	R434 R435 R436	1-24	9-429-1 9-429-1 7-819-0	1 CA	ARBON Arbon Arbon	10K 10K 330	59 59 59		1/6W 1/6W 1/6W
R112 R113 R114	1-247-859-00 1-247-893-00 1-249-405-00	(AEP,F·AEP,U	K)c	ARBON	15K 390K 100	52 1	/6W	R437 R439 R501	1-24	9-437-1: 9-429-1: 7-815-00	L CA	IRBON Irbon Irbon	47K 10K 220	51 51 51		1/6W 1/6W 1/6W
R115 R116 R201	1-247-799-00 1-247-706-11 1-247-901-00	(G-AEP,F.G-A	47 EP) 820K		1/6W 330 1/6W	5% 1	/4W	R502 R503 R504	1-24	7-823-00 7-775-00 9-417-11	CA	RBON RBON RBON	470 4.7 1K	5% 5% 5%		1/6W 1/6W 1/6W
R202 R203 R204	1-247-819-00 1-247-819-00 1-247-873-00	CARBON	330 330 56K	5% 5% 5%	1/6W 1/6W 1/6W	1		R601 R602 R603	1-24	9–425–11 9–441–11 9–435–11	CA	RBON RBON RBON	4.7K 100K 33K			1/6W 1/6W 1/6W
R205 R206 R207	1-249-417-11 1-247-859-00 1-249-433-11	CARBON CARBON CARBON	1K 15K 22K	5% 5% 5%	1/6W 1/6W 1/6W			R604 R605 R606	1-24	9-423-00 9-441-11 7-435-11	CA	RBON RBON RBON	3.3K 100K 33K	5% 5% 5%		1/6W 1/6W 1/6W
R208 R209 R210	1-247-799-00 1-247-859-00 1-249-441-11	CARBON CARBON CARBON	47 15K 100K	5% 5% 5%	1/6W 1/6W 1/6W			R607 R608 R609	1-24	7-797-00 7-799-00 9-437-11	CA	RBON RBON RBON	39 47 47K	· 5% 5% 5%		1/6W 1/6W 1/6W
R211 R301 R302	1-249-429-11 1-247-799-00 1-249-423-11		10K 47 3.3K	5% 5% 5%	1/6W 1/6W 1/6W			R610 R611 R612	1-247	7-817-00 7-829-00 9-414-11	CAF	RBON RBON RBON	270 820 560	5% 5% 5%		1 /6 W 1 /6 W 1 /6 W
R303 R304 R305	1-249-437-11	CARBON CARBON CARBON	33K 1.2K 47K	5%	1/6W 1/6W 1/6W			R614	1-249	-435-00 -421-11 -425-11	CAR	BON BON BON	33K 2.2K 4.7K	5% 5% 5%		1 /6W 1 /6W 1 /6W
R307 R308	1-249-437-11 1-249-419-11 1-249-419-11	CARRON	47K 1.5K 1.5K	5% 5%	1/6W 1/6W 1/6W			R617	1-249	-425-11 -437-11 -817-00	CAR CAR		4.7K 47K 270	5% 5% 5%	1	1./6W 1./6W 1./6W
R309 R310 R312	1-249-429-11 1-249-429-11 1-249-437-11	CARBON CARBON CARBON	10K 10K 47K	5% 5% 5%	1/6W 1/6W 1/6W			R620	1-249	-829-00 -414-11 -885-00	CAR CAR	BON	820 560 180K	5% 5% 5%	1	/6W /6W /6W
R313 R314 R316	1-249-417-11 1-249-437-11 1-249-437-11	CARBON CARBON CARBON	1K 47K 47K	5% 5% 5%	1/6W 1/6W 1/6W			R623	1-249	-421-11 -425-11 -425-11	CAR CAR	BON	4.7K	5% 5% 5%	1	/iw /iw /iw
R319 R320 R322	1-249-437-11 1-249-437-11 1-249-437-11	CARBON CARBON CARBON	47K 47K 47K	5%	1/6W 1/6W 1/6W			R640 :	1-249 1-249	-891-00 -435-11 -441-11 -425-11	CARI CARI CARI	BON BON	33K	5% 5% 5%	1	/6W /6W /6W
R330 R401 R402 R403	1-249-405-00	CARBON CARBON CARBON CARBON		5% 5%	1/6W 1/6W 1/6W 1/6W								7+1K	J.	1	/6W

ELECTRICAL PARTS Ref.No. Part No. Description RV201 1-228-997-00 RES, ADJ, CARBON 100K RV301 1-228-997-00 (AEP,F·AEP,UK)...RES, ADJ, CARBON 100K RV301 1-228-998-00 (G-AEP,F·G-AEP)..RES, ADJ, CARBON 220K SWITCH, KEY BOARD (BAND) SWITCH, KEY BOARD (STEREO MUTING) SWITCH, KEY BOARD (MEMORY) S701 1-554-303-21 1-554-303-21 1-554-303-21 \$702 \$703 1-554-303-21 SWITCH, KEY BOARD (TUNING -) 1-554-303-21 SWITCH, KEY BOARD (TUNING +) S704 S705 \$706 1-554-303-21 1-554-303-21 1-554-303-21 1-554-303-21 SWITCH, KEY BOARD (PRESET 1) SWITCH, KEY BOARD (PRESET 2) SWITCH, KEY BOARD (PRESET 3) SWITCH, KEY BOARD (PRESET 4) SWITCH, KEY BOARD (PRESET 5) \$707 \$708 S709 1-554-303-21 \$710 1-404-419-00 COIL, DISCRIMINATOR 1-404-535-11 COIL (WITH IFT) T201 T401 TM101 1-536-733-00 (G-AEP,F-G-AEP) TM101 1-536-901-11 (AEP,F-AEP,UK)TERMINAL BOARD 3P, ANTENNA

X301 1-567-250-11 OSCILLATOR, CERAMIC X601 1-567-125-00 YIBRATOR, CRYSTAL

FM STEREO/FM-AM TUNER (ST-177R)

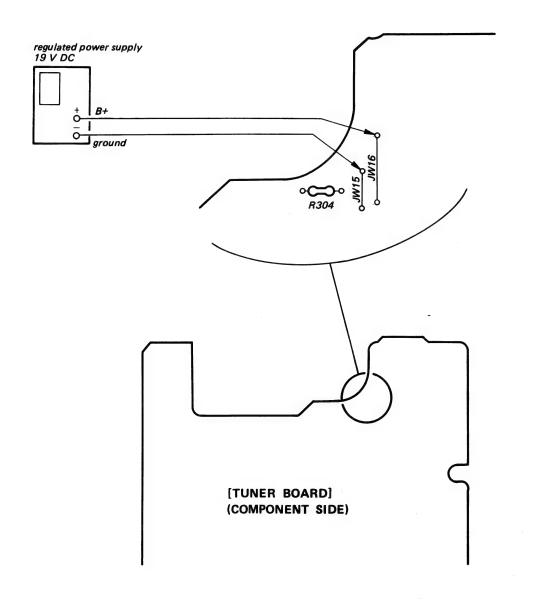
(E model)

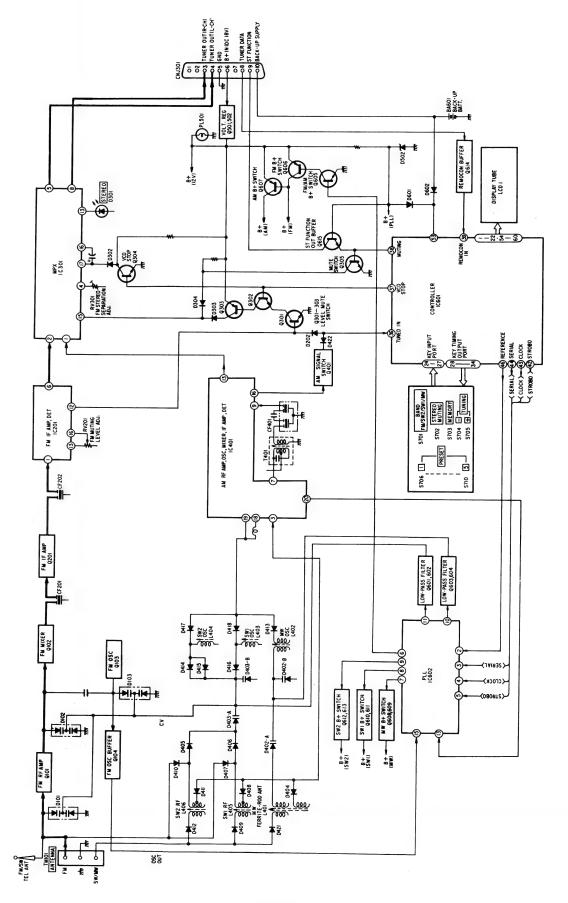
REPAIRING PRECAUTION

[To apply B+ voltage]

The power of this unit is fed from TA-177R.

Because of this, connect the regulated power supply as illustrated below when this unit alone operates.





ST-177R

FH-15OR **FH-150R** ST-177R

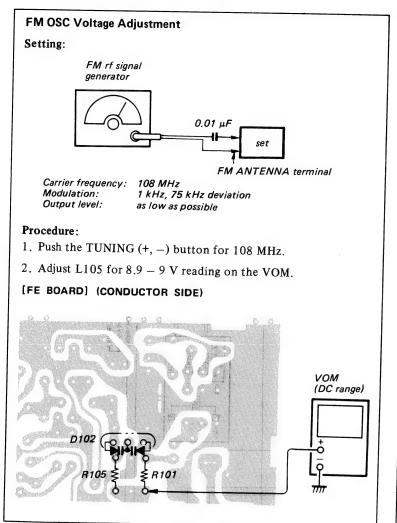
(E model)

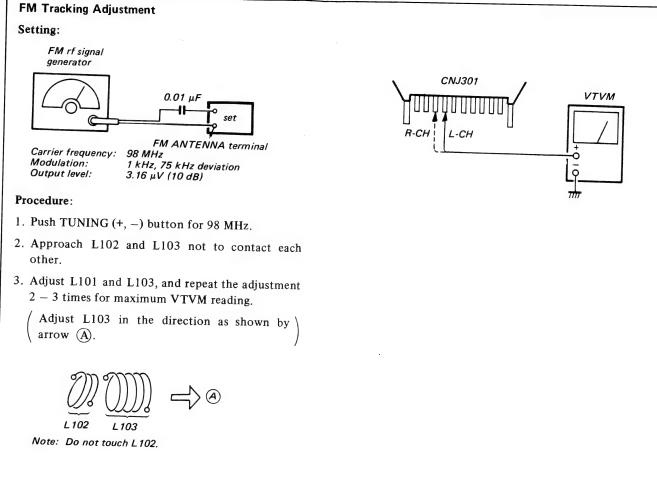
SECTION 2 ADJUSTMENTS

FM SECTION 1

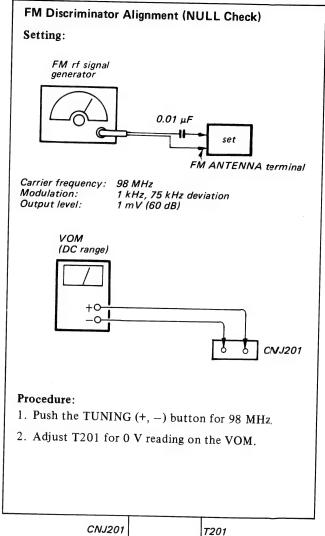
Setting:

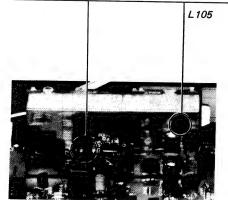
BAND selector switch FM



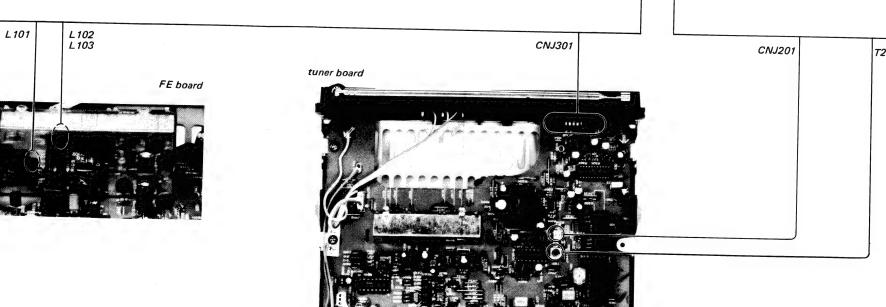


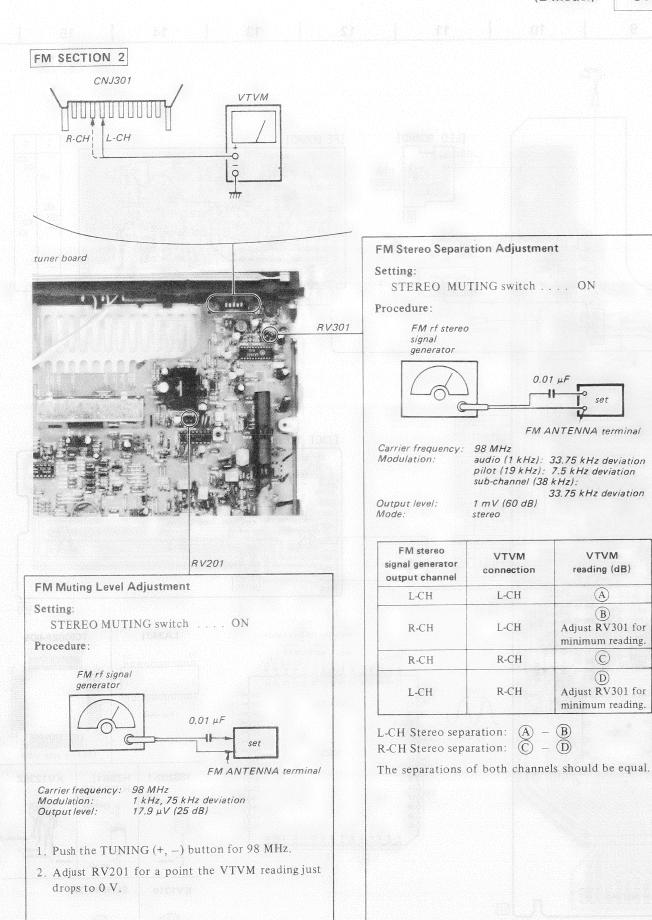
Note: FM discriminator alignment should be mode after FM tracking adjustment.

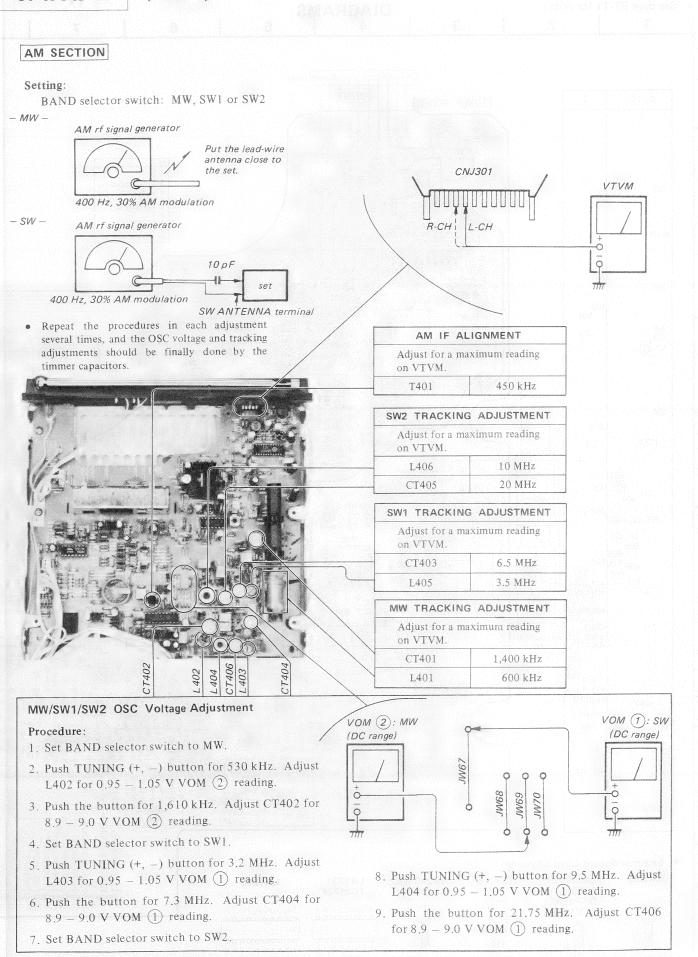


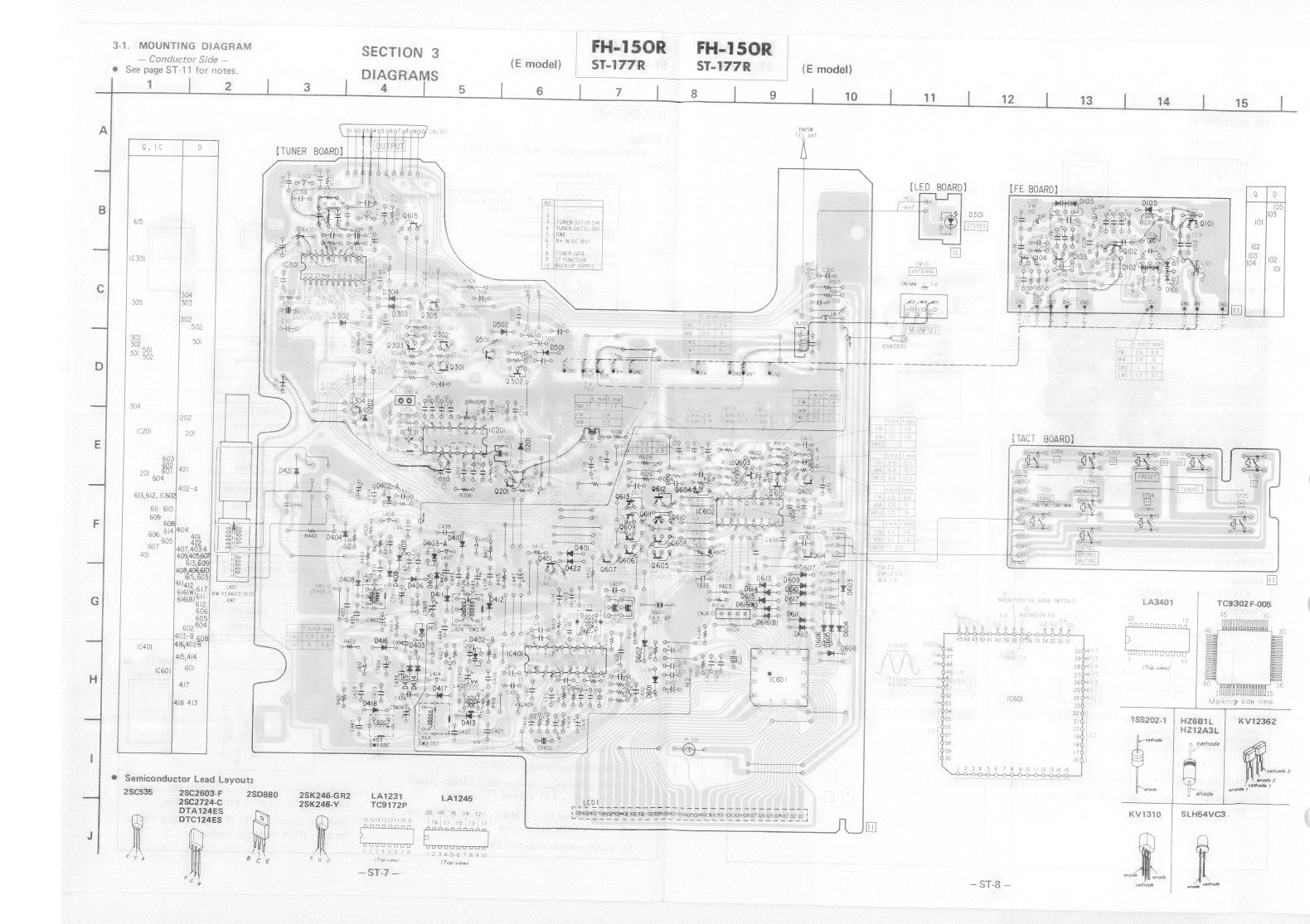


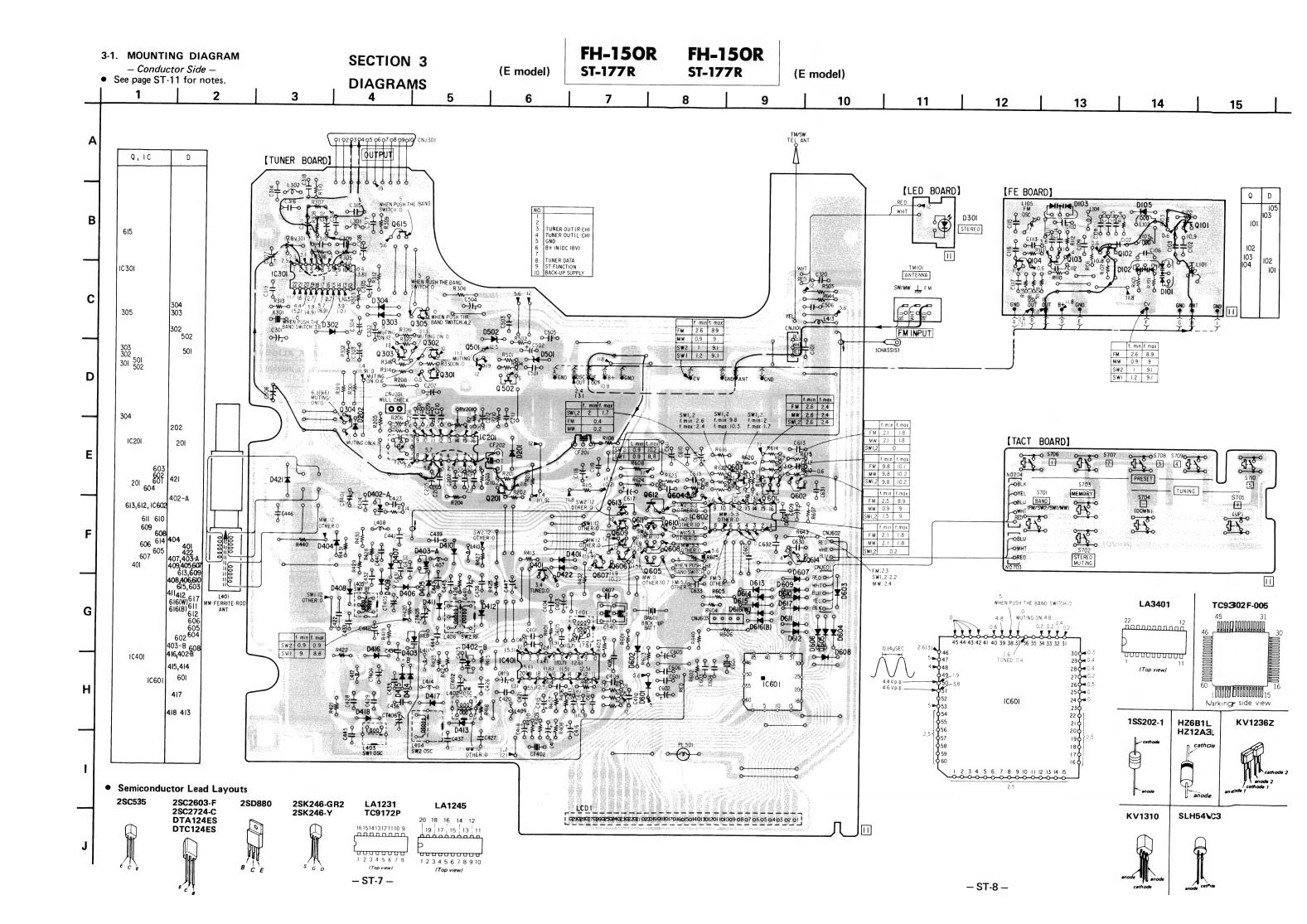
FE board

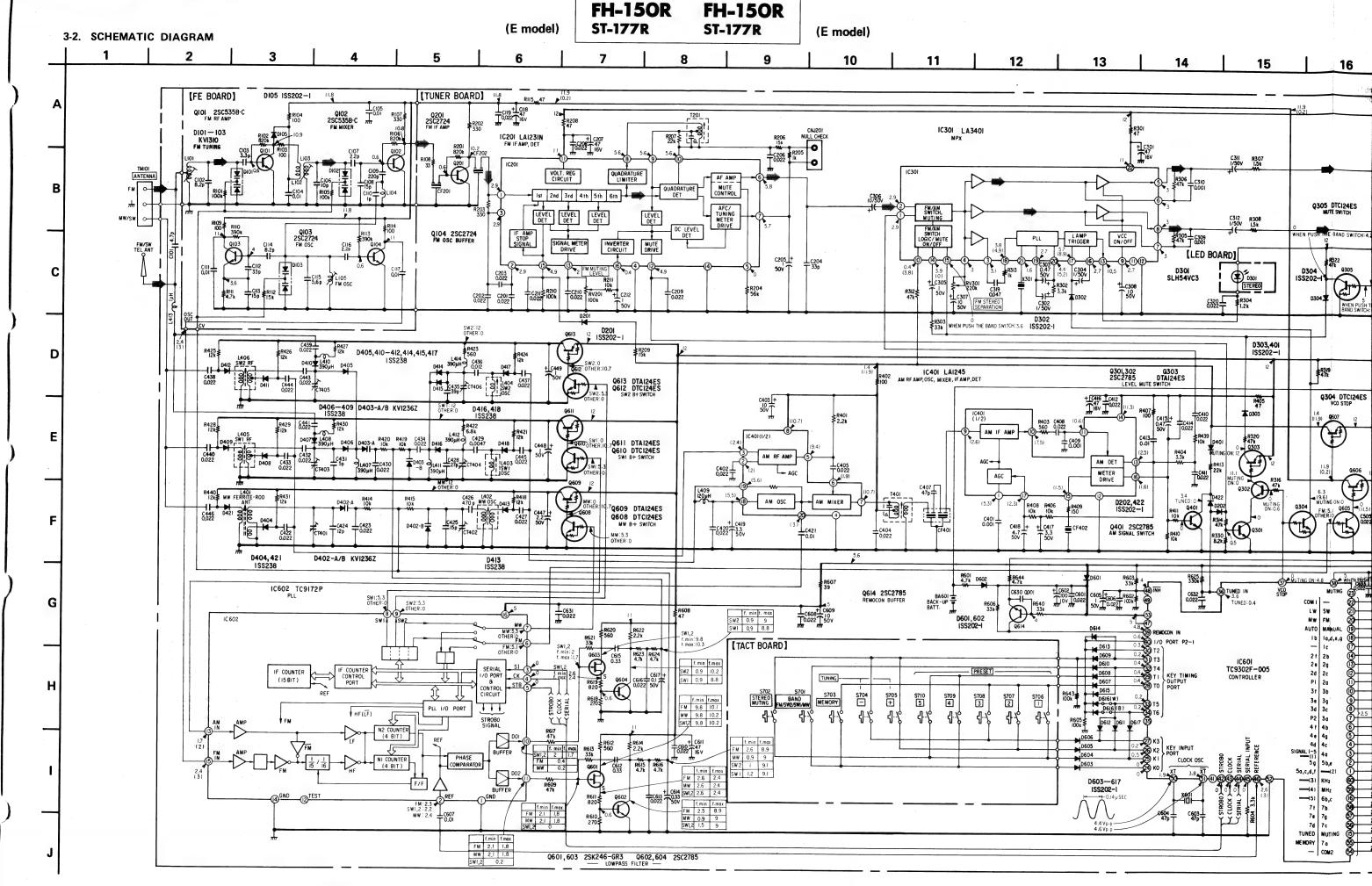


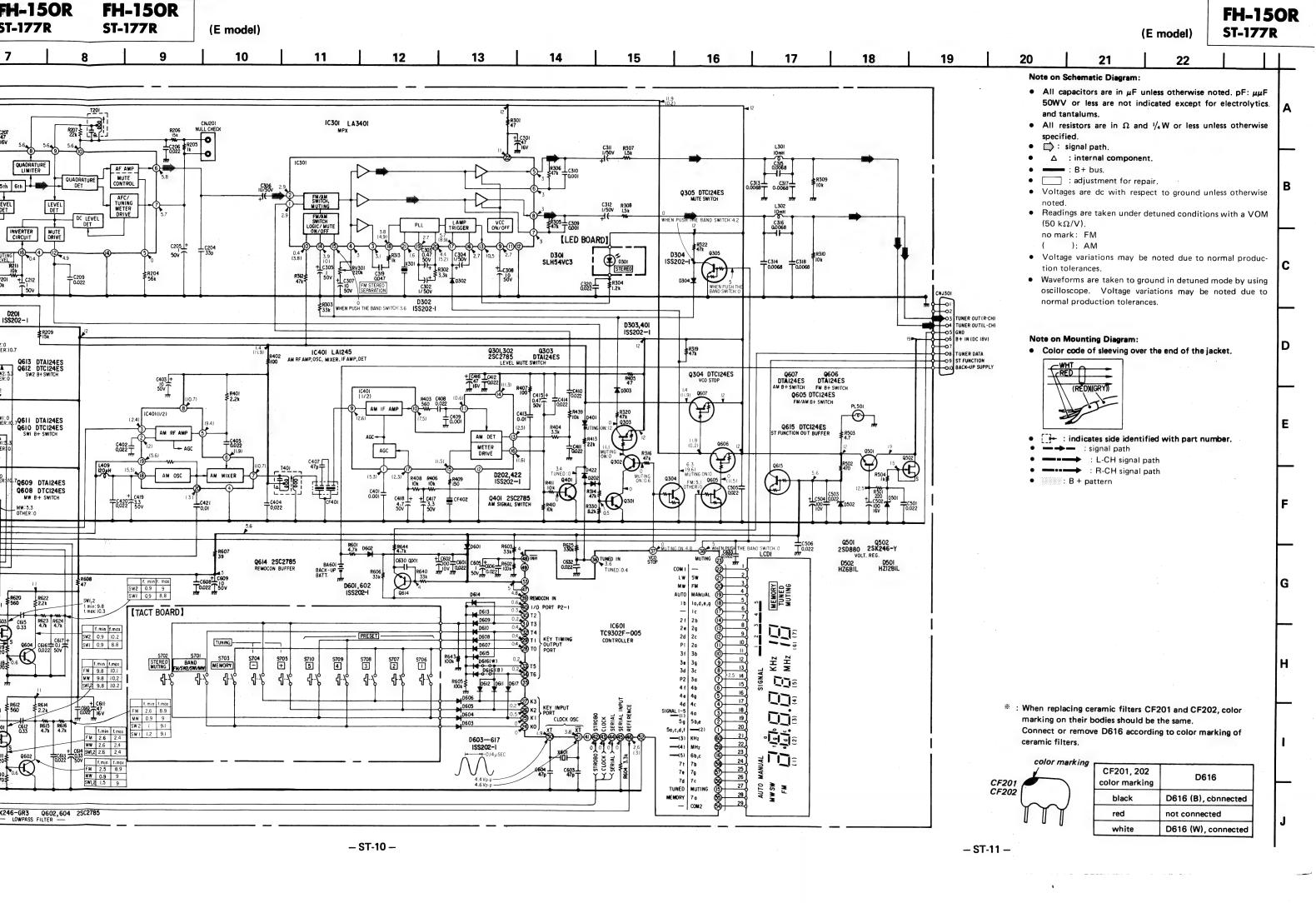












Ref.No

C435 C436 C437

C439 C440

C441 C443 C444

C445 C446 C447

C448 C449 C501

C502 C503 C504 C505

C506 C601

C602 C603 C604

C605 C606 C607

C609 C610

C611 C612 C613

C614 C615 C616 C617 C630 C631

C632 C633 C634 C635

CF201 CF202 CF401 CF402 CNJ101 CNJ201 CNJ301 CNJ601 CNJ602 CNJ603 CT401 CT402 CT403

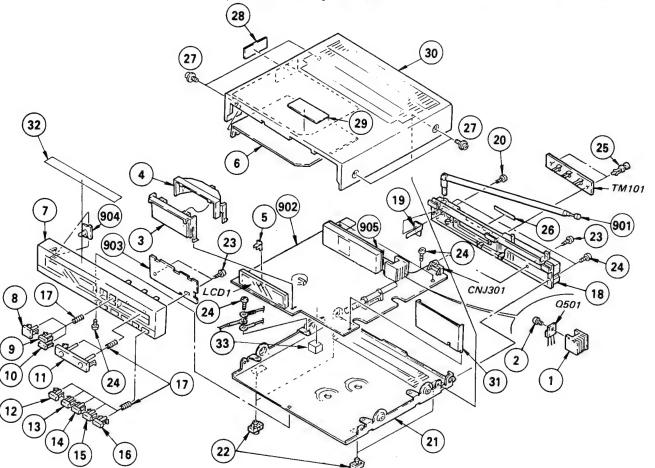
CT404 CT405 CT406

EXPLODED VIEW AND PARTS LIST

NOTE:

The mechanical parts with no reference number in the exploded views are not

- Items marked " * " are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- · The construction parts of an assembled part are indicated with a collation number in the remark column.



No.	Part No.	Description	Remarks	No.	Part No.	Description	Remarks
1	*4-363-146-21	HEAT SINK, V.OUT		22	X-4902-937-1	FOOT ASSY, RUBBER	
2	7-685-646-81	SCREW +BV 3X8 (S)		23	7-685-646-71		
3	*4-909-633-01	ILLUMINATOR		24	7-685-871-01		
4	*4-904-515-01	HOUSE, LAMP		25	4-829-039-00		
5	*4-904-507-01	BLIND, LAMP		26		LABEL, ANTENNA	
				27	4-886-821-21	SCREW, M3 CASE STOPPER	
6	*4-910-337-01	PLATE, SHIELD				Somethy the office Stort ER	
7	X-4910-083-1	PANEL ASSY, FRONT		28	*4-914-317-01	LABEL, MODEL NUMBER	
8	4-910-093-11	BUTTON, SQUARE (BAND)		29	4-884-927-00	LABEL (SYSTEM), CAUTION	
9	4-910-087-01	BUTTON (B), SQUARE (STEREO MUTING	i)		X-4902-904-1	CASE ASSY (BLACK)	
10	4-910-08/-71	BUTTON (B), SQUARE (MOMERY)		31	*4-910-090-01	PLATE, SHIFLD	
11	4-910-094-11	BUTTON, SQUARE (TUNING)		32	4-884-873-00	SEAL, INDICATION, METER BAND	
				33	9-911-842-XX	CUSHION	
12	4-914-314-01	BUTTON, SQUARE (PRESET 1)]			
13	4-914-314-11			901	1-501-321-11	ANTENNA, TELESCOPIC	
14	4-914-314-21	BUTTON, SQUARE (PRESET 3)		902	*A-4351-441-A	MOUNTED PCB. TUNER	
15 16	4-914-314-31	BUTTON, SQUARE (PRESET 4)		1903	*1-615-520-11	PC BOARD, TACT	
10	4-914-314-41	BUTTON, SQUARE (PRESET 5)		904	*1-615-521-11	PC BOARD, LED	
17	4 006 022 00	CORTUG COMPRESSES		905	*1-615-522-11	PC BOARD, F.E	
18	4-000-032-00	SPRING, COMPRESSION					
19	4-910-098-01	TEMALE, JACK		CNJ301	1-562-479-12	SOCKET, CONNECTOR 10P	
20	7 602 640 00	TERMINAL BOARD, ROD ANTENNA		LCD1	1-806-874-11	INDICATOR, L-CRYSTAL LT5056	
21	7-682-548-09 *4-902-941-21			Q501	8-729-288-02	TRANSISTOR 2SD880	
2.1	7-306-341-61	CHASSIS		TM101	1-536-901-11	TERMINAL BOARD 3P (ANTENNA)	

SECTION 5

ELECTRICAL PARTS LIST

- · Items marked " * " are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- · If there are two or more same circuitsin a set such as a stereophonic machine, only typical circuit parts may be indicated and capacitors and resistors in other same circuits may be omitted.

CAPACITORS: MF:μF, PF:μμF.

RESISTORS · All resistors are in ohms. · F : nonflammable

COILS MMH : mH, UH : µH

SEMICONDUCTORS

In each case, U : μ, for example: UA...: μΑ..., UPA...: μΡΑ..., UPC...: μPC, UPD...: μPD...

	ELECTRI	CAL PARTS			1		ELECTRI	CAL PARTS			
Ref.No.	Part No.	Descriptio	n			Ref.No.	Part No.	Description	<u>.</u>		
901 902 903	1-501-321-11 *A-4351-441-A *1-615-520-11	MOUNTED PC	B. TUNER			C309 C310 C311	1-162-294-31 1-162-294-31 1-123-380-00	CERAMIC	0.001MF 0.001MF 1MF	10% 10% 20%	50V 50V 50V
904 905	*1-615-521-11 *1-615-522-11	PC BOARD,	F.E			C312 C313 C314	1-123-380-00 1-162-305-31 1-162-305-31	CERAMIC	1MF 0.0068MF 0.0068MF	20% 20% 20%	50V 16V 16V
	1-528-120-00	•	ITHIUM (CR-2	2025)		C315	1-162-305-31		0.0068MF	20%	167
C101 C102 C103	1-162-195-31 1-162-198-31 1-162-193-31	CERAMIC	4.7PF 8.2PF 3.3PF	10% 10% 10%	50V 50V 50V	C316 C317	1-162-305-31 1-162-305-31	CERAMIC	0.0068MF 0.0068MF	20%	16V 16V
C104 C105	1-162-306-31 1-162-306-31	CERAMIC	0.01MF 0.01MF	20% 20%	16V 16V	C318 C319 C320	1-162-305-31 1-130-491-00 1-101-005-00	MYLAR	0.0068MF 0.047MF 0.022MF	20% 5%	16V 50V 50V
C106	1-162-199-31		10PF	5%	50Y	C401	1-162-294-31	CERAMIC	0.001MF	10%	507
C107 C108 C109	1-162-191-31 1-162-203-31 1-162-286-31	CERAMIC	2.2PF 15PF 220PF	10% 5% 10%	50V 50V 50V	C402 C403	1-101-005-00 1-123-356-00		0.022MF 10MF	20%	50V 50V
C110	1-162-187-31	CERAMIC	1PF	20%	50 Y	C404 C405	1-101-005-00 1-101-005-00	CERAMIC	0.022MF 0.022MF		50V 50V
C111 C112	1-162-306-31 1-162-211-31	CERAMIC CERAMIC	0.01MF 33PF	20% 5%	16V 50V	C407	1-162-215-31		47PF	5%	50V
C113 C114	1-162-203-31 1-162-198-31	CERAMIC	15PF 8.2PF	5% 10%	50Y 50Y	C408 C409 C410	1-161-494-00 1-162-294-31 1-130-487-00	CERAMIC	0.022MF 0.001MF 0.022MF	30% 10% 5%	25V 50V 50V
C115 C116	1-162-196-31		5.6PF	10%	50V	C411	1-101-005-00	CERAMIC	0.022MF		50V
C117 C118	1-162-191-31 1-162-306-31 1-123-332-00	CERAMIC CERAMIC ELECT	2.2PF 0.01MF 47MF	20% 20% 20%	50V 16V 16V	C412 C413	1-101-005-00 1-162-306-31	CERAMIC	0.022MF 0.01MF	20%	50V 16V
C119 C201 C202	1-101-005-00 1-101-005-00 1-101-005-00	CERAMIC	0.022MF 0.022MF 0.022MF		50V 50V 50V	C414 C415 C416	1-101-005-00 1-123-379-00 1-123-332-00		0.022MF 0.47MF 47MF	20% 20%	50V 50V 16V
C203 C204	1-101-005-00 1-162-211-31	CERAMIC CERAMIC	0.022MF 33PF	5%	50V 50V	C417 C418 C419	1-123-382-00 1-123-369-00 1-123-382-00	ELECT ELECT ELECT	3.3MF 4.7MF 3.3MF	20% 20% 20%	50V 50V 50V
C205 C206	1-123-380-00 1-101-005-00		1MF 0.022MF	20%	50V 50V	C420 C421	1-101-005-00 1-162-306-31	CERAMIC CERAMIC	0.022MF 0.01MF	20%	50V 16V
C207 C208		ELECT CERAMIC	47MF 0.022MF	20%	16V 50V	C422 C423	1-161-494-00	CERAMIC	0.022MF	30%	25V
C209 C210 C211	1-101-005-00 1-101-005-00 1-101-005-00	CERAMIC	0.022MF 0.022MF 0.022MF		50V 50V 50V	C424 C425		CERAMIC CERAMIC CERAMIC	0.022MF 12PF 15PF	5% 5%	50V 50V 50V
C212 C301 C302	1-123-380-00 1-123-332-00 1-123-380-00	ELECT ELECT ELECT	1MF 47MF 1MF	20% 20% 20%	50V 16V 50V	C426 C427 C428	1-104-069-00 1-101-005-00 1-102-803-00	POLYSTYRENE CERAMIC CERAMIC	470PF 0.022MF 27PF	5% 5%	50V 50V 50V
C303 C304	1-123-379-00 1-123-380-00	ELECT ELECT	0.47MF 1MF	20% 20%	50V 50V	C429 C430 C431	1-103-741-00 1-101-005-00 1-102-942-00	STYROL CERAMIC CERAMIC	0.0047MF 0.022MF 5PF	5% 5%	50V 50V 50V
C305 C306	1-123-380-00 1-123-356-00	ELECT	1MF	20%	50 V		1-101-005-00	CERAMIC	0.022MF		50V
	1-123-356-00	ELECT	10MF 10MF 10MF	20% 20% 20%	50V 50V 50V			CERAMIC CERAMIC	0.022MF 0.022MF		50V 50V

(E model)

FH-15OR FH-15OR ST-177R ST-177R

(E model)

SECTION 5 **ELECTRICAL PARTS LIST**

n assembled ollation

TM101

Remarks

NOTE: Items marked "*" are not stocked since they are seldom required for routine service. Some delay should be antici-pated when ordering these items.

If there are two or more same circuitsin a set such as a stereophonic machine, only typical circuit parts may be indicated and capacitors and resistors in other same circuits may be omitted.

CAPACITORS: MF:μF, PF:μμF.

RESISTORS
All resistors are in ohms.
F: nonflammable

COILS · MMH : mH, UH : µH SEMICONDUCTORS

In each case, U : μ , for example: UA...: μ A..., UPA...: μ PD...: μ PD...

ELECTRICAL	PARTS

	ELECTR	ICAL PARTS					ELECT	RICAL PARTS			
Ref.No.	Part No.	Descript	ion			Ref.No	Part No.	Description	nn.		
901 902 903	1-501-321-1 *A-4351-441-, *1-615-520-1	A MOUNTED I	TELESCOPIC PCB, TUNER , TACT			C309 C310 C311	1-162-294- 1-162-294-	31 CERAMIC	0.001MF 0.001MF 1MF	10% 10% 20%	50V 50V 50V
904 905	*1-615-521-1 *1-615-522-1	PC BOARD, PC BOARD,	LED F.E			C312 C313	1-162-305-3		1MF 0.0068MF	20%	50V 16V
BA601	1-528-120-00	BATTERY,	LITHIUM (CR-	2025)		C314		1 CERAMIC	0.0068MF	20%	164
C101 C102 C103	1-162-195-31 1-162-198-31 1-162-193-31	CERAMIC	4.7PF 8.2PF 3.3PF	10% 10% 10%	50V 50V 50V	C315 C316 C317	1-162-305-3	1 CERAMIC	0.0068MF 0.0068MF 0.0068MF	20% 20% 20%	16V 16V 16V
C104 C105 C106	1-162-306-31 1-162-306-31 1-162-199-31	CERAMIC	0.01MF 0.01MF 10PF	20% 20% 5%	16V 16V 50V	C318 C319 C320	1-162-305-3 1-130-491-0 1-101-005-0	O MYLAR	0.0068MF 0.047MF 0.022MF	20% 5%	16V 50V 50V
C107 C108 C109	1-162-191-31 1-162-203-31 1-162-286-31	CERAMIC	2.2PF 15PF 220PF	10% 5% 10%	50V 50V 50V	C401 C402 C403	1-162-294-3 1-101-005-0 1-123-356-0	CERAMIC	0.001MF 0.022MF 10MF	10%	50V 50V 50V
C111	1-162-187-31 1-162-306-31 1-162-211-31	CERAMIC CERAMIC	1PF 0.01MF 33PF	20% 20% 5%	50V 50V 16V 50V	C404 C405 C407	1-101-005-00 1-101-005-00 1-162-215-31	CERAMIC	0.022MF 0.022MF 47PF	5%	50V 50V 50V
C114	1-162-203-31 1-162-198-31 1-162-196-31	CERAMIC CERAMIC CERAMIC	15PF 8.2PF 5.6PF	5% 10% 10%	50V 50V 50V	C408 C409 C410	1-161-494-00 1-162-294-31 1-130-487-00	CERAMIC	0.022MF 0.001MF 0.022MF	30% 10% 5%	25¥ 50¥ 50¥
C117	1-162-191-31 1-162-306-31 1-123-332-00	CERAMIC CERAMIC ELECT	2.2PF 0.01MF 47MF	20% 20% 20%	50V 16V 16V	C411 C412 C413	1-101-005-00 1-101-005-00 1-162-306-31	CERAMIC	0.022MF 0.022MF 0.01MF	20%	50V 50V 16V
C201	1-101-005-00 1-101-005-00 1-101-005-00	CERAMIC CERAMIC CERAMIC	0.022MF 0.022MF 0.022MF		50V 50V 50V	C414 C415 C416	1-101-005-00 1-123-379-00 1-123-332-00	ELECT	0.022MF 0.47MF 47MF	20% 20%	50V 50V 16V
C204 1	l-101-005-00 l-162-211-31 l-123-380-00	CERAMIC CERAMIC ELECT	0.022MF 33PF 1MF	5% 20%	50V 50V 50V	C417 C418 C419	1-123-382-00 1-123-369-00 1-123-382-00	ELECT ELECT ELECT	3.3MF 4.7MF 3.3MF	20% 20% 20%	50Y 50Y 50Y
C207 1	1–101–005–00 1–123–332–00 1–101–005–00	CERAMIC ELECT CERAMIC	0.022MF 47MF 0.022MF	20%	50V 16V 50V	C420 C421 C422	1-101-005-00 1-162-306-31 1-161-494-00	CERAMIC CERAMIC CERAMIC	0.022MF 0.01MF 0.022MF	20% 30%	50V 16V 25V
C210 1	-101-005-00 -101-005-00 -101-005-00	CERAMIC CERAMIC CERAMIC	0.022MF 0.022MF 0.022MF		50V 50V 50V	C423 C424 C425	1-101-005-00 1-102-949-00 1-102-880-00	CERAMIC CERAMIC CERAMIC	0.022MF 12PF 15PF	5% 5%	50V 50V 50V
C301 1	-123-332-00	ELECT ELECT ELECT	1MF 47MF 1MF	20% 20% 20%	50V 16V 50V	C426 C427 C428	1-104-069-00 1-101-005-00 1-102-803-00	POLYSTYRENE CERAMIC CERAMIC	470PF 0.022MF 27PF	5% 5%	50V 50V 50V
C304 1-	-123-380-00	ELECT ELECT ELECT	0.47MF 1MF 1MF	20% 20% 20%	50V 50V 50V	C429 C430 C431	1-103-741-00 1-101-005-00 1-102-942-00	STYROL CERAMIC CERAMIC	0.0047MF 0.022MF 5PF	5% 5%	50V 50V 50V
C307 1-	-123-356-00	ELECT	10MF 10MF 10MF	20% 20% 20%	50V 50V 50V	C432 C433 C434	1-101-005-00 1-101-005-00 1-101-005-00	CERAMIC CERAMIC CERAMIC	0.022MF 0.022MF 0.022MF		50V 50V 50V

		ELECTR	ICAL PARTS				1		ELECT	RICAL PARTS
	Ref.No.	Part No.	Description	on			Ref.	lo. Part		Description
	C435 C436 C437	1-102-754-0 1-130-484-0 1-101-005-0	O MYLAR	39PF 0.012MF 0.022MF	53 53		D10 D10	01 8-719 02 8-719 03 8-719	9-918-4 9-918-4 9-918-4	15 DIODE KV1310 15 DIODE KV1310 15 DIODE KV1310
	C438 C439 C440	1-101-005-00 1-101-005-00 1-101-005-00	CERAMIC	0.022MF 0.022MF 0.022MF		50V 50V 50V	D10 D20 D20	1 8-719 2 8-719	9–107–9 9–107–9 9–107–9	4 DIODE 155202-1
	C441 C443 C444	1-101-005-00 1-101-005-00 1-101-005-00	CERAMIC	0.022MF 0.022MF 0.022MF		50V 50V 50V	D30 D30: D30:	1 8-719 2 8-719	-904-0 -107-9 -107-9	8 DIODE SLH54VC3 4 DIODE 1SS202-1
	C445 C446 C447	1-101-005-00 1-101-005-00 1-123-381-00	CERAMIC	0.022MF 0.022MF 2.2MF	209	50V 50V 50V	D304 D401 D402	8-719 8-719	-107-94 -107-94 -902-79	4 DIODE 1SS202-1 4 DIODE 1SS202-1
	C448 C449 C501	1-123-380-00 1-123-380-00 1-101-005-00	ELECT	1MF 1MF 0.022MF	209 209		D403 D404 D405	8-719- 8-719-	-902-79 -903-27 -903-27	9 DIODE KV1236Z 7 DIODE 155168
	C502 C503 C504	1-123-333-00 1-101-005-00 1-123-307-00	CERAMIC	100MF 0.022MF 100MF	20%	16V 50V	D406	8-719- 8-719-	-903–27 -903–27	DIODE 155168 DIODE 155168
	C505 C506 C601	1-101-005-00 1-101-005-00 1-101-005-00	CERAMIC	0.022MF 0.022MF	202	50V 50V	D408 D409 D410	8-719-	-903 – 27 -903–27 -903 – 27	DIODE 155168 DIODE 155168
	C602 C603	1-123-307-00 1-102-852-00	ELECT CERAMIC	0.022MF 100MF 47PF	20% 5%	10V 50V	D411 D412 D413	8-719- 8-719- 8-719-	·903-27 ·903-27	DIODE 155168 DIODE 155168
	C604 C605 C606	1-102-852-00 1-123-380-00 1-101-005-00	CERAMIC ELECT CERAMIC	47PF 1MF 0.022MF	5% 20%	50V 50V	D414 D415	8–719– 8–719–	903 – 27 903–27	DIODE 155168 DIODE 155168
	C607 C608 C609	1-162-306-31 1-101-005-00 1-123-356-00	CERAMIC CERAMIC	0.01MF 0.022MF	20%	50V 16V 50V	D416 D417 D418	8-719-9 8-719-9 8-719-9	903-27	DIODE 1SS168 DIODE 1SS168 DIODE 1SS168
	C610 C611	1-101-005-00 1-123-332-00	ELECT CERAMIC ELECT	10MF 0.022MF 47MF	20%	50V 50V	D421 D422 D501	8-719-9 8-719-1 8-719-9	107-94	DIODE 1SS168 DIODE 1SS202-1 DIODE HZ12A3L
	C613	1-136-171-00 1-130-487-00 1-123-609-00	FILM MYLAR ELECT	0.33MF 0.022MF	5% 5%	50V 50V	D502 D601 D602	8-719-9 8-719-1 8-719-1	07-94	DIODE HZ6B1L DIODE 1SS202-1 DIODE 1SS202-1
	C615 C616	1-136-171-00 1-130-487-00	FILM MYLAR	0.33MF 0.33MF 0.022MF	20% 5% 5%	50V 50V 50V	D603 D604 D605	8-719-1 8-719-1 8-719-1	07-94	DIODE 1SS202-1 DIODE 1SS202-1 DIODE 1SS202-1
	C630 C631	1-123-607-00 1-162-294-31 1-101-005-00 1-101-005-00	ELECT CERAMIC CERAMIC CERAMIC	0.1MF 0.001MF 0.022MF	20% 10%	50V 50V 50V	D606 D607 D608	8-719-1 8-719-1	07-94 07-94	DIODE 1SS202-1
	C633 C634	1-101-005-00 1-161-494-00 1-101-006-00	CERAMIC CERAMIC	0.022MF 0.022MF 0.022MF 0.047MF	30%	50V 50V 25V 50V	D609 D610 D611	8-719-10 8-719-10 8-719-10	07-94 07 - 94	DIODE 1SS202-1
	CF202 1 CF401 1	-527-937-00	FILTER, CERA FILTER, CERA FILTER, CERA FILTER, CERA	MIC			D612 D613 D614	8-719-10 8-719-10 8-719-10	07-94	DIODE 1SS202-1 DIODE 1SS202-1 DIODE 1SS202-1
	CNJ201*1	-560-060-00	SOCKET, CONNI PIN, CONNECTO SOCKET, CONNI	OR 2P (NID I	CHECK	POINT)	D615 D616 D617	8-719-10 8-719-10 8-719-10	07-94	DIODE 1SS202-1 DIODE 1SS202-1 DIODE 1SS202-1
- (CNJ602*1	-560-602-00	PIN, CONNECTO PIN, CONNECTO PIN, CONNECTO	OR 3P			IC201 IC301 IC401	8-759-81 8-759-80 8-759-81	1-80	IC LA1231 IC LA3401 IC LA1245
(CT402 1-	-141-227-00 (CAP, CERAMIC CAP, CERAMIC CAP, CERAMIC	TRIMMER			IC602	8-759-20 8-759-20 *1-422-21	2–63	IC TC9302F-005 IC TC9172P COIL, AIR-CORE
0	T405 1-	-141-227-00 (-141-227-00 (CAP, CERAMIC CAP, CERAMIC CAP, CERAMIC	TRIMMER TRIMMER			L102 L103	*1-422-04 *1-422-08 *1-422-03	0-00 1-00	COIL, AIR-CORE COIL (WITH CORE) COIL, AIR-CORE

ELECTRIC	CAL PARTS		l	ELECTRIC	AL PARTS				
Ref.No. Part No.	Description		Ref.No.	Part No.	Description				
						2004	F @	1./511	
L105 *1-459-396-00 L301 1-408-924-00 L302 1-408-924-00	COIL (WITH CORE) MICRO INDUCTOR 10MMH MICRO INDUCTOR 10MMH		R113 R114 R115	1-247-893-00 1-249-405-11 1-247-799-00	CARBON	390K 100 47		1/6W 1/6W 1/4W	F
	ANTENNA, FERRITE-ROD COIL (OSC) COIL (OSC)		R201 R202 R203	1-247-901-00 1-247-819-00 1-247-819-00	CARBON	820K 330 330	5% 5% 5%	1/6W 1/6W 1/6W	
L404 1-406-106-11	COIL (OSC) SW2		R204	1-247-873-00	CARBON	56K	5%	1/6W	
L405 1-401-910-00 L406 1-401-985-00	COIL (OSC) COIL (OSC) COIL (OSC) SW2 COIL (ANT) COIL (ANT) MICRO INDUCTOR 390UH INDICATOR, L-CRYSTAL LAMP, PILOT, YELLOW TRANSISTOR 2SC535		R205 R206	1-247-831-00 1-247-859-00	CARBON	1K 15K	5% 5%	1/6W 1/6W	
L407 1-408-202-00 L408 1-408-202-00	MICRO INDUCTOR 390UH		R207 R208	1-249-433-11 1-247-799-00	CARBON CARBON	22K 47	5% 5%	1/6W 1/4W	
L409 1-408-196-00 L410 1-408-202-00	MICRO INDUCTOR 120UH MICRO INDUCTOR 390UH		R209	1-247-859-00	CARBON	15K	5%	1/6W	
L411 1-408-202-00	MICRO INDUCTOR 390UH		R210 R211	1-249-441-11 1-249-429-11		100K 10K	5%	1/6W 1/6W	
L412 1-408-202-00 L413 1-408-551-00	MICRO INDUCTOR 390UH		R301	1-247-799-00	CARBON	47	5%	1/6W	
L414 1-408-202-00	MICRO INDUCTOR 390UH		R302	1-249-423-00	CARBON	3.3K		1/6W	
LCD1 1-806-874-11 PL501 1-518-511-21	INDICATOR, L-CRYSTAL LAMP, PILOT, YELLOW TRANSISTOR 2SC535 TRANSISTOR 2SC2724-C TRANSISTOR 2SC2724-C TRANSISTOR 2SC2724-C TRANSISTOR 2SC2724-C TRANSISTOR 2SC2603-F TRANSISTOR 2SC2603-F TRANSISTOR DTA124ES TRANSISTOR DTC124ES TRANSISTOR DTC124ES TRANSISTOR DTC124ES	LT5056	R303 R304	1-249-435-11 1-247-833-00	CARBON	33K 1.2K	5% 5%	1/6W 1/6W	
0101 8-729-353-52	TRANSISTOR 2SC535		R305 R306	1-249-437-11 1-249-437-11	CARBON	47K 47K	5% 5%	1/6W 1/6W	
0102 8-729-353-52 0103 8-729-672-42	TRANSISTOR 2SC535		R307	1-249-419-11	CARBON	1.5K		1/6W	
Q103 8-729-672-42 Q104 8-729-672-42	TRANSISTOR 2SC2724-C		R308	1-249-419-11		1.5K	5%	1/6W	
0201 8-729-672-42	TRANSISTOR 2SC2724-C	8	R309 R310	1-249-429-11 1-249-429-11		10K 10K	5% 5%	1/6W 1/6W	
0301 8-729-606-33 0302 8-729-606-33	TRANSISTOR 2SC2603-F		R312						
Q302 8-729-606-33	TRANSISTUR 25C26U3-F		R313	1-249-437-11 1-247-831-00	CARBON	47K 1K	5% 5%	1/6W 1/6W	
Q303 8-729-900-63 Q304 8-729-900-36	TRANSISTOR DTA124ES TRANSISTOR DTC124ES		R314	1-249-437-11	CARBON	47K	5%	1/6W	
0305 8-729-900-36	TRANSISTOR DTC124ES		R316 R319	1-249-437-11		47K	5%	1/6W	
0-/23-000-33	1KAN31310K 2362003-F		R320	1-249-437-11 1-249-437-11		47K 47K	5% 5%	1/6W 1/6W	
	TRANSISTOR 2SD880 TRANSISTOR 2SK246-Y		R322	1-249-437-11	CARBON	47K	5%	1/6W	
	TRANSISTOR 2SK246-GR2	,	R330 R401	1-247-853-00 1-249-421-11	CARBON	8.2K 2.2K	5%	1/6W	
Q602 8-729-606-33	TRANSISTOR 2SC2603-F							1/6W	
Q603 8-729-201-56	TRANSISTOR 2SK246-GR2	2	R402 R403	1-249-405-11 1-247-825-00		100 560	5% 5%	1/6W 1/6W	
	TRANSISTOR 2SC2603-F TRANSISTOR DTC124ES		R404	1-249-423-00		3.3K		1/6W	
	TRANSISTOR DTA124ES		R405	1-247-799-00		47	5%	1/6W	
Q607 8-729-900-63	TRANSISTOR DTA124ES		R406 R407	1-249-429-11 1-249-405-11	CARBON CARBON	10K 100	5% 5%	1/6W 1/6W	
Q608 8-729-900-36 Q609 8-729-900-63	TRANSISTOR DTC124ES TRANSISTOR DTA124ES		R408	1-249-429-11	CARBON			•	
			R409	1-247-811-00	CARBON	10K 150	5% 5%	1/6W 1/6W	
Q610 8-729-900-36 Q611 8-729-900-63	TRANSISTOR DTC124ES TRANSISTOR DTA124ES		R410	1-249-429-11	CARBON	10K	5%	1/6W	
Q612 8-729-900-36	TRANSISTOR DTC124ES		R411 R412	1-249-429-11 1-247-859-00	CARBON CARBON	10K 15K	5% 5%	1/6W 1/6W	
Q613 8-729-900-63 Q614 8-729-606-33	TRANSISTOR DTA124ES		R413		CARBON	22K	5%	1/6W	
Q614 8-729-606-33 Q615 8-729-900-36	TRANSISTOR 2SC2603-F TRANSISTOR DTC124ES		R414	1-249-429-11	CARBON	10K	5%	1/6W	
R101 1-249-441-11	CARBON 100K 5	5% 1/6W	R415 R418	1-249-429-11 1-247-857-00	CARBON CARBON	10K 12K	5% 5%	1/6W 1/6W	
R102 1-247-901-00	CARBON 820K 5	5% 1/6W							
R103 1-249-405-11		5% 1/6W	R419 R420	1-249-429-11 1-249-429-11	CARBON CARBON	10K 10K	5% 5%	1/6W 1/6W	
R104 1-249-405-11 R105 1-249-441-11		5% 1/6W 5% 1/6W	R421	1-247-857-00	CARBON	12K	5%	1/6W	
R106 1-247-901-00		1/6W	R422		CARBON	6.8K	5%	1/6W	
R107 1-247-819-00		5% 1/6W	R423 R424		CARBON CARBON	560 12K	5% 5%	1/6W 1/6W	
R108 1-247-795-00 R109 1-249-405-11		5% 1/6W 5% 1/6W	R425	1-247-857-00	CARBON	12K	5%	1/6W	
			R426	1-247-857-00	CARBON	12K	5%	1/6W	
R111 1-249-425-11	CARBON 4.7K 5	5% 1/6W 5% 1/6W	R427	1-247-857-00	CARBON	12K	5%	1/6W	
R112 1-247-859-00	CARBON 15K 5	3% 1/6W							

FH-150R ST-177R

(E model)

ELECTRICAL	PARTS
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Ref.No.	Part No.	Description	1		
R428	1-247-857-00	CARBON	100	Fa	1.4611
R429	1-247-857-00		12K	5%	1/6W
R430	1-247-857-00		12K	5%	1/6W
11750	1-24/-05/-00	CARBON	12K	5%	1/6W
R431	1-247-857-00	CARBON	12K	5%	1/6W
R439	1-249-429-11	CARBON	10K	5%	1/6W
R440	1-247-857-00	CARBON	12K	5%	1/6W
R441	1-247-879-00	CARBON	100K	5%	1/6W
R501	1-247-815-00	CARBON	220	5%	1/6W
R502	1-247-823-00	CARBON	470	5%	1/6W
R503	1-247-775-00	CARBON	4.7	5%	1/6W
R504	1-247-831-00	CARBON	1K	5%	
R601	1-249-425-11	CARBON	4.7K	5%	1/6W
		CARDON	7./	36	1/6W
R602	1-249-441-11	CARBON	100K	5%	1/6W
R603	1-249-435-11	CARBON	33K	5%	1/6W
R604	1-249-423-11	CARBON	3.3K	5%	1/6W
R605	1-249-441-11	CARBON	100K	5%	1/6W
R606	1-249-435-11	CARBON	33K	5%	1/6W
R607	1-247-797-00	CARBON	39	5%	1/6W
R608	1-247-799-00	CARBON	47	5%	1/6W
R609	1-249-437-11	CARBON	47K	5%	1/6W
R610	1-247-817-00	CARBON	270	5%	1/6W
R611	1-247-829-00	CARRON	000		
R612		CARBON	820	5%	1/6W
R613	1-247-825-00 1-249-435-11	CARBON	560	5%	1/6W
NO13	1-543-422-11	CARBON	33K	5%	1/6W
R614	1-249-421-11	CARBON	2.2K	5%	1/6W
R615	1-249-425-11	CARBON	4.7K	5%	1/6W
R616	1-249-425-11	CARBON	4.7K	5%	1/6W
R617	1-249-437-11	CARBON	47K	5%	1/6W
R618	1-247-817-00	CARBON	270	5%	1/6W
R619	1-247-829-00	CARBON	820	5%	1/6W
R620	1-247-825-00	CARBON	560	F.~	2 (5)
R621	1-249-435-11	CARBON		5%	1/6W
R622	1-249-421-11		33K	5%	1/6W
	1-243-421-11	CARBON	2.2K	5%	1/6W
R623	1-249-425-11	CARBON	4.7K	5%	1/6W
R624	1-249-425-11	CARBON	4.7K	5%	1/6W
R625	1-247-891-00	CARBON	330K	5%	1/6W
R640	1-249-435-11	CARBON	33K	5%	1/6W
R643	1-249-441-11	CARBON	100K	5%	1/6W
R644	1-249-425-11	CARBON	4.7K	5%	1/6W
RV201	1-228-997-00	RES, ADJ, CAR	RBON 100	\v	
RV301	1-228-998-00		RBON 220		
		MES, ADO, CAR	DUN ZZU	W.	

ELECTRICAL PARTS

Ref.No.	Part No.	Description
S702	1-554-303-21 1-554-303-21 1-554-303-21	SWITCH, KEY BOARD (STERED MUTTING)
\$704 \$705	1-554-303-21 1-554-303-21	
S707 S708 S709	1-554-303-21 1-554-303-21 1-554-303-21 1-554-303-21 1-554-303-21	SWITCH, KEY BOARD (PRESET 2) SWITCH, KEY BOARD (PRESET 3) SWITCH, KEY BOARD (PRESET 4)
T201 T401	1-404-419-00 1-404-535-11	COIL, DISCRIMINATOR COIL (WITH IFT)
TM101	1-536-901-11	TERMINAL BOARD 3P (ANTENNA)
X301 X601	1-567-250-11 1-567-125-00	OSCILLATOR, CERAMIC VIBRATOR, CRYSTAL

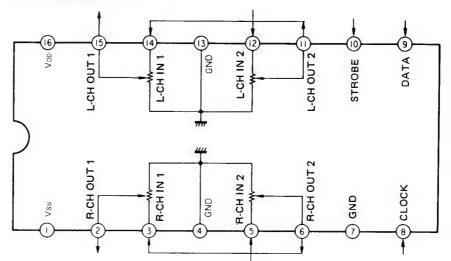
INTEGRATED STEREO AMPLIFIER (TA-177R)

Note: TA-177R is an integrated stereo amplifier unit in FH-150R.

1. IC'S OPERATION

1-1. TC9176P (IC203)

TC9176P is an IC served as electronic volume. This IC is capable of controlling the attenuation from 0 dB to -76 dB at intervals of 2 dB.



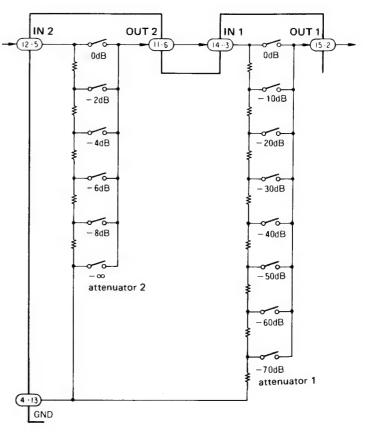
Pin Functions

- ② R-CH OUT 1, (5) L-CH OUT 1
 Output pin for 10 dB step attenuator.
 The signal applied to L/R-CH IN 1 attenuates 8
 steps from 0 to -70 dB at intervals of 10 dB.
- 3 R-CH IN 1, 4 L-CH IN 1 Input pin for 10 dB step attenuator.
- 6 R-CH OUT 2, (1) L-CH OUT 2
 Output pin for 2 dB step attenuator.
 The signal applied to L/R-CH IN 2 attenuates 5
 steps from 0 to -8 dB at intervals of 2 dB.
- (5) R-CH IN 2, (2) L-CH IN 2 Input pin for 2 dB step attenuator.

The attenuator is composed of the resistors and the analog switches.

Attenuator 1 attenuates 10 dB steps from 0 to -70 dB and attenuator 2 attenuates 2 dB steps from 0 to 8 dB.

Total attenuation is 2 dB steps from 0 to -76 dB.

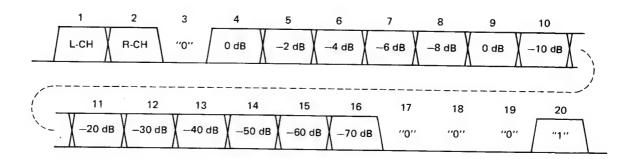


FH-150R TA-177R

9 DATA

This pin is input the serial data from IC301.

Data contain attenuation value and selection of L-CH or R-CH, and these are composed of 20 bits.



8 CLOCK

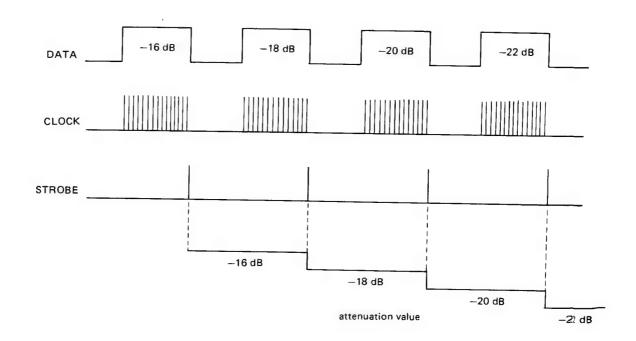
This pin is input the clock signal.

Data are input to the pin 9 that is synchronized by clock signal.

(10) STROBE

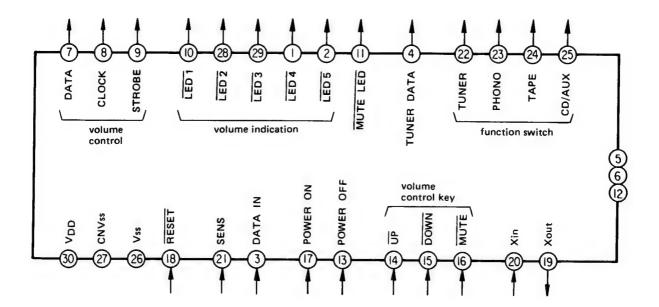
This pin is input the strobe pulse.

Data are latched, when strobe pulse is input to pin (1).



1-2. M50765-440SP (IC301)

M50765-440SP decodes the serial data of remote controller and feeds the volume control data to IC203.



Pin Functions

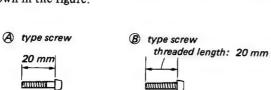
Pin Number	Pin Name	1/0	Function						
3	DATA IN	Input	This pin is input the serial data of remote controller.						
21	SENS	Input	Input pin for starting transmission of the remote controller data. Input data 3 DATA is read at the beginning of the signal input to this pin.						
17 13	POWER ON POWER OFF	Input Input	When power is turned on, pin ① is input high level pulse from differential circuit and IC will be in standby mode. Second, pin ② goes high level by integrating circuit and IC will be started. B+ C311 R336 R336 R336 After power is turned off, ① pin goes low level by integrating circuit and IC detects power off. IC's data (volume data) are kept by back-up battery.						
14 15	ŪP DOWN	Input Input	Input pin for volume control. When the signal is applied to these pins, 7 DATA, 8 CLOCK and 9 STROBE output the volume control data to IC203.						
16	MUTE	Input	Input pin for switching MUTING -20 dB on/off.						
22	TUNER	Output	Output pin for switching the mode to TUNER. When 3 DATA IN inputs the data of TUNER, this pin goes high.						

Pin Number	Pin Name	I/O	Function							
23	PHONO	Output	Output pin for switching the mode to PHONO. When (3) DATA IN inputs the data of PHONO, this pin goes high.							
24	TAPE	Output	Output pin for switching the mode to TAPE. When 3 DATA IN inputs the data of TAPE, this goes high.							
25	CD/AUX	Output	Output pin for switching the mode to CD/AUX. When 3 DATA IN inputs the data of CD/AUX, this pin goes high.							
11	MUTE LED	Output	Output pin for switching the MUTING -20 dB LED on/off.							
10 28 29	LED 1 LED 2 LED 3	Output	Output pin for indicating the volume level. These pins output signal that cope with volume level.							
1 2	LED 4 LED 5		Volume level (dB) 10 28 29 1 2						2	
				0 to −2	L	L	L	L	L	
				-4 to −6	L	L	L	L	Н	
				-8 to −18	L	L	L	Н	Н	
				−20 to −34	L	L	Н	Н	Н	
				−36 to −76	L	H	Н	Н	Н	H: high level
			L	–78 to –∞	Н	Н	Н	Н	Н	L: low level
4	TUNER DATA	Output	This pin outputs the receiving band/station switching signal. That signal feeds to tuner unit (ST-177R).							
7	DATA	Output	This pin outputs the volume control data to IC203.							
8	CLOCK	Output	This pin outputs the clock signal of volume control data.							
9	STROBE	Output	This pin outputs the strobe signal of volume control data.							

2. SERVICING NOTE (G-AEP model only)

Caution on replacing screws fixing speaker terminal board.

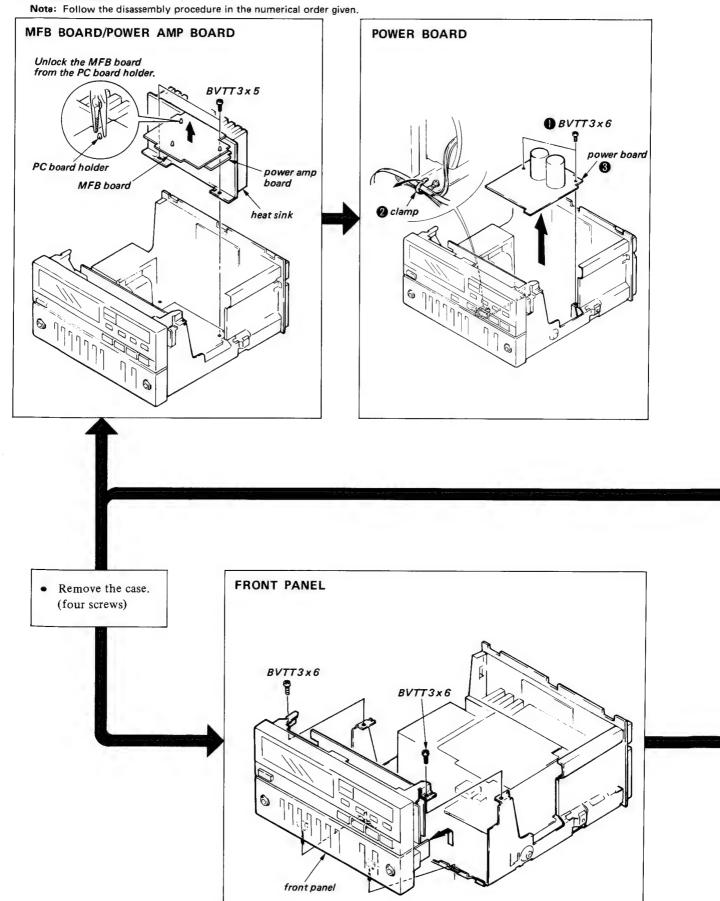
Two types (A), (B) of screw (BVTT3 x 20) is supplied as repair part for speaker terminal board fixing. If (A) type screw is supplied, make a hole as shown in the figure.

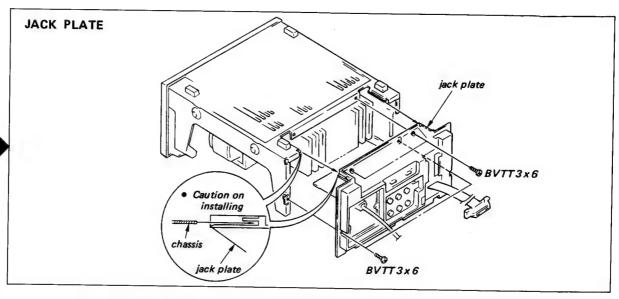


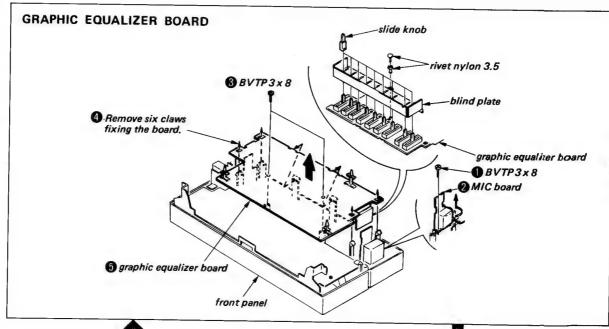
threaded length: 14 mm

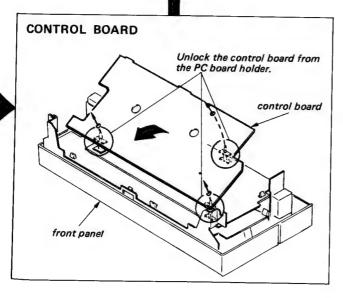
Make 3.5 mm dia. hole.

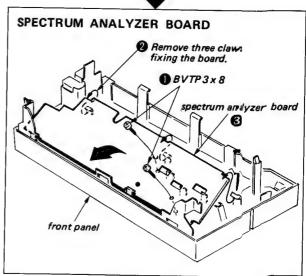
3. DISASSEMBLY

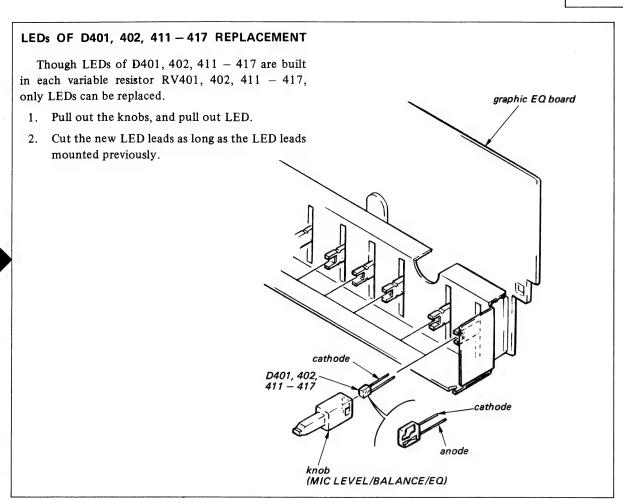




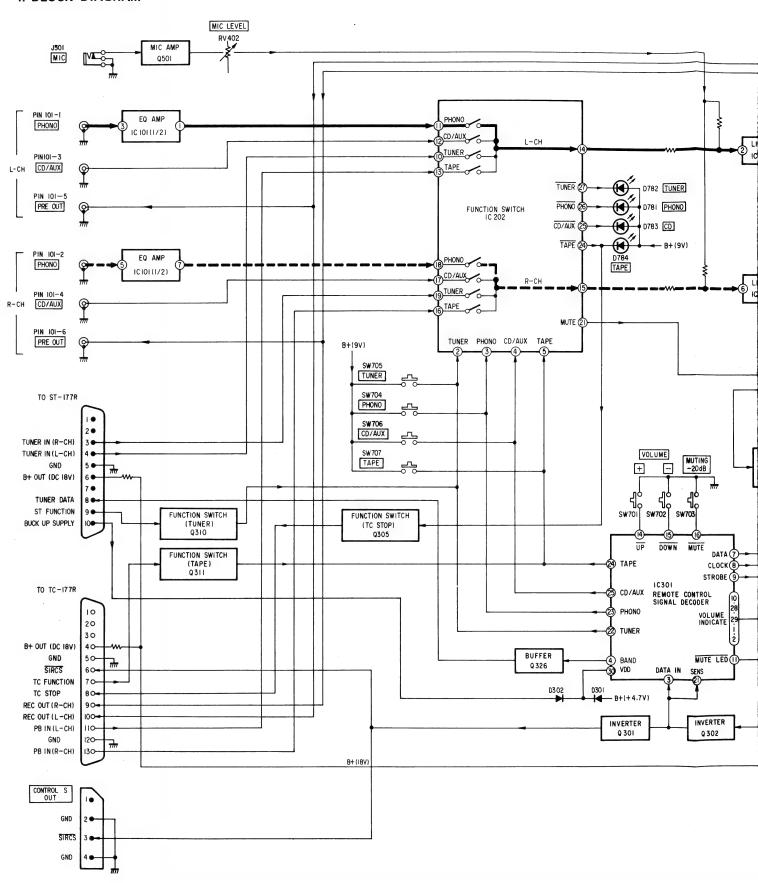


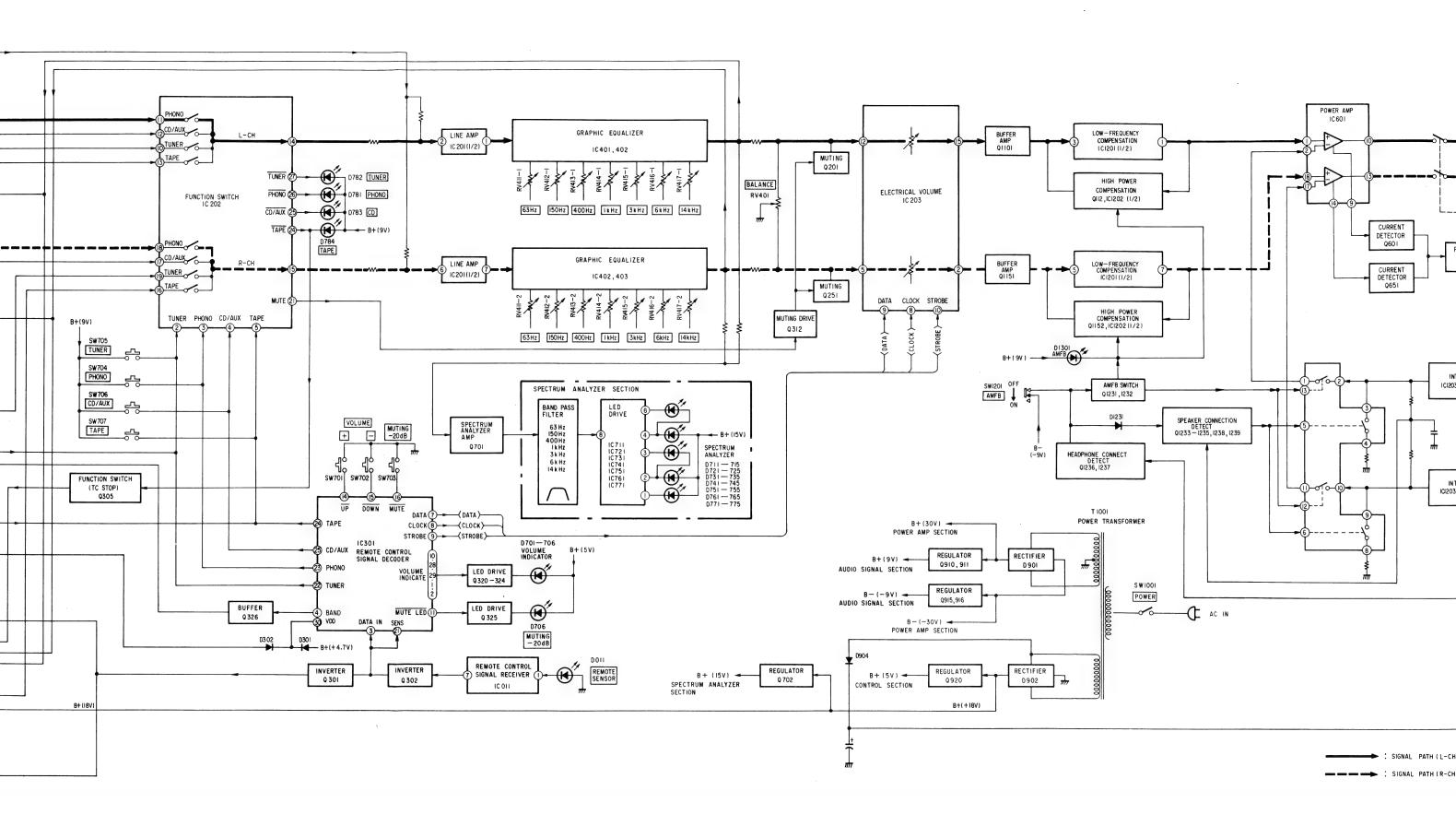


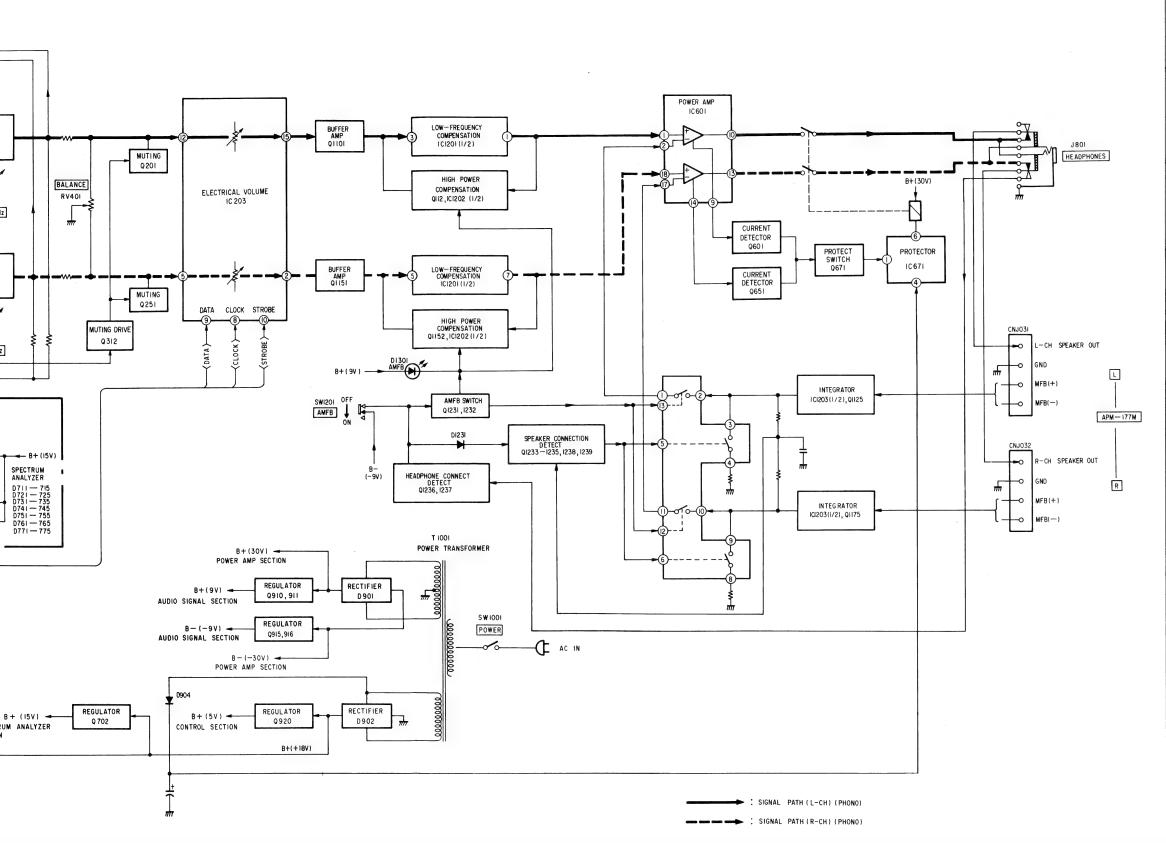


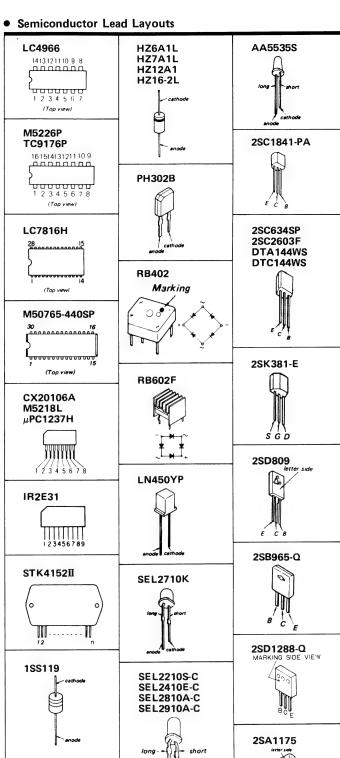


4. BLOCK DIAGRAM









5. MOUNTING DIAGRAM

• Semiconductor Location

Ref. No.	Location	Ref. No.	Location	Ref. No.	Location	Ref. No.	Location
IC011	J-4	Q325	H-13	D321	G-10	D745	H-8
IC101	D-17	Q326	H-12	D401	D-2	D751	G-7
IC201	H-11	Q501	B-3	D402	C-2	D752	G-7
IC202	G-10	Q601	C-22	D411	I-3	D753	G-7
IC203	1-11	Q651	D-21	D412	H-3	D754	G-7
IC301	I-13	Q671	D-22	D413	G-3	D755	G-8
IC401	G-4	Q701	1-6	D414	G-2	D761	G-6
IC402	F-4	Q702	E-6	D415	F-3	D762	G-7
IC403	E-4	Q910	1-24	D416	E-2	D763	G-7
IC601	B-22	Q911	1-23	D417	E-3	D764	G-7
IC671	C-23	Q915	H-22	D671	C-23	D765	G-8
IC711	1-8	Q916	H-22	D701	F7	D771	F-7
IC721	H-8	Q920	H-21	D702	F-7	D772	F-7
IC731	H-8	Q1101	H-19	D703	F-7	D773	F-7
IC741	G-8	Q1102	I-18	D704	F-7	D774	F-7
IC751	G-8	Q1125	G-16	D705	E-8	D775	F-8
IC761	F-8	Q1151	H-20	D706	E-8	D781	C-6
IC771	F-8	Q1152	G-19	D711	1-7	D782	D-6
IC1201	G-18	Q1175	E-16	D712	1-7	D783	D-6
IC1202	F-18	Q1231	I-16	D713	1-7	D784	E-6
IC1203	F-18	Q1232	I-17	D714	1-7	D791	E-6
IC1204	G-15	Q1233	H-16	D715	1-8	D901	J-22
		Q1234	H-15	D721	1-7	D902	I-21
Q201	H-11	Q1235	I-16	D722	1-7	D904	I-21
Q251	I-12	Q1236	I-15	D723	1-7	D910	J-23
Q301	E-13	Q1237	H-15	D724	1-7	D915	1-22
Q302	J-12	Q1238	I-16	D725	1-8	D920	H-21
Q305	F-12	Q1239	I-16	D731	H-7	D1101	I-18
Q310	D-13			D732	H-7	D1102	I-17
Q311	D-13	D011	J-5	D733	H-7	D1125	F-18
Q312	G-10	D301	E-12	D734	H-7	D1151	G-19
Q320	H-13	D302	D-13	D735	H-8	D1152	G-19
Q321	H-13	D303	J-13	D741	H-7	D1175	F-18
Q322	H-13	D304	F-10	D742	H-7	D1231	1-15
Q323	G-12	D311	F-13	D743	H-7	D1232	I-15
Q324	H-12	D312	H-10	D744	H-7	D1301	J-15

Note:

EA3: Saudi Arabia model AED: DENMARK model

Note: SCHEMATIC DIAGRAM

- All capacitors are in μF unless otherwise noted. pF: μμF 50WV or less are not indicated except for electrolytics and tantalums.
- All resistors are in Ω and $^{1}/_{4}W$ or less unless otherwise specified.
- : signal path.
- Components for right channel have same values as for left channel. Reference numbers are coded from 150, 250, 450, 650, 1150.
- monflammable resistor.
- fusible resistor.
- === : B+ bus.
- ---: B-bus.
- Voltages are dc with respect to ground unless otherwise noted.
- Readings are taken under no-signal conditions with a VOM (50 $k\Omega/V$).

no mark: Not connecting speaker.

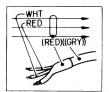
- < > : When inserting headphone plug into HEAD-PHONES JACK.
- When AMFB switch is off connecting APM-177M speaker or a load resistor (1k — 1.5k) with speaker terminal.
- (()): When AMFB switch is ON connecting APM-177M speaker or a load resistor (1k - 1.5k) with speaker terminal.
- Voltage variations may be noted due to normal production tolerances.
- Waveforms are taken to ground in no-signal mode by using oscilloscope.

 Walter a provision with a posted due to posted produce.
 - Voltage variations may be noted due to normal production tolerances.
- Switches

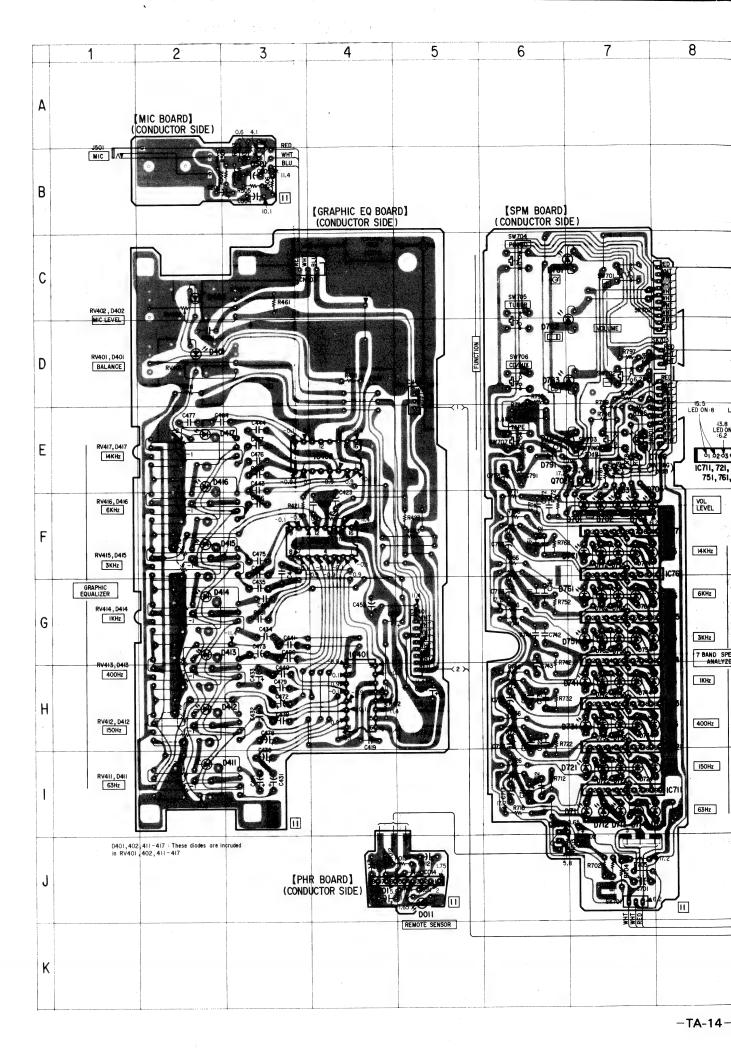
Ref. No.	Switch	Position
SW701	VOLUME UP	OFF
SW702	VOLUME DOWN	OFF
SW703	MUTING -20 dB	OFF
SW704	PHONO	OFF
SW705	TUNER	OFF
SW706	CD/AUX	OFF
SW707	TAPE	OFF
SW1001	POWER	OFF
SW1002	VOLTAGE SELECTOR (E, EA3 model only)	240 V
SW1201	AMFB	OFF

Note: MOUNTING DIAGRAM

• Color code of sleeving over the end of the jacket.



- o— : parts extracted from the component side.
- parts extracted from the conductor side.
- : part mounted on the conductor side.



• Semiconductor Location

Ref. No.	Location	Ref. No.	Location	Ref. No.	Location	Ref. No.	Location
IC011	J-4	Q325	H-13	D321	G-10	D745	H-8
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IC202	G-10	Q601	C-22	D411	1-3	D753	G-7
IC203	I-11	Q651	D-21	D412	H-3	D754	G-7
IC301	I-13	Q671	D-22	D413	G-3	D755	G-8
IC401	G-4	Q701	1-6	D414	G-2	D761	G-6
IC402	F-4	Q702	E-6	D415	F-3	D762	G-7
IC403	E-4	Q910	1-24	D416	E-2	D763	G-7
IC601	B-22	Q911	1-23	D417	E-3	D764	G-7
IC671	C-23	Q915	H-22	D671	C-23	D765	G-8
IC711	1-8	Q916	H-22	D701	F7	D771	F-7
IC721	H-8	Q920	H-21	D702	F-7	D772	F-7
IC731	H-8	Q1101	H-19	D703	F-7	D773	F-7
IC741	G-8	Q1102	I-18	D704	F-7	D774	F-7
IC751	G-8	Q1125	G-16	D705	E-8	D775	F-8
IC761	F-8	Q1151	H-20	D706	E-8	D781	C-6
IC771	F-8	Q1152	G-19	D711	1-7	D782	D-6
IC1201	G-18	Q1175	E-16	D712	1-7	D783	D-6
IC1202	F-18	Q1231	I-16	D713	1-7	D784	E-6
IC1203	F-18	Q1232	I-17	D714	1-7	D791	E-6
IC1204	G-15	Q1233	H-16	D715	1-8	D901	J-22
		Q1234	H-15	D721	1-7	D902	I-21
Q201	H-11	Q1235	I-16	D722	1-7	D904	I-21
Q251	I-12	Q1236	I-15	D723	1-7	D910	J-23
Q301	E-13	Q1237	H-15	D724	1-7	D915	1-22
Q302	J-12	Q1238	I-16	D725	1-8	D920	H-21
Q305	F-12	Q1239	I-16	D731	H-7	D1101	I-18
Q310	D-13			D732	H-7	D1102	I-17
Q311	D-13	D011	J-5	D733	H-7	D1125	F-18
Q312	G-10	D301	E-12	D734	H-7	D1151	G-19
Q320	H-13	D302	D-13	D735	H-8	D1152	G-19
Q321	H-13	D303	J-13	D741	H-7	D1175	F-18
Q322	H-13	D304	F-10	D742	H-7	D1231	I-15
Q323	G-12	D311	F-13	D743	H-7	D1232	I-15
Q324	H-12	D312	H-10	D744	H-7	D1301	J-15

Note:

EA3: Saudi Arabia model AED: DENMARK model

Note: SCHEMATIC DIAGRAM

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- All resistors are in Ω and ${}^{1}\!/_{\!4}\,W$ or less unless otherwise specified.
- signal path.
- Components for right channel have same values as for left channel. Reference numbers are coded from 150, 250, 450, 650, 1150.
- monflammable resistor.
- fusible resistor.
- === : B+ bus.
- --: B-bus.
- Voltages are dc with respect to ground unless otherwise noted.
- Readings are taken under no-signal conditions with a VOM (50 $k\Omega/V$).

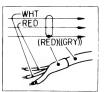
no mark: Not connecting speaker.

- <>: When inserting headphone plug into HEAD-PHONES JACK.
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- (()): When AMFB switch is ON connecting APM-177M speaker or a load resistor (1k - 1.5k) with speaker terminal.
- Voltage variations may be noted due to normal production tolerances.
- Waveforms are taken to ground in no-signal mode by using oscilloscope.
 - Voltage variations may be noted due to normal production tolerances.
- Switches

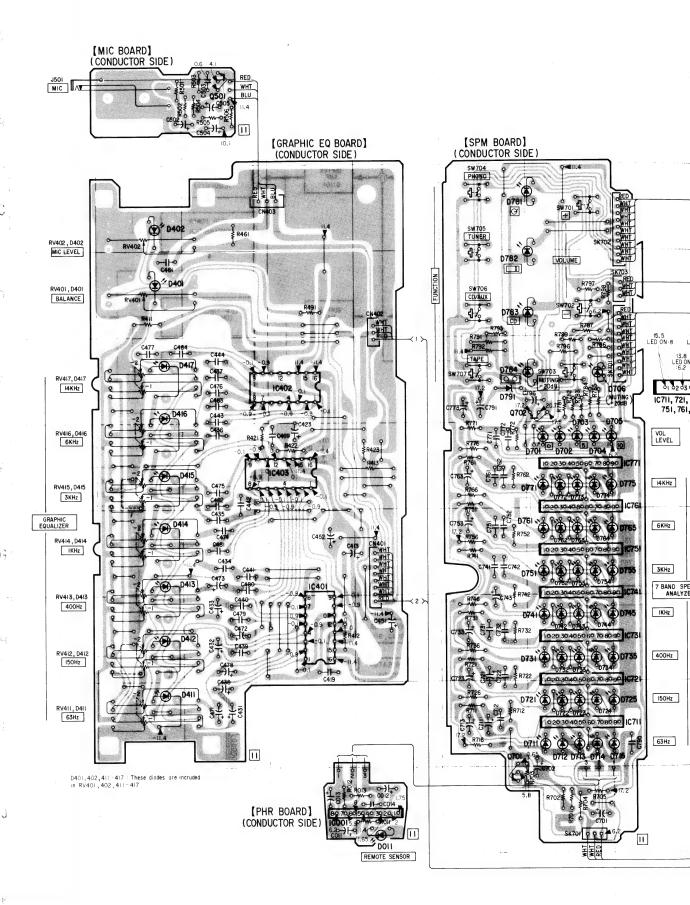
Ref. No.	Switch	Position
SW701	VOLUME UP	OFF
SW702	VOLUME DOWN	OFF
SW703	MUTING -20 dB	OFF
SW704	PHONO	OFF
SW705	TUNER	OFF
SW706	CD/AUX	OFF
SW707	TAPE	OFF
SW1001	POWER	OFF
SW1002	VOLTAGE SELECTOR (E, EA3 model only)	240 V
SW1201	AMFB	OFF

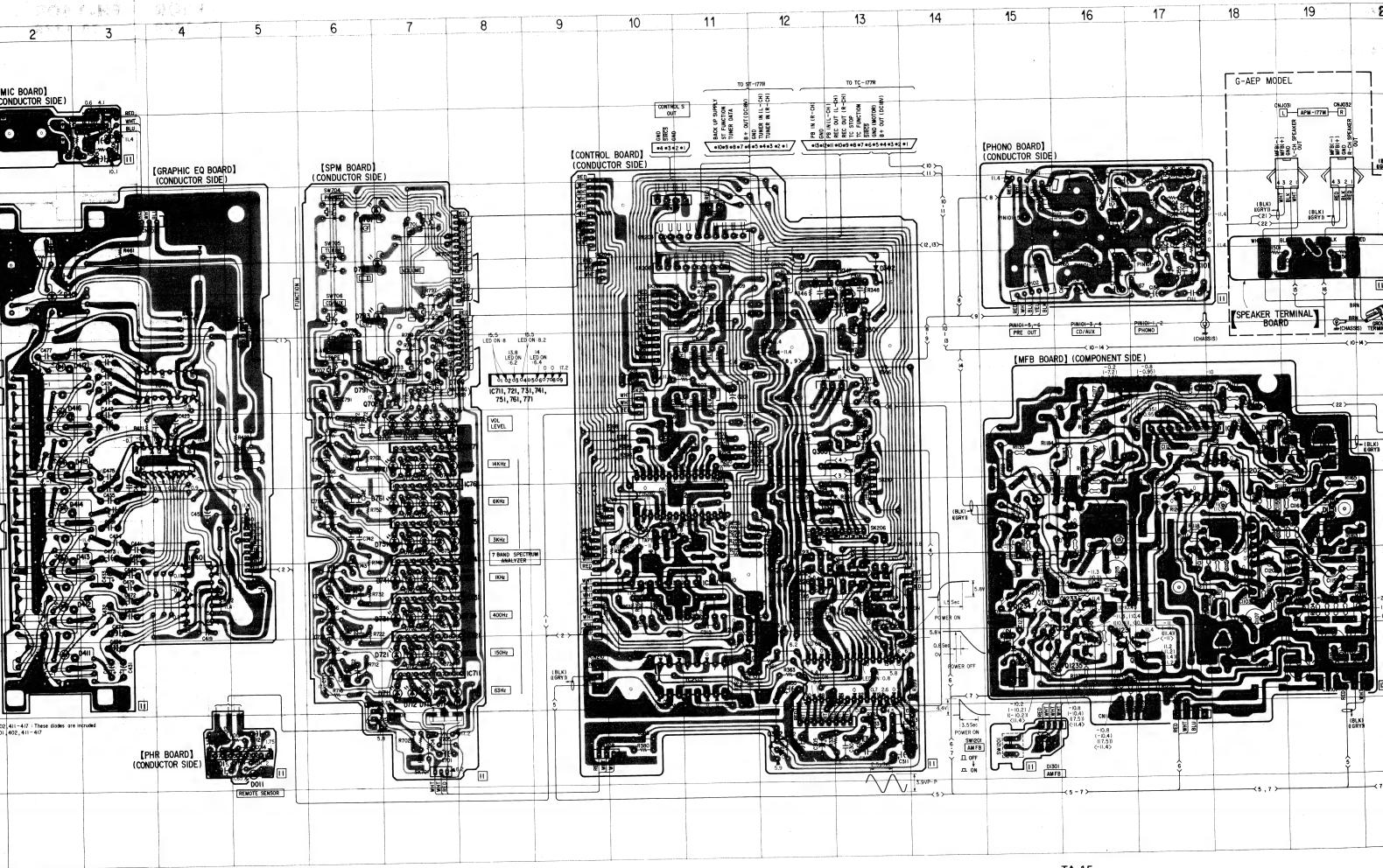
Note: MOUNTING DIAGRAM

• Color code of sleeving over the end of the jacket.



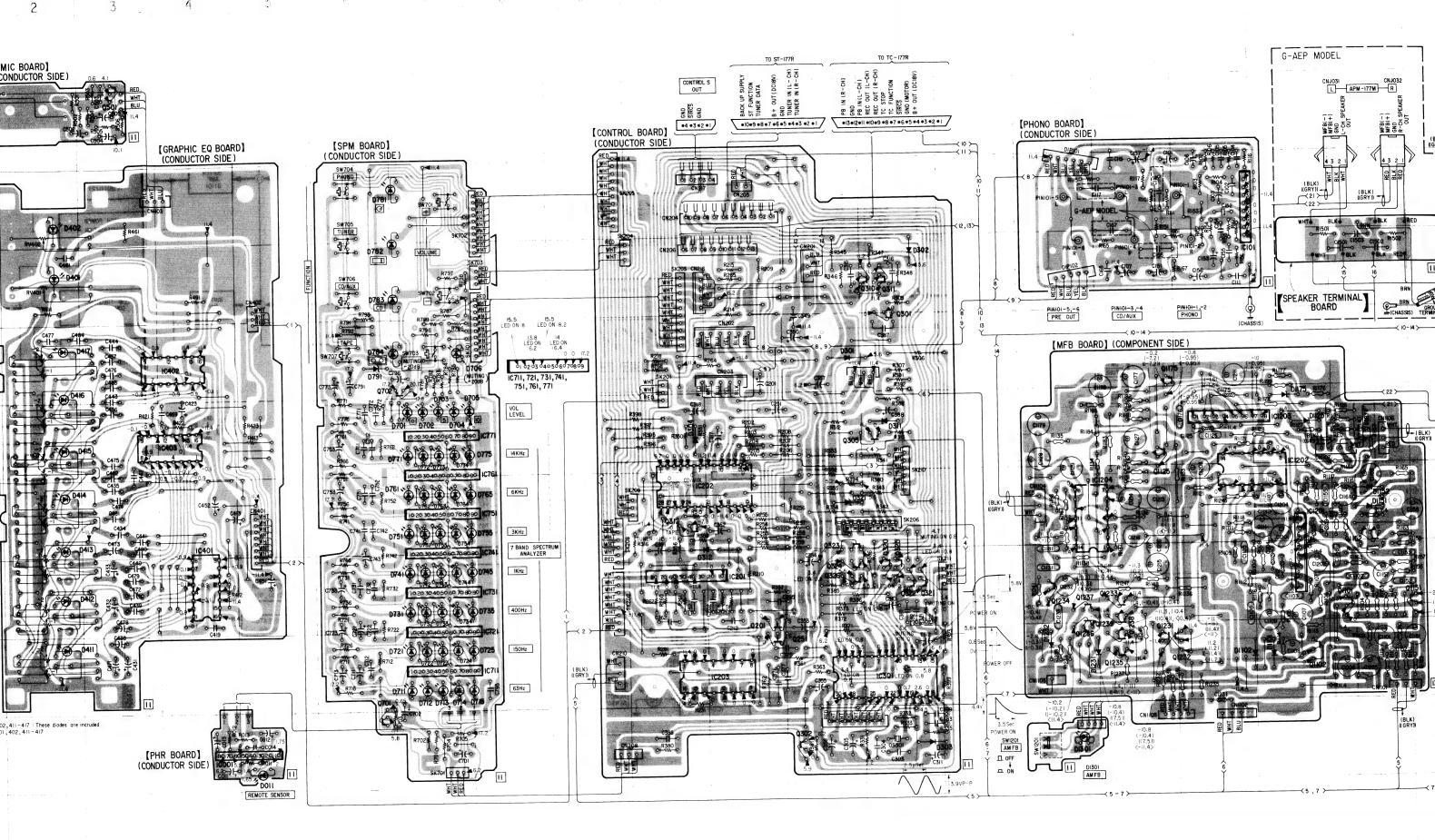
- o— : parts extracted from the component side.
- parts extracted from the conductor side.
- part mounted on the conductor side.

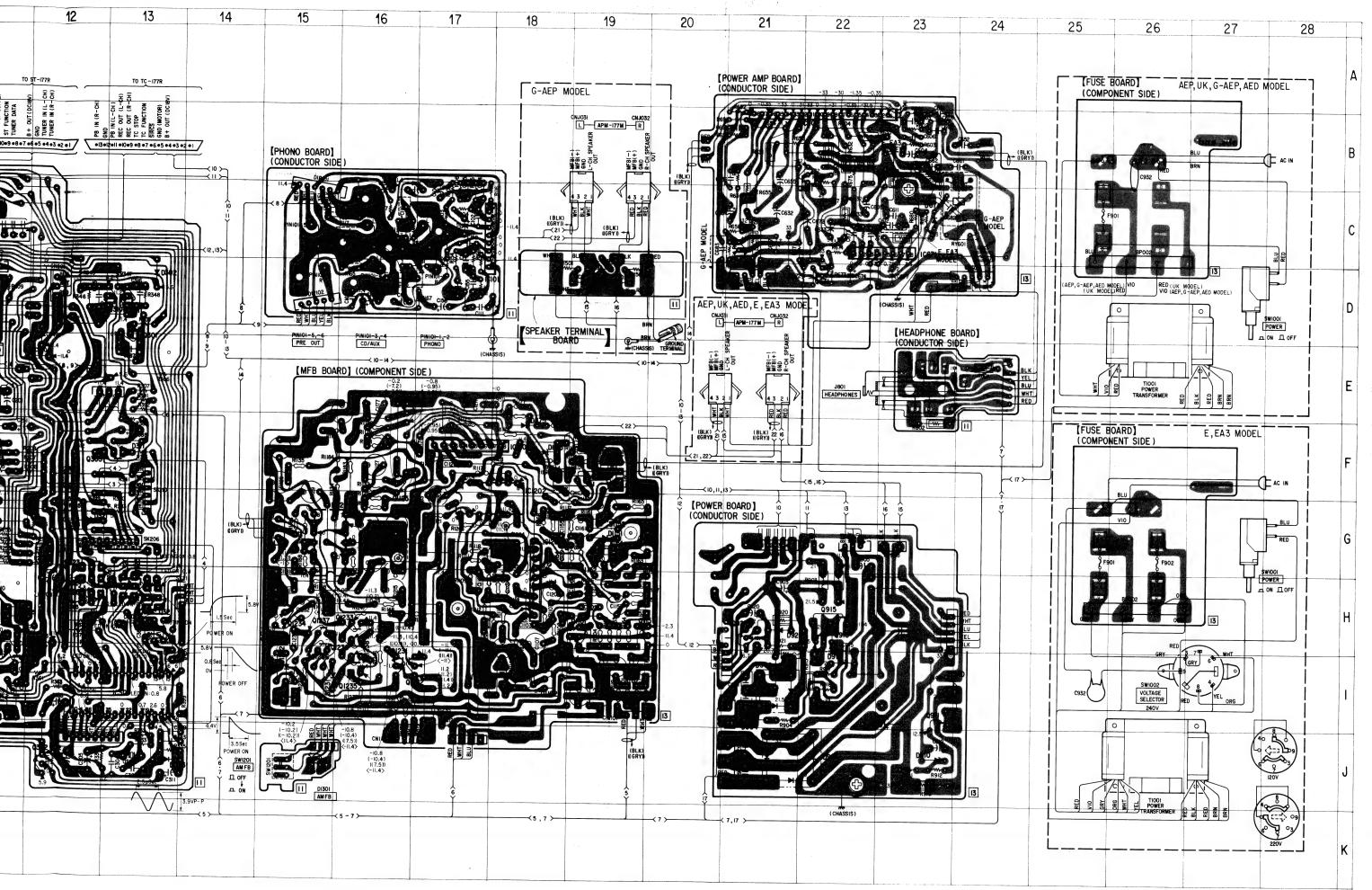


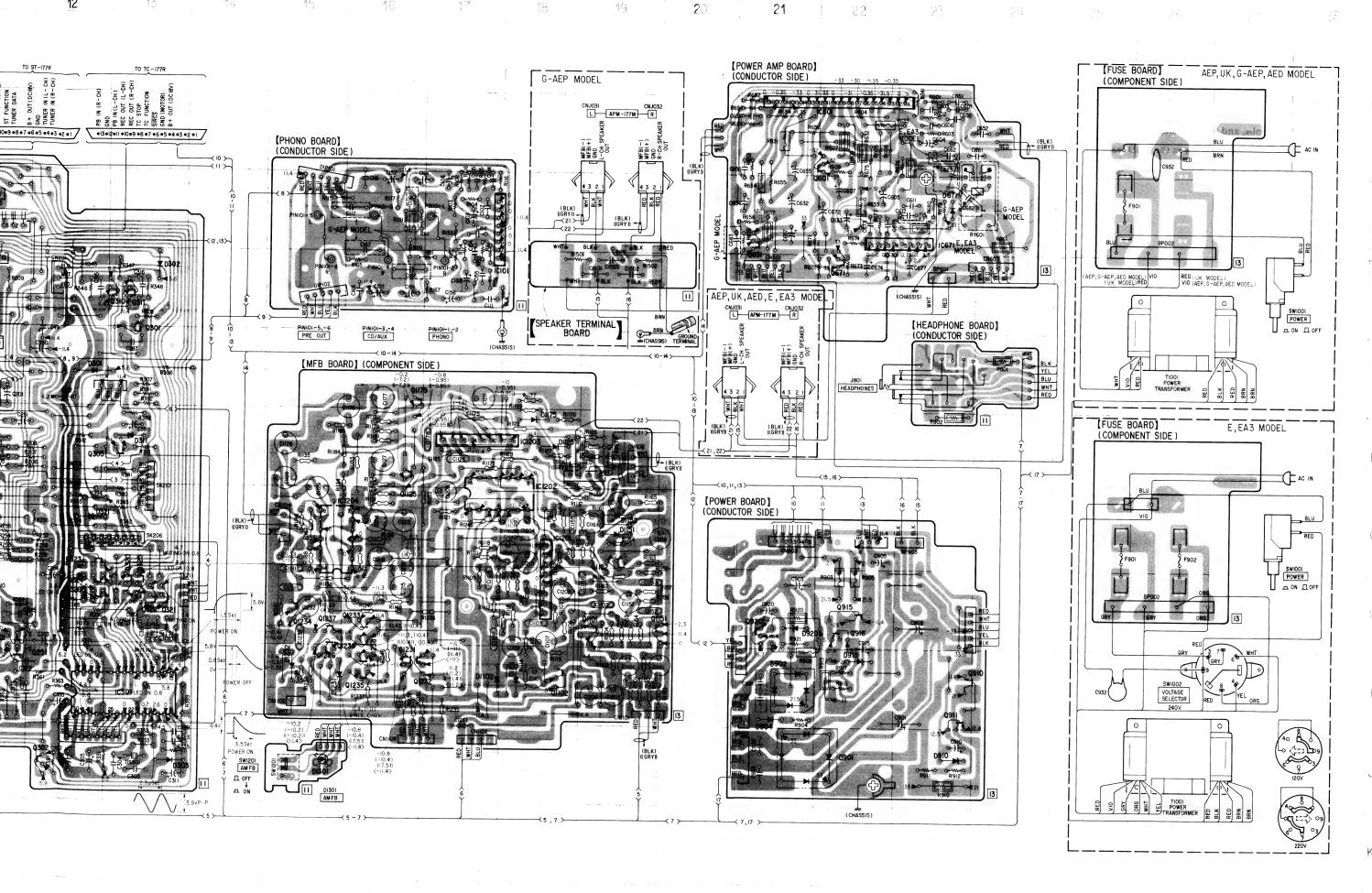


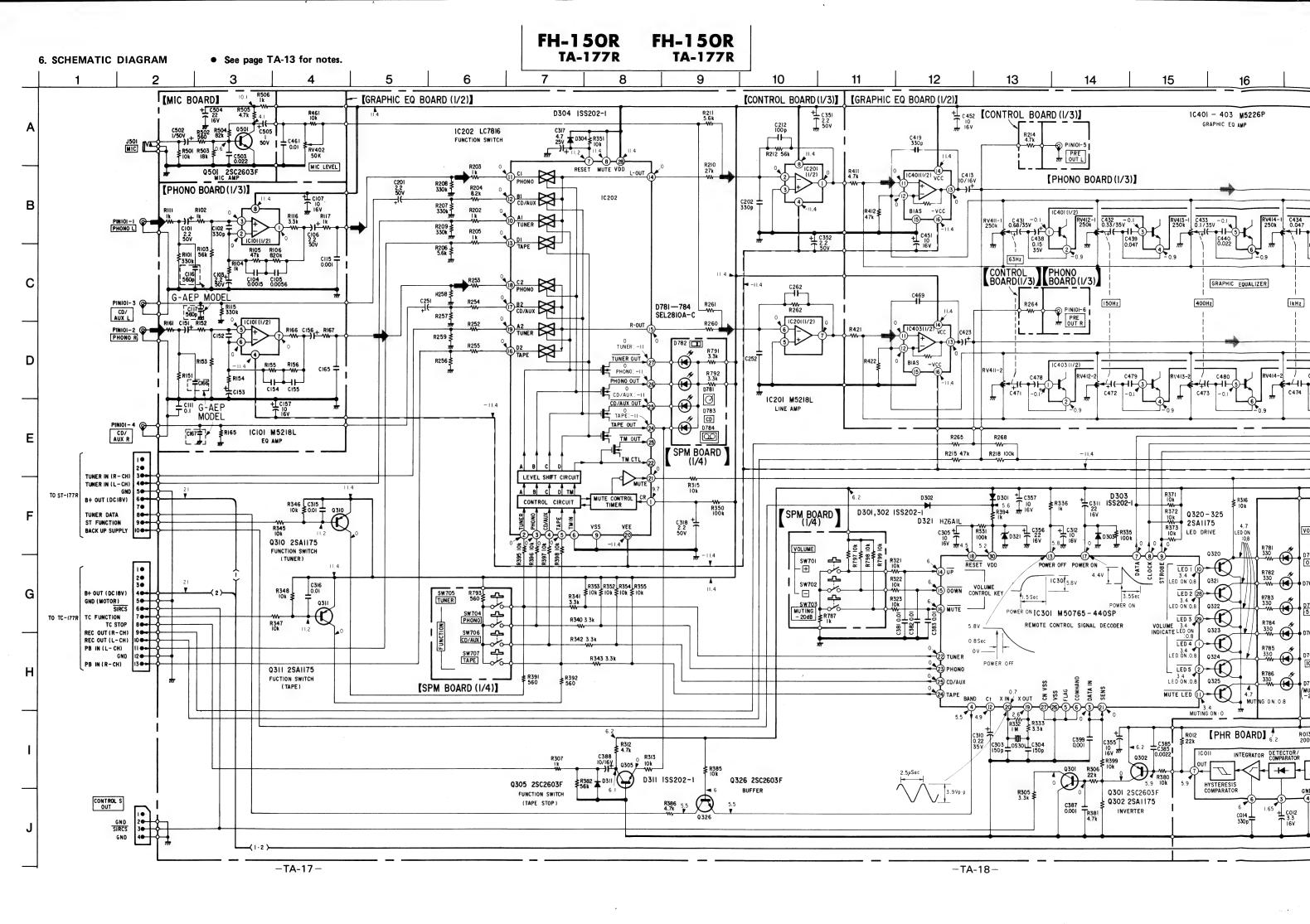
-TA-14-

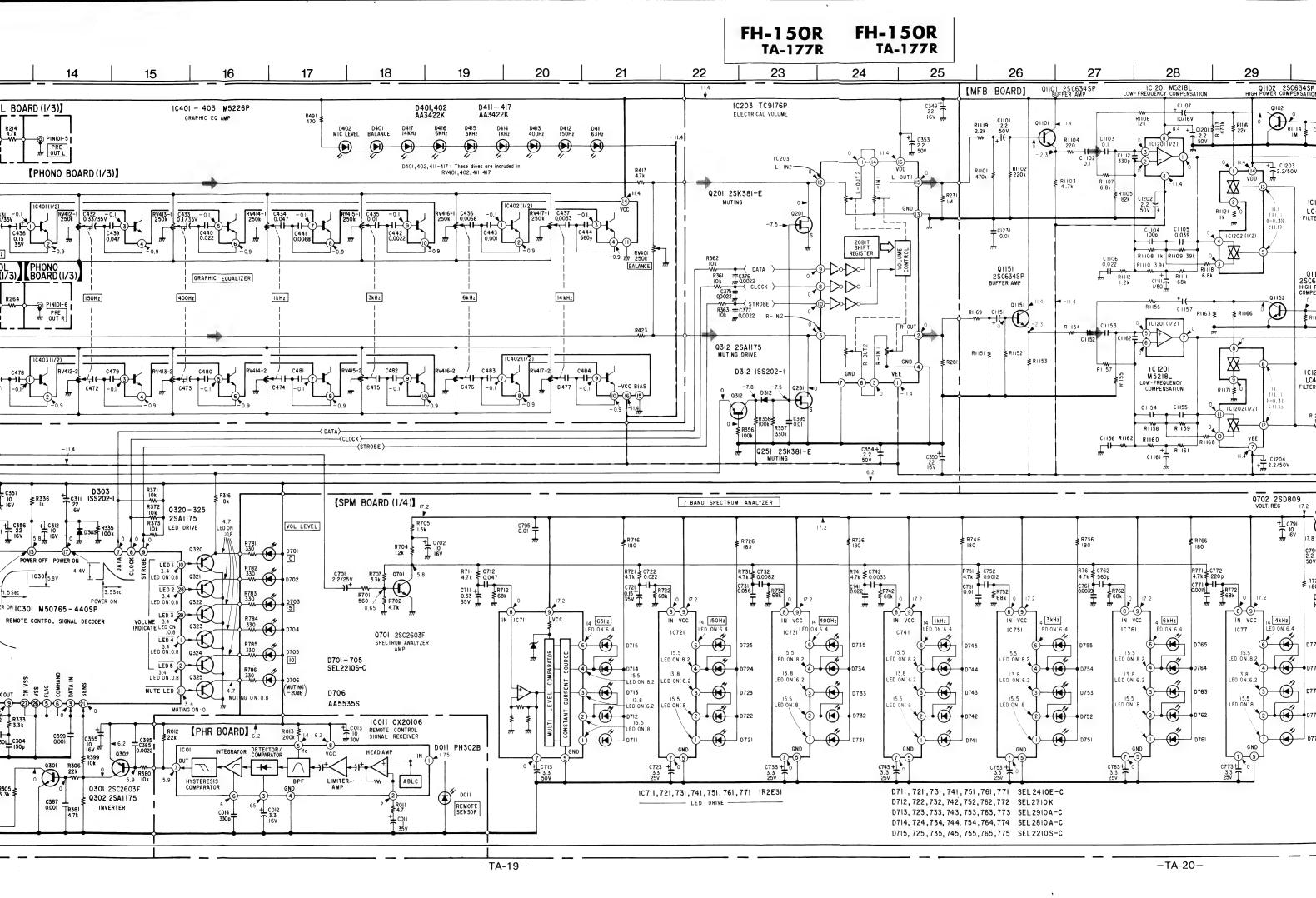
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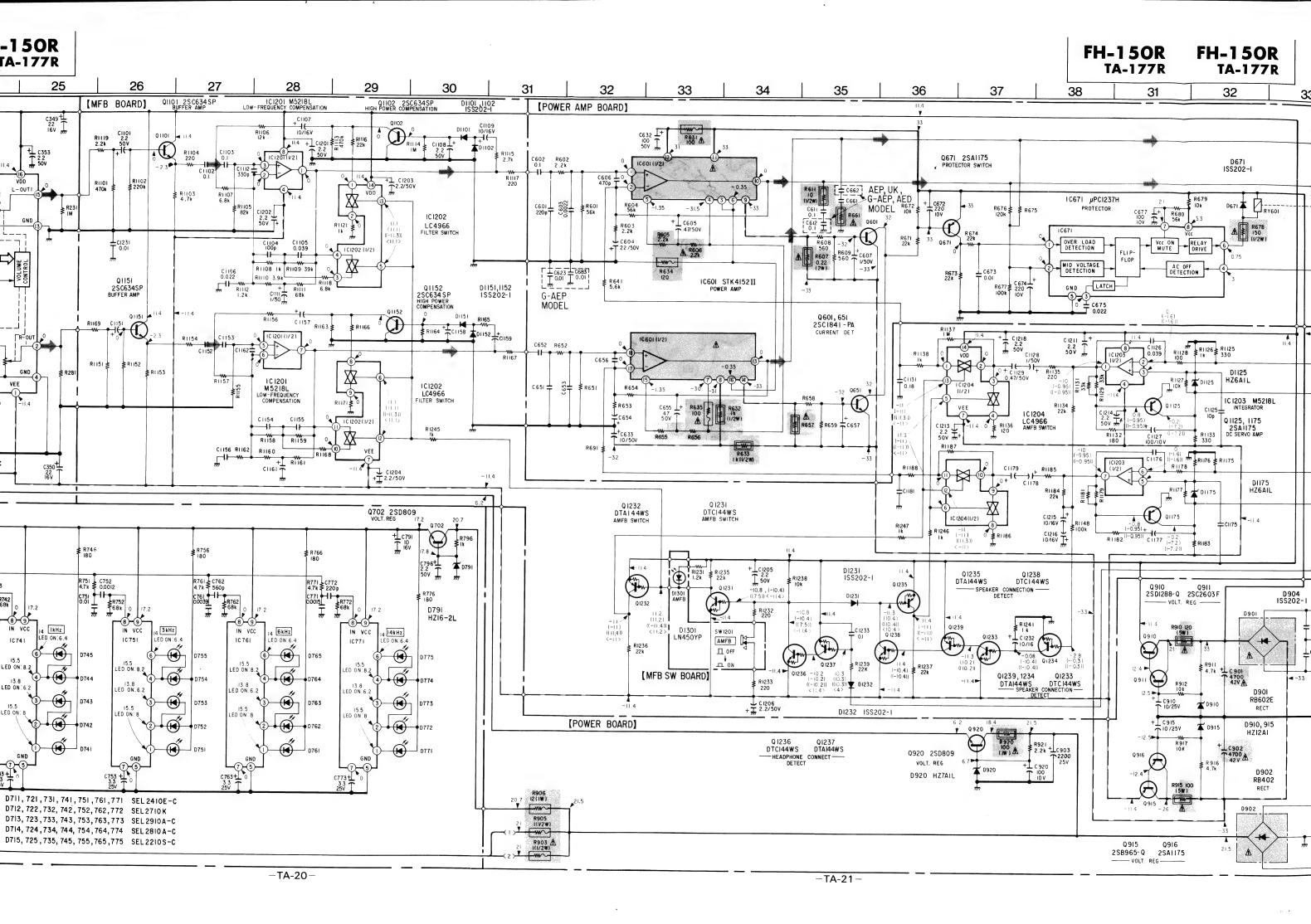


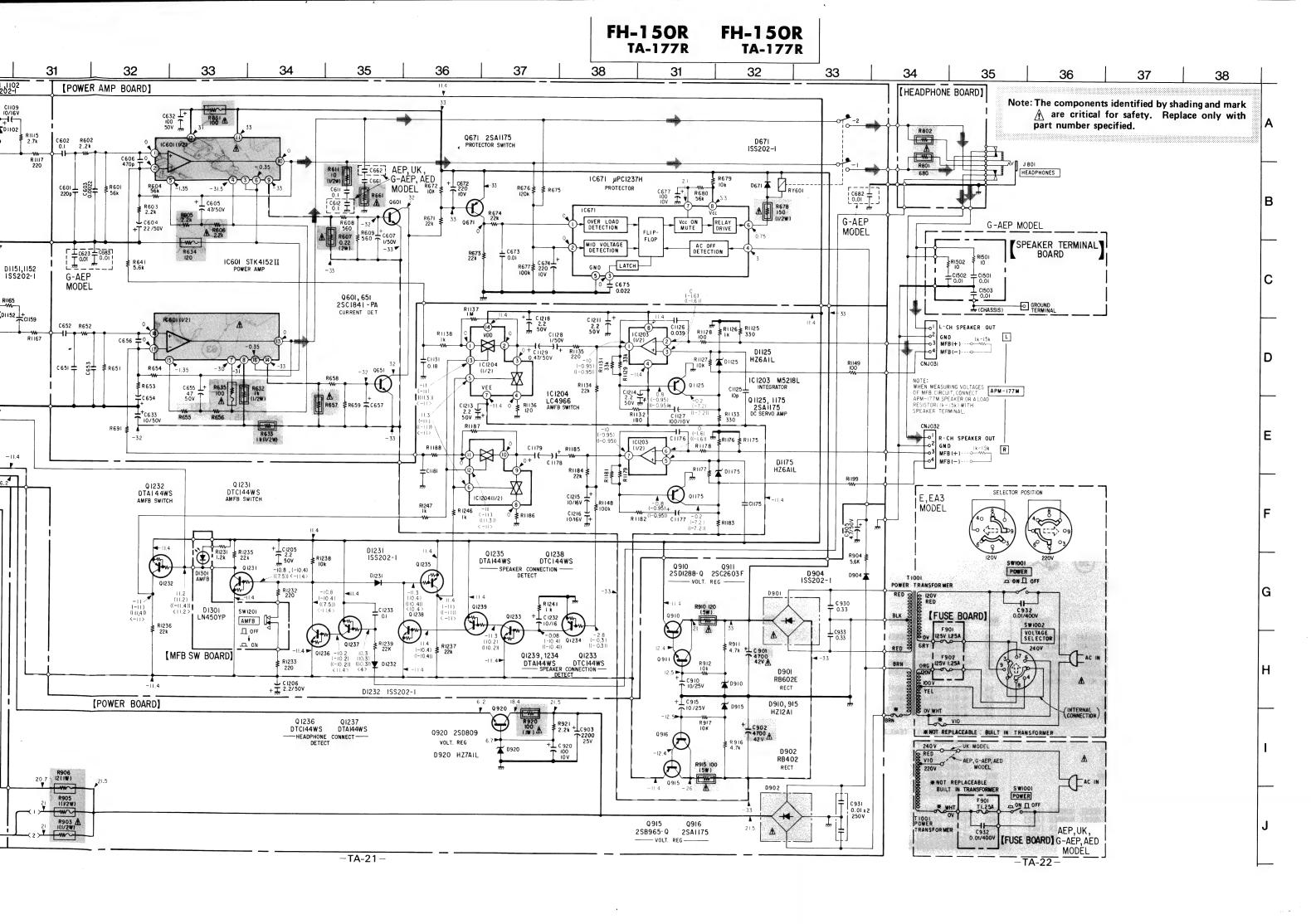












FH-15OR FH-15OR TA-177R

7. EXPLODED VIEWS AND PARTS LIST

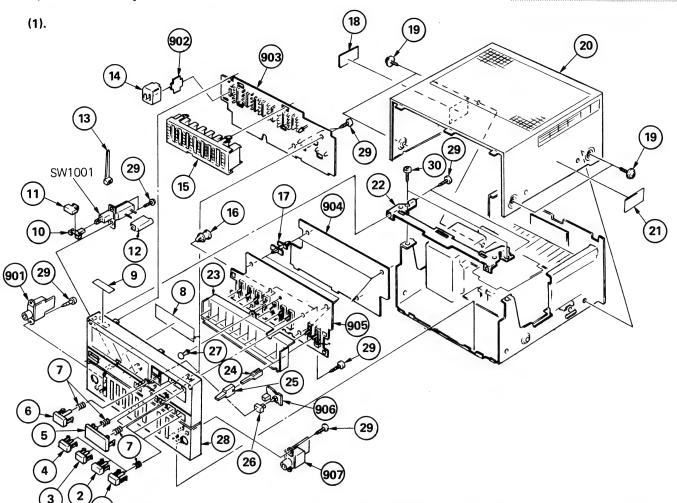
NOTE:

The mechanical parts with no reference number in the exploded views are not supplied.

Items marked " * " are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items. The construction parts of an assembled part are indicated with a collation number in the remark column.

The components identified by shading and mark Aare critical for safety.

Replace only with part number specified.



No.	Part No.	Description	Remarks	No.	Part No.	<u>Description</u> Remarks
1	4-914-350-31	BUTTON (FUNCTION), SQUARE,		19	4-886-821-01	SCREW, M3 CASE
2	4-914-350-21	BUTTON (FUNCTION), SQUARE,	TUNER	20	4-910-078-31	CASE
3	4-914-350-11	BUTTON (FUNCTION), SQUARE,	CD/AUX	21	3-703-845-01	(UK)LABEL (N)(UIC), MAIN CAUTION
4 5	4-914-350-01	BUTTON (FUNCTION), SQUARE,	TAPE	22	*4-910-068-01	
5	4-910-094-11	BUTTON (UP-DOWN), SQUARE, V	/OLUME	23	*4-914-353-01	PLATE, BLIND
6	4-910-087-61	BUTTON (B), SQUARE, MUTING	-20dB			
				24	*4-914-351-01	INDICATOR
7	4-886-032-00	SPRING, COMPRESSION		25	4-914-352-01	KNOB, SLIDE
8	*4-910-099-11	PLATE (8 GANG), INDICATION		26	4-910-392-01	
9	3-701-690-00	(UK)LABEL (MADE IN JAPA	AN)	27	4-812-134-11	
10	4-910-058-01	JOINT, KNOB				•
11	4-910-056-11	KNOB, POWER		28	X-4910-050-1	(EA3,E)PANEL ASSY, FRONT
					X-4910-050-2	
12	3-575-524-00	COVER, POWER SWITCH				
13	3-701-748-00	CLAMP		29	7-685-646-71	SCREW +BVTP 3X8 TYPE2 N-S
14	*4-910-301-01	PLATE, SHIELD		30	7-685-871-01	
15	*4-910-306-01	HOUSE (8 GANG), LAMP		901	*1-619-008-11	
16	*3-669-610-00	SPACER		902	*1-619-014-11	
17	3-659-619-01	HOLDER, PC BOARD		903	*1-619-013-11	
						•
18	*4-914-325-01	(E,EA3)LABEL, MODEL NU	JMBER (E2/E3)	904	*A-4375-251-A	MOUNTED PCB, CONTROL
	*4-914-326-11	(AEP, AED)LABEL, MODEL NU		905	*1-619-011-11	
	*4-914-327-01	(UK)LABEL, MODEL NU	JMBER (UK)	906	*1-619-039-11	
	*4-914-328-01	(G-AEP)LABEL, MODEL NU	JMBER (AE4)	907	*1-619-009-11	
		·				SWITCH, PUSH (AC POWER) (1 KEY), POWER

68 E, EA3 model (71) (2). (908) (70) (60) (53) (59) 56 911 **(55) 63** (912) AEP, UK, E T1001 AED, EA3 _ model _ **65**) (65) The components identified **67** by shading and mark A are critical for safety. 76 913 Replace only with part number specified. G-AEP model Part No. Description Remarks No. Part No. Description Remarks 51 X-4902-937-1 FOOT ASSY, RUBBER 76 7-684-023-04 (G-AEP)....N 3, TYPE2 *4-902-974-01 CHASSIS *4-904-446-01 PLATE, GROUND *A-4388-532-A MOUNTED PCB, MFB 3-659-619-01 HOLDER, PC BOARD *4-910-393-01 BRACKET, PC BOARD *A-4394-377-A (G-AEP,AEP,UK,AED)...MOUNTED PCB, POWER *A-4394-379-A (EA3,E)......MOUNTED PCB, POWER *A-4388-528-A (AEP,UK,AED)...MOUNTED PCB, POWER AMP *A-4388-530-A (G-AEP)......MOUNTED PCB, POWER AMP *A-4388-531-A (EA3,E).....MOUNTED PCB, POWER AMP *3-669-610-00 SPACER *4-910-064-01 BRACKET (H), PC BOARD *4-910-077-01 HEAT SINK 3-701-993-00 (G-AEP)...SPACER, TERMINAL 3-706-165-00 (G-AEP)...SCREW *1-618-060-11 PC BOARD, FUSE *1-619-010-11 PC BOARD, PHONO *1-619-634-11 (G-AEP)...MOUNTED PCB, SPEAKER TERMINAL *4-910-073-01 (G-AEP,AEP,UK,AED)...BRACKET, INLET *4-910-073-11 (EA3,E)......BRACKET, INLET 1-533-162-00 HOLDER, FUSE 1-535-416-00 (G-AEP,AEP,UK,AED)...TERMINAL 3-703-244-00 (G-AEP,AEP,UK,AED,EA3)BUSHING(2104), CORD 3-703-571-00 (E)......BUSHING(4516), CORD 916 A.1-534-817-XX (G-AEP, AEP, AED, EA3) ...CORD, POWER, EULO PLUG 917 A.1-551-472-00 (E)...CORD, POWER A.1-551-884-00 (UK)...CORD, POWER *4-910-079-11 PLATE, JACK *4-910-302-01 HOLDER (H), WIRE 63 *4-910-390-01 BRACKET, MFB 918 <u>A.1-506-409-00</u> (EA3)...AC PLUG, ADAPTOR 919 <u>A.1-526-565-00</u> (E)....AC PLUG, ADAPTOR 920 1-558-350-21 (G-AEP,AEP,UK,E)...CORD 3-654-603-00 (G-AEP)...SPACER *3-703-150-11 CLAMP 7-682-546-04 SCREW +BVTT 3X5 (S) 67 (WITH CONNECTOR), CONTROL S OUT 1-557-898-11 CORD (WITH CONNECTOR), 10P (BLUE) 1-557-899-11 CORD (WITH CONNECTOR), 13P (GRAY) 7-685-751-09 SCREW +BVTT 3X6 (S)

NOTE:

Items marked they are seld service. Som pated when o

 If there are set such as a typical circu capacitors an circuits may

Ref.No. Part ! *1-619-*1-619-*1-619-902 903 *A-437 905 *1-619-906 907 *1-619-*1-619-*A-4388 909 *A-4394 *A-4394 *A-4388 *A-4388 *A-4388 *1-618-*1-619-913 *1-619-914 1-533-915 1-535-916 ▲ .1-534-917 A .1-551 A .1-551 918 A.1-506-919 A.1-526-920 1-558-1-557-1-557-BP002 *1-535-BP901 *1-535-BP902 *1-535-BP903 *1-535-C011 1-131-C012 1-131-1-131-CO13 1-102-C014 1-123-C102 1-162-1-123-1-110-C104 1-110-C105 C106 1-123-1-123-

C111

1-136-

1-162-1-162-

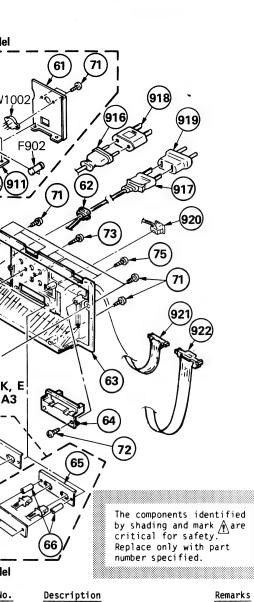
F901 <u>A</u>.1-532-285-00 FUSE, TIME-LAG, 1.25A F902 <u>A</u>.1-532-285-00 (EA3,E)...FUSE, TIME-LAG, 1.25A

★SW1002.1-526-576-51 (EA3,E)...SELECTOR, POWER VOLTAGE T1001<u>★</u>.1-448-133-11 (EA3,E)...TRANSFORMER, POWER T1001<u>★</u>.1-448-134-11 (G-AEP,AEP,UK,AED)...TRANSFORMER, POWER

7-685-647-14 SCREW +BVTP 3X10 TYPE2 N-S

7-685-877-01 (G-AEP)...SCREW +BYTT 3X20 7-685-871-01 (AEP,UK,AED,EA3,E)...SCREW +BYTT 3X6 (S)

73



023-04 (G-AEP)....N 3, TYPE2 B-532-A MOUNTED PCB, MFB
B-377-A (G-AEP,AEP,UK,AED)...MOUNTED PCB, POWER -379-A (EA3,E).....MOUNTED PCB, POWER 3-528-A (AEP,UK,AED)...MOUNTED PCB, POWER AMP B-530-A (G-AEP).....MOUNTED PCB, POWER AMP B-531-A (EA3,E).....MOUNTED PCB, POWER AMP 060-11 PC BOARD, FUSE 010-11 PC BOARD, PHONO 634-11 (G-AEP)...MOUNTED PCB, SPEAKER TERMINAL 162-00 HOLDER, FUSE

817-XX (G-AEP, AEP, AED, EA3) ...CORD, POWER, EULO PLUG 472-00 (E)...CORD, POWER

416-00 (G-AEP, AEP, UK, AED) ... TERMINAL

884-00 (UK) ... CORD. POWER 409-00 (EA3)...AC PLUG, ADAPTOR 565-00 (E)....AC PLUG, ADAPTOR 350-21 (G-AEP,AEP,UK,E)...CORD

(WITH CONNECTOR), CONTROL S OUT 898-11 CORD (WITH CONNECTOR), 10P (BLUE) 899-11 CORD (WITH CONNECTOR), 13P (GRAY)

285-00 FUSE, TIME-LAG, 1.25A 285-00 (EA3,E)...FUSE, TIME-LAG, 1.25A

576-51 (EA3,E)...SELECTOR, POWER VOLTAGE
133-11 (EA3,E)...TRANSFORMER, POWER
134-11 (G-AEP,AEP,UK,AED)...TRANSFORMER, POWER

8. ELECTRICAL PARTS LIST

Items marked " * " are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.

· If there are two or more same circuitsin a set such as a stereophonic machine, only typical circuit parts may be indicated and capacitors and resistors in other same circuits may be omitted.

CAPACITORS:

RESISTORS

· All resistors are in ohms. · F : nonflammable

· MMH : mH, UH : µH

SEMICONDUCTORS

In each case, $U:\mu$, for example: UA...: μA..., UPA...: μPA..., UPC...: μPC, UPD...: μPD...

Note:

EA3: Saudi Arabia model

AED: DENMARK model

The components identified by shading and mark Aare critical for safety. Replace only with part number specified.

	ELECTRICAL PARTS				ELECTRICAL PARTS						
Ref.No.	Part No.	Description				Ref.No.	Part No.	Description			
901 902 903	*1-619-008-11 *1-619-014-11 *1-619-013-11	PC BOARD, PH PC BOARD, SP	R M			C151 C152 C153	1-123-612-00 1-162-288-31 1-123-612-00	ELECT CERAMIC ELECT	2.2MF 330PF 2.2MF	20% 10% 20%	50V 50V 50V
904 905 906	*A-4375-251-A *1-619-011-11 *1-619-039-11	•	APHIC EQ			C154 C155 C156	1-110-197-00 1-110-204-00 1-123-612-00	MYLAR MYLAR ELECT	0.0015MF 0.0056MF 2.2MF	5% 5% 20%	50V 50V 50V
907 908	*1-619-009-11 *A-4388-532-A	PC BOARD, MI MOUNTED PCB,	С			C150	1-123-617-00	ELECT	10MF	20%	167
909	*A-4394-377-A			D DOLLE		C165 C166	1-162-294-31 1-162-291-31	CERAMIC (G-AEP)CE	0.001MF RAMIC 560PF	10% 10%	50V 50V
	*A-4394-379-A	(EA3,E)	MOUNTED PC	B, POWE	ir Ir	C167 C201	1-162-291-31 1-123-612-00	(G-AEP)CE	RAMIC 560PF 2.2MF	10% 20%	50V 50V
910	*A-4388-528-A *A-4388-530-A					C202	1-162-288-31	CERAMIC	330PF	10%	50V
	*A-4388-531-A			CB, POW	IER AMP	C212 C251	1-162-282-31 1-123-612-00	CERAMIC ELECT	100PF 2.2MF	10%	50V 50V
911 912 913	*1-618-060-11 *1-619-010-11 *1-619-634-11	PC BOARD, FU PC BOARD, PH (G-AEP)MO	ONO	DFAVED	TEDMINAL	C252 C262	1-162-288-31 1-162-282-31	CERAMIC CERAMIC	330PF 100PF	10%	50V 50V
914 915	1-533-162-00 1-535-416-00	HOLDER, FUSE (G-AEP, AEP, U			TERMINAL	C303 C304	1-162-284-31 1-162-284-31	CERAMIC CERAMIC	150PF 150PF	10% 10%	50V 50V
916 <u>A</u>	1-534-817-XX	CORD,	POWER, EULO	PLUG		C305 C310	1-123-617-00 1-131-343-00	ELECT TANTALUM	10MF 0.22MF	20% 10%	16V 35V
	1-551-472-00 1-551-884-00	(E)CORD,	POWER			C311	1-123-622-00	ELECT	22MF	20%	167
	1-506-409-00 1-526-565-00 1-558-350-21	(EA3)AC P (E)AC P (G-AEP,AEP,U	LUG, ADAPTOR		TO THE STATE OF TH	C312 C315 C316	1-123-617-00 1-162-306-31 1-162-306-31	CERAMIC CERAMIC	10MF 0.01MF 0.01MF	20% 30% 30%	16V 16V 16V
921 922	1-557-898-11 1-557-899-11	CORD (WIT CORD (WITH C CORD (WITH C	H CONNECTOR) ONNECTOR), 10 ONNECTOR), 13	ÓP (BLU	E)	C317 C318 C349	1-123-616-00 1-123-612-00 1-123-622-00	ELECT ELECT ELECT	4.7MF 2.2MF 22MF	20% 20% 20%	25V 50V 16V
BP901 BP902	*1-535-141-00 *1-535-116-00 *1-535-115-00 *1-535-115-00	BASE POST 22 TERMINAL TERMINAL TERMINAL	MM (10MM PIT	CH) 4P		C350 C351 C352	1-123-622-00 1-123-612-00 1-123-612-00	ELECT	22MF 2.2MF 2.2MF	20% 20% 20%	16V 50V 50V
C011	1-131-347-00 1-131-368-00 1-131-377-00	TANTALUM TANTALUM TANTALUM	1MF 3.3MF 10MF	10% 10% 20%	35V 16V 10V	C353 C354 C355	1-123-612-00 1-123-612-00 1-123-617-00	ELECT ELECT	2.2MF 2.2MF 10MF	20% 20% 20%	50V 50V 16V
C014 C101 C102	1-102-112-00 1-123-612-00 1-162-288-31	ELECT	330PF 2.2MF 330PF	10% 20% 10%	50V 50V 50V	C356 C357 C375	1-123-622-00 1-123-617-00 1-162-302-31	ELECT ELECT CERAMIC	22MF 10MF 0.0022MF	20% 20% 30%	16V 16V 16V
C103 C104 C105	1-123-612-00 1-110-197-00 1-110-204-00	ELECT MYLAR MYLAR	2.2MF 0.0015MF 0.0056MF	20% 5% 5%	50V 50V 50V	C376 C377 C381	1-162-302-31 1-162-302-31 1-162-306-31	CERAMIC CERAMIC CERAMIC	0.0022MF 0.0022MF 0.01MF	30% 30% 30%	16V 16V 16V
C106 C107 C111	1-123-617-00	ELECT ELECT FILM	2.2MF 10MF 0.1MF	20% 20% 5%	50V 16V 50V	C382 C383 C385	1-162-306-31 1-162-306-31 1-162-302-31	CERAMIC CERAMIC CERAMIC	0.01MF 0.01MF 0.0022MF	30% 30% 30%	16V 16V 16V
C115 C116 C117	1-162-294-31 1-162-291-31 1-162-291-31			10% 10% 10%	50V 50V 50V	C387 C388 C395	1-162-294-31 1-123-617-00 1-162-306-31	CERAMIC ELECT CERAMIC	0.001MF 10MF 0.01MF	10% 20% 30%	50V 16V 16V

-TA-25-

ELECTRICAL PARTS ELECTRICAL PARTS ef.No. Part No. Description Ref.No. Part No. 1-162-290-31 CERAMIC 1-162-294-31 CFRAMIC 0.001MF 10% 1-131-371-00 TANTALUM 1-123-380-00 ELECT 10% 167 C413 10MF 1-162-288-31 CERAMIC 330PF 10% C661 1-136-165-00 FILM 1-136-165-00 (G-AEP, AEP, UK, C662 1-131-371-00 TANTALUM 1-131-346-00 TANTALUM 1 OMF 10% 161 0.68MF 10% 35V 1-123-308-00 ELECT 1-131-344-00 TANTALUM 0.33MF 10% C672 35V 1-162-306-31 CERAMIC 1-123-308-00 ELECT 1-131-341-00 TANTALUM 0.1MF 10% 351 C674 0.047MF 5% 50 V 1-136-157-00 FILM 161 0.01MF 20%

C423 C431 C432 1-136-161-00 FILM 1-162-306-31 CERAMIC C434 C435 1-162-305-31 0.0068MF 20% 1-162-303-31 CERAMIC 0.0033MF 20% C438 1-131-342-00 TANTALUM 0.15MF 10% 351 1-136-161-00 FILM 0.047MF C440 1-162-596-00 CERAMIC 0.022MF C441 1-162-305-31 CERAMIC 0.0068MF 20% 167 20% C442 1-162-302-31 CERAMIC 0.0022MF 167 1-162-294-31 CERAMIC 0.001MF 10% 1-162-291-31 CERAMIC 560PF 10% 50V 1-131-371-00 TANTALUM 1-131-371-00 TANTALUM 10MF 10% 16V C452 10MF 10% 16V 1-162-306-31 CERAMIC 0.01MF 30% 16V 1-162-288-31 CERAMIC 1-131-346-00 TANTALUM C469 330PF 10% 50V C471 0.68MF 10% 35V 1-131-344-00 TANTALUM 0.33MF 10% 35V C472 C473 1-131-341-00 TANTALUM 0.1MF 10% 35V 0.047MF C474 1-136-161-00 FILM 5% 1-162-306-31 CERAMIC C475 20% 0.01MF 161 1-162-303-31 CERAMIC 1-131-342-00 TANTALUM 0.0033MF 20% C478 0.15MF 10% 35V C479 1-136-161-00 FILM 0.047MF 5% 50V C480 1-162-596-00 CERAMIC 0.022MF C481 1-162-305-31 CERAMIC 0.0068MF 20% 167 1-162-302-31 CERAMIC 0.0022MF 20% 161 1-162-294-31 CERAMIC 0.001MF 10% C484 1-162-291-31 CERAMIC 560PF 10% 50V C502 1-123-611-00 ELECT 50V 20% 1-161-055-00 CERAMIC 0.022MF 20% 25V C504 1-123-622-00 ELECT 22MF 20% 167 C505 1-123-611-00 ELECT 20% 50V 1-162-286-31 CERAMIC 220PF 10% C601 1-136-165-00 FILM 0.1MF 5% 0603 1-162-302-31 CERAMIC 20% 0.0022MF 167 1-123-357-00 ELECT 22MF 47MF C604 20% 50 V 1-123-359-00 ELECT 500 C605 20% 470PF C606 1-162-290-31 CERAMIC 10% 50V 1-123-380-00 ELECT 50**V** 20% 0.1MF C611 1-136-165-00 FILM 5% 50V C612 1-136-165-00 (G-AEP,AEP,UK,AED)... FILM 0.1MF 5%

1-161-330-00 (G-AEP)...CERAMIC 0.01MF 30% 25V

100MF

220PF

22MF

47MF

0.0022MF

20%

10% 5%

20%

20%

20%

507

50V

50V

167

50V

501

C632

C633

0653

C654

1-123-360-00 ELECT

1-123-356-00 ELECT

1-162-302-31 CERAM: 1-123-357-00 ELECT

1-123-359-00 ELECT

1-162-286-31 CERAMIC

CERAMIC

The components identif by shading and mark 🛕 critical for safety. Replace only with part number specified.

Description

1-123-307-00 ELECT

1-131-355-00 TANTALUM

1-131-371-00 TANTALUM 1-131-344-00 TANTALUM

1-131-356-00 TANTALUM

1-162-596-00 CERAMIC 1-131-356-00 TANTALUM

1-161-012-00 CERAMIC 1-131-356-00 TANTALUM 1-162-596-00 CERAMIC

1-131-356-00 TANTALUM

1-162-301-31 CERAMIC

1-161-046-00 CERAMIC

1-162-291-31 CERAMIC

1-161-041-00 CERAMIC

1-162-286-31 CERAMIC 1-131-356-00 TANTALUM

1-162-306-31 CERAMIC 1-131-355-00 TANTALUM

1-136-162-00 FILM

TANTALUM

CERAMIC

CERAMIC

TANTALUM

TANTALUM

1-136-161-00 FILM

1-131-342-00

1-162-303-31

1-162-306-31

1-131-356-00

1-131-356-00

1-131-371-00

C901 A.1-124-362-00 ELECT

C902 A .1-124-362-00 ELECT

1-123-338-00 ELECT 1-123-369-00 ELECT

1-123-356-00 ELECT

1-123-307-00 ELECT

1-136-171-00 FILM

C931 1-102-394-00 CERAMIC

C932 A.1-161-744-00 CERAMIC

C933 1-136-171-00 FILM C1101 1-123-612-00 ELECT

C1102 1-136-165-00 FILM

C1105 1-136-160-00 FILM

C1106 1-136-157-00 FILM

C1107 1-123-617-00 ELECT C1108 1-123-612-00 ELECT

C1103 1-136-165-00 FILM C1104 1-162-282-31 CERAMIC

C682

C683

C722

C723

C733

C743

C751

C753

C762

C795

C796

C903

C905

C915

C920

1-161-330-00 (G-AEP)...CERAI 1-162-306-31 (G-AEP)...CERAI

FILM

-TA-26-

ELECTRICAL	DADTS
ELECTRICAL	. PARIS

ELECTRICAL PARTS									
ef.No.	Part No.	Description							
C399	1-162-294-31	CERAMIC	0.001MF	10%	50V				
C413	1-131-371-00	TANTALUM	10MF	10%	16V				
C419	1-162-288-31	CERAMIC	330PF	10%	50V				
C423	1-131-371-00	TANTALUM	10MF	10%	16V				
C431	1-131-346-00	TANTALUM	0.68MF	10%	35V				
C432	1-131-344-00	TANTALUM	0.33MF	10%	35V				
C433	1-131-341-00	TANTALUM	0.1MF	10%	35V				
C434	1-136-161-00	FILM	0.047MF	5%	50V				
C435	1-162-306-31	CERAMIC	0.01MF	20%	16V				
C436	1-162-305-31	CERAMIC	0.0068MF	20%	16V				
C437	1-162-303-31	CERAMIC	0.0033MF	20%	16V				
C438	1-131-342-00	TANTALUM	0.15MF	10%	35V				
C439 C440 C441	1-136-161-00 1-162-596-00 1-162-305-31	FILM CERAMIC CERAMIC	0.047MF 0.022MF 0.0068MF	5% 20%	50V 25V 16V				
C442	1-162-302-31	CERAMIC	0.0022MF	20%	16V				
C443	1-162-294-31	CERAMIC	0.001MF	10%	50V				
C444	1-162-291-31	CERAMIC	560PF	10%	50V				
C451	1-131-371-00	TANTALUM	10MF	10%	16V				
C452	1-131-371-00	TANTALUM	10MF	10%	16V				
C461	1-162-306-31	CERAMIC	0.01MF	30%	16V				
C469	1-162-288-31	CERAMIC	330PF	10%	50V				
C471	1-131-346-00	TANTALUM	0.68MF	10%	35V				
C472	1-131-344-00	TANTALUM	0.33MF	10%	35V				
C473	1-131-341-00	TANTALUM	0.1MF	10%	35V				
C474	1-136-161-00	FILM	0.047MF	5%	50V				
C475	1-162-306-31	CERAMIC	0.01MF	20%	16V				
C476	1-162-305-31	CERAMIC	0.0068MF	20%	16V				
— C477	1-162-303-31	CERAMIC	0.0033MF	20%	16V				
C478	1-131-342-00	TANTALUM	0.15MF	10%	35V				
C479 C480 C481	1-136-161-00 1-162-596-00 1-162-305-31	FILM CERAMIC CERAMIC	0.047MF 0.022MF 0.0068MF	5% 20%	50V 25V 16V				
C482	1-162-302-31	CERAMIC	0.0022MF	20%	16V				
C483	1-162-294-31	CERAMIC	0.001MF	10%	50V				
C484	1-162-291-31	CERAMIC	560PF	10%	50V				
C502	1-123-611-00	ELECT	1MF	20%	50V				
C503	1-161-055-00	CERAMIC	0.022MF	20%	25V				
C504	1-123-622-00	ELECT	22MF	20%	16V				
C505	1-123-611-00	ELECT	1MF	20%	50V				
C601	1-162-286-31	CERAMIC	220PF	10%	50V				
C602	1-136-165-00	FILM	0.1MF	5%	50V				
C603	1-162-302-31	CERAMIC	0.0022MF	20%	16V				
C604	1-123-357-00	ELECT	22MF	20%	50V				
C605	1-123-359-00	ELECT	47MF	20%	50V				
C606	1-162-290-31	CERAMIC	470PF	10%	50V				
C607	1-123-380-00	ELECT	1MF	20%	50V				
C611	1-136-165-00	FILM	0.1MF	5%	50V				
C612	1-136-165-00	(G-AEP,AEP,U	JK,AED) 0.1MF	5%	50V				
C623 C632	1-161-330-00 1-123-360-00	(G-AEP)CE			25V 50V				
C633	1-123-356-00	ELECT	10MF	20%	50V				
C651	1-162-286-31	CERAMIC	220PF	10%	50V				
C652	1-136-165-00	FILM	0.1MF	5%	50V				
C653	1-162-302-31	CERAMIC	0.0022MF	20%	16V				
C654	1-123-357-00	ELECT	22MF	20%	50V				
C655	1-123-359-00	ELECT	47MF	20%	50V				

-11	FCTD	TCAL	PARTS	

		ELECTRICA	AL PARTS			
	Ref.No.	Part No.	Description			
	C656	1-162-290-31	CERAMIC	470PF	10%	50V
	C657	1-123-380-00	ELECT	1MF	20%	50V
	C661	1-136-165-00	FILM	0.1MF	5%	50V
	C662	1-136-165-00	(G-AEP,AEP,U FILM	K,AED) 0.1MF	5%	50V
	C672	1-123-308-00	ELECT	220MF	20%	10V
	C673	1-162-306-31	CERAMIC	0.01MF	30%	16V
	C674	1-123-308-00	ELECT	220MF	20%	10V
	C675	1-136-157-00	FILM	0.022MF	5%	50V
	C677 C682 C683	1-123-307-00 1-161-330-00 1-162-306-31	ELECT (G-AEP)CE (G-AEP)CE			10V 25V 16V
	C701	1-131-355-00	TANTALUM	2.2MF	10%	25V
	C702	1-131-371-00	TANTALUM	10MF	10%	16V
	C711	1-131-344-00	TANTALUM	0.33MF	10%	35V
	C712	1-136-161-00	FILM	0.047MF	5%	50V
	C713	1-131-356-00	TANTALUM	3.3MF	10%	25V
	C721	1-131-342-00	TANTALUM	0.15MF	10%	35V
	C722 C723 C731	1-162-596-00 1-131-356-00 1-136-162-00	CERAMIC TANTALUM FILM	0.022MF 3.3MF 0.056MF	10% 5%	25V 25V 50V
	C732 C733 C741	1-161-012-00 1-131-356-00 1-162-596-00	CERAMIC TANTALUM CERAMIC	0.0082MF 3.3MF 0.022MF	10% 10%	25V 25V 25V
	C742	1-162-303-31	CERAMIC	0.0033MF	30%	16V
	C743	1-131-356-00	TANTALUM	3.3MF	10%	25V
	C751	1-162-306-31	CERAMIC	0.01MF	30%	16V
	C752	1-162-301-31	CERAMIC	0.0015MF	30%	16V
	C753	1-131-356-00	TANTALUM	3.3MF	10%	25V
	C761	1-161-046-00	CERAMIC	0.0039MF	10%	25V
	C762	1-162-291-31	CERAMIC	560PF	10%	50V
	C763	1-131-356-00	TANTALUM	3.3MF	10%	25V
	C771	1-161-041-00	CERAMIC	0.0015MF	10%	25V
	C772	1-162-286-31	CERAMIC	220PF	10%	50V
	C773	1-131-356-00	TANTALUM	3.3MF	10%	25V
	C791	1-131-371-00	TANTALUM	10MF	10%	16V
	C795	1-162-306-31	CERAMIC	0.01MF	30%	16V
	C796	1-131-355-00	TANTALUM	2.2MF	10%	25V
	C 901 	.1-124-362-00	ELECT	4700MF	20%	42V
	C902 <u>∧</u>	.1-124-362-00	ELECT	4700MF	20%	42V
	C903	1-123-338-00	ELECT	2200MF	20%	25V
	C905	1-123-369-00	ELECT	4.7MF	20%	50V
	C910	1-123-356-00	ELECT	10MF	20%	25V
	C915	1-123-356-00	ELECT	10MF	20%	25V
	C920	1-123-307-00	ELECT	100MF	20%	10V
	C930 C931 C932 <u>∧</u>	1-136-171-00 1-102-394-00 .1-161-744-00	FILM CERAMIC CERAMIC	0.33MF 0.01MF 0.01MF	5%	50V 250V 400V
	C933	1-136-171-00	FILM	0.33MF	5%	50V
	C1101	1-123-612-00	ELECT	2.2MF	20%	50V
	C1102	1-136-165-00	FILM	0.1MF	5%	50V
	C1103	1-136-165-00	FILM	0.1MF	5%	50V
	C1104	1-162-282-31	CERAMIC	100PF	10%	50V
	C1105	1-136-160-00	FILM	0.039MF	5%	50V
	C1106	1-136-157-00	FILM	0.022MF	5%	50V
	C1107	1-123-617-00	ELECT	10MF	20%	16V
	C1108	1-123-612-00	ELECT	2.2MF	20%	50V
1						

The components identified by shading and mark ⚠ are critical for safety. Replace only with part number specified.

	ELECTRIC	AL PARTS				ELECTRICAL PARTS			
Ref.No.	Part No.	Description				Ref.No.	Part No.	Description	
C1109 C1111 C1112	1-123-617-00 1-123-611-00 1-162-288-31	ELECT	1MF	20% 20% 10%	16V 50V 50V	CN603	*1-560-070-00 *1-560-070-00 *1-560-063-00	BASE POST 5P BASE POST 5P PIN, CONNECTOR 5P	
C1125 C1126 C1127	1-162-199-11 1-136-160-00 1-123-307-00	FILM	0.039MF	10% 5% 20%	50V 50V 10V	CN1102	*1-564-506-11 *1-564-507-11 *1-564-338-00	PLUG, CONNECTOR 3P PLUG, CONNECTOR 4P PIN, CONNECTOR 4P	
C1128 C1129 C1131	1-123-611-00 1-123-610-00 1-136-168-00	ELECT		20% 20% 5%	50V 50V 50V	CN1105 CN1106	*1-564-506-11 *1-564-505-11 *1-564-506-11 *1-564-507-11	PLUG, CONNECTOR 3P PLUG, CONNECTOR 2P PLUG, CONNECTOR 3P PLUG, CONNECTOR 4P	
C1151 C1152 C1153	1-123-612-00 1-136-165-00 1-136-165-00	FILM	2.2MF 0.1MF 0.1MF	20% 5% 5%	50V 50V 50V	D011 D301 D302	8-719-110-32 8-719-911-19 8-719-911-19	DIODE PH302B DIODE 1SS119 DIODE 1SS119	
C1154 C1155 C1156	1-162-282-31 1-136-160-00 1-136-157-00	FILM	100PF 0.039MF 0.022MF	10% 5% 5%	50V 50V 50V	D303 D304 D311	8-719-911-19 8-719-911-19 8-719-911-19	DIODE 1SS119 DIODE 1SS119 DIODE 1SS119	
C1157 C1158 C1159		ELECT	10MF 2.2MF 10MF	20% 20% 20%	16V 50V 16V	D312 D321 D401	8-719-911-19 8-719-910-61 1-807-013-11	DIODE 1SS119 DIODE HZ6A1L DIODE AA3422K	
C1161 C1162 C1175	1-123-611-00 1-162-288-31 1-162-199-11	CERAMIC	1MF 330PF 10PF	20% 10% 10%	50V 50V 50V	D402 D411 D412	1-807-013-11 1-807-013-11 1-807-013-11	DIODE AA3422K DIODE AA3422K DIODE AA3422K	
C1177			0.039MF 100MF 1MF	5% 20% 20%	50V 10V 50V	D413 D414 D415	1-807-013-11 1-807-013-11 1-807-013-11	DIODE AA3422K DIODE AA3422K DIODE AA3422K	
C1179 C1181 C1201	1-123-610-00 1-136-168-00 1-123-612-00		0.47MF 0.18MF 2.2MF	20% 5% 20%	50V 50V 50V	D416 D417 D671	1-807-013-11 1-807-013-11 8-719-911-19	DIODE AA3422K DIODE AA3422K DIODE 1SS119	
C1202 C1203 C1204	1-123-612-00 1-123-612-00 1-123-612-00	ELECT ELECT ELECT	2.2MF 2.2MF 2.2MF	20% 20% 20%	50V 50V 50V	D701 D702 D703	8-719-301-38 8-719-301-38 8-719-301-38	DIODE SEL2210S-C DIODE SEL2210S-C DIODE SEL2210S-C	
C1205 C1206 C1211	1-123-612-00 1-123-612-00 1-123-612-00	ELECT ELECT ELECT	2.2MF 2.2MF 2.2MF	20% 20% 20%	50V 50V 50V	D704 D705 D706	8-719-301-38 8-719-301-38 8-719-907-80	DIODE SEL2210S-C DIODE SEL2210S-C DIODE AA5535S	
C1213 C1214 C1215	1-123-612-00	ELECT ELECT ELECT	2.2MF 2.2MF 10MF	20% 20% 20%	50V 50V 16V	D711 D712 D713	8-719-301-43 8-719-300-95 8-719-301-60	DIODE SEL2410E-C DIODE SEL2710K DIODE SEL2910A-C	
	1-123-612-00 1-162-306-31		10MF 2.2MF 0.01MF	20% 20% 30%	16V 50V 16V	D714 D715 D721	8-719-301-52 8-719-301-38 8-719-301-43	DIODE SEL2810A-C DIODE SEL2210S-C DIODE SEL2410E-C	
C1233	1-123-617-00 1-136-165-00 1-161-330-00	FILM (G-AEP)CE	10MF 0.1MF RAMIC 0.01M		16V 50V 25V	D722 D723 D724	8-719-300-95 8-719-301-60 8-719-301-52	DIODE SEL2710K DIODE SEL2910A-C DIODE SEL2810A-C	
C1503	1-161-330-00 1-161-330-00 *1-560-061-00	(G-AEP)CE (G-AEP)CE PIN, CONNECT	RAMIC 0.01M		25V 25V	D725 D731 D732	8-719-301-38 8-719-301-43 8-719-300-95	DIODE SEL2210S-C DIODE SEL2410E-C DIODE SEL2710K	
CN203	*1-560-064-00 *1-560-063-00 *1-560-066-00	PIN, CONNECT PIN, CONNECT PIN, CONNECT	OR 5P			D733 D734 D735	8-719-301-60 8-719-301-52 8-719-301-38	DIODE SEL2910A-C DIODE SEL2810A-C DIODE SEL2210S-C	
CN205 CN206	*1-560-060-00 *1-560-065-00 *1-564-496-11	PIN, CONNECT PIN, CONNECT	OR 2P OR 8P			D741 D742 D743	8-719-301-43 8-719-300-95 8-719-301-60	DIODE SEL2410E-C DIODE SEL2710K DIODE SEL2910A-C	
CN216 CN217	*1-560-062-00 *1-560-603-00 *1-564-501-11	PIN, CONNECT PIN, CONNECT	OR 4P OR 4P			D744 D745 D751	8-719-301-52 8-719-301-38 8-719-301-43	DIODE SEL2210S-C	
CN402	*1-564-496-11 *1-564-112-21	PIN, CONNECT	OR 3P			D752 D753 D754	8-719-300-95 8-719-301-60 8-719-301-52		

					ELECTR	ICAL PARTS				
			Ref.No.	Part	No.	Descrip	tion			
% %	50V 50V 50V		C1109 C1111 C1112	1-123	8-617-00 8-611-00 8-288-31) ELECT	101 1M1 330		20% 20% 10%	16V 50V 50V
ž	50V 10V		C1125 C1126 C1127	1-136	2-199-11 3-160-00 3-307-00	FILM	100 0.0 100	39MF	10% 5% 20%	50V 50V 10V
% %	16V 10V 50V		C1128 C1129 C1131	1-123	-611-00 -610-00 -168-00	ELECT		7MF 8MF	20% 20% 5%	50V 50V 50V
t 30% 30%	10V 25V 16V		C1151 C1152 C1153	1-136	-612-00 -165-00 -165-00	FILM	2.2 0.1 0.1	MF	20% 5% 5%	50V 50V 50V
, , ,	25V 16V 35V		C1154 C1155 C1156	1-136	-282-31 -160-00 -157-00	FILM		PF 39MF 22MF	10% 5% 5%	50V 50V 50V
	50V 25V 35V		C1157 C1158 C1159	1-123	-617-00 -612-00 -617-00	ELECT	10M 2.2 10M	MF	20% 20% 20%	16V 50V 16V
	25V 25V 50V		C1161 C1162 C1175	1-162-	-611-00 -288-31 -199-11	ELECT CERAMIC CERAMIC	1MF 330 10P		20% 10% 10%	50V 50V 50V
	25V 25V 25V		C1176 C1177 C1178	1-123-	-160-00 -307-00 -611-00	FILM ELECT ELECT	0.03 100 1MF		5% 20% 20%	50V 10V 50V
	16V 25V 16V		C1179 C1181 C1201	1-136-	610-00 168-00 612-00	ELECT FILM ELECT	0.47 0.18 2.2N	BMF	20% 5% 20%	50V 50V 50V
	16V 25V 25V		C1202 C1203 C1204	1-123-	612-00 612-00 612-00	ELECT ELECT ELECT	2.2N 2.2N 2.2N	1F	20% 20% 20%	50V 50V 50V
	50V 25V 25V		C1205 C1206 C1211	1-123- 1-123- 1-123-	612-00	ELECT ELECT ELECT	2.2M 2.2M 2.2M	F	20% 20% 20%	50V 50V 50V
	50V 25V 16V		C1213 C1214 C1215	1-123- 1-123- 1-123-	612-00	ELECT ELECT ELECT	2.2M 2.2M 10MF		20% 20% 20%	50V 50V 16V
2	16V 25V 12 Y		C1216 C1218 C1231	1-123-0 1-123-0 1-162-3	512-00	ELECT ELECT CERAMIC	10MF 2.2M 0.01		20% 20% 30%	16V 50V 16V
2	12 Y 25 V 50 V			1-123-6 1-136-1		ELECT FILM	10MF 0.1M		20% 5%	16V 50V
2	25V 25V .0V		C1501 C1502 C1503	1-161-3 1-161-3 1-161-3	30-00	(G-AEP) (G-AEP) (G-AEP)	.CERAMIC	0.01M 0.01M 0.01M	F 30%	25V 25V 25V
5 2	00V 50V		CN201 * CN202 * CN203 *	1-560-0	64-00	PIN, CONNI PIN, CONNI PIN, CONNI	ECTOR 6P			
- 5 5	0 V 0 V 0 V		CN204 * CN205 * CN206 *	1-560-0	60-00	PIN, CONNE PIN, CONNE PIN, CONNE	CTOR 2P	•		
50 50	0V 0V 0V		CN208 * CN216 * CN217 *	1-560-0	62-00	PIN, CONNE PIN, CONNE PIN, CONNE	CTOR 4P			
50 16	DV 6V DV		CN401 * CN402 * CN403 *	1-564-4	96-11	PIN, CONNE PIN, CONNE PIN, CONNE	CTOR 3P			

	ELECTRICAL PARTS
Ref.N	o. Part No. Description
CN60	01 *1-560-070-00 BASE POST 5P 03 *1-560-070-00 BASE POST 5P 03 *1-560-063-00 PIN, CONNECTOR 5P
CN1	L01*1-564-506-11 PLUG, CONNECTOR 3P L02*1-564-507-11 PLUG, CONNECTOR 4P L03*1-564-338-00 PIN, CONNECTOR 4P
CN11 CN11	1.04*1-564-506-11 PLUG, CONNECTOR 3P 1.05*1-564-505-11 PLUG, CONNECTOR 2P 1.06*1-564-506-11 PLUG, CONNECTOR 3P 1.07*1-564-507-11 PLUG, CONNECTOR 4P
D011 D301 D302	8-719-911-19 DIODE 1SS119
D303 D304 D311	8-719-911-19 DIODE 1SS119
D312	8-719-911-19 DIODE 1SS119
D321	8-719-910-61 DIODE HZ6A1L
D401	1-807-013-11 DIODE AA3422K
D402	1-807-013-11 DIODE AA3422K
D411	1-807-013-11 DIODE AA3422K
D412	1-807-013-11 DIODE AA3422K
D413	1-807-013-11 DIODE AA3422K
D414	1-807-013-11 DIODE AA3422K
D415	1-807-013-11 DIODE AA3422K
D416	1-807-013-11 DIODE AA3422K
D417	1-807-013-11 DIODE AA3422K
D671	8-719-911-19 DIODE 1SS119
D701	8-719-301-38 DIODE SEL2210S-C
D702	8-719-301-38 DIODE SEL2210S-C
D703	8-719-301-38 DIODE SEL2210S-C
D704	8-719-301-38 DIODE SEL2210S-C
D705	8-719-301-38 DIODE SEL2210S-C
D706	8-719-907-80 DIODE AA5535S
D711	8-719-301-43 DIODE SEL2410E-C
D712	8-719-300-95 DIODE SEL2710K
D713	8-719-301-60 DIODE SEL2910A-C
D714	8-719-301-52 DIODE SEL2810A-C
D715	8-719-301-38 DIODE SEL2210S-C
D721	8-719-301-43 DIODE SEL2410E-C
D722	8-719-300-95 DIODE SEL2710K
D723	8-719-301-60 DIODE SEL2910A-C
D724	8-719-301-52 DIODE SEL2810A-C
D725	8-719-301-38 DIODE SEL2210S-C
D731	8-719-301-43 DIODE SEL2410E-C
D732	8-719-300-95 DIODE SEL2710K
D733	8-719-301-60 DIODE SEL2910A-C
D734	8-719-301-52 DIODE SEL2810A-C
D735	8-719-301-38 DIODE SEL2210S-C
D741	8-719-301-43 DIODE SEL2410E-C
D742	8-719-300-95 DIODE SEL2710K
D743	8-719-301-60 DIODE SEL2910A-C
D744	8-719-301-52 DIODE SEL2810A-C
D745	8-719-301-38 DIODE SEL2210S-C
D751	8-719-301-43 DIODE SEL2410E-C
D752	8-719-300-95 DIODE SEL2710K
D753	8-719-301-60 DIODE SEL2910A-C
D754	8-719-301-52 DIODE SEL2810A-C

	ELECTRICAL PARTS
Ref.No	Description
D755 D761 D762	8-719-301-43 DIODE SEL2410E-C
D763 D764 D765	8-719-301-52 DIODE SEL2810A-C
D771 D772 D773	8-719-300-95 DIODE SEL2710K
D774 D775 D781	8-719-301-38 DIODE SEL2210S-C
D782 D783 D784	8-719-301-52 DIODE SEL2810A-C
D791 D901 D902	8-719-901-62 DIODE HZ16-2L 18-8-719-300-67 DIODE RB602F 18-8-719-300-57 DIODE RB402
D904 D910 D915	8-719-911-19 DIODE 1SS119 8-719-904-21 DIODE HZ12A1 8-719-904-21 DIODE HZ12A1
D920 D1101 D1102	8-719-911-19 DIODE 1SS119
D1125 D1151 D1152	8-719-911-19 DIODE 1SS119
D1175 D1231 D1232 D1301	8-719-911-19 DIODE 1SS119 8-719-911-19 DIODE 1SS119
	1.1-532-285-00 FUSE, TIME-LAG, 1.25A 1.1-532-285-00 (EA3,E)FUSE, TIME-LAG, 1.25A
IC011 IC101 IC201	8-759-600-02 IC M5218L
IC202 IC203 IC301	
IC401 IC402 IC403	8-759-602-04 IC M5226P 8-759-602-04 IC M5226P 8-759-602-04 IC M5226P
IC601/ IC671	A.8-759-941-52 IC STK415211 8-759-101-23 IC UPC1237H
IC711	8-759-101-23 IC UPC1237H 8-759-913-80 IC IR2E31
IC721 IC731 IC741	8-759-913-80 IC IR2E31 8-759-913-80 IC IR2E31 8-759-913-80 IC IR2E31
IC751 IC761 IC771	8-759-913-80 IC IR2E31 8-759-913-80 IC IR2E31 8-759-913-80 IC IR2E31
IC1202 IC1203	8-759-600-02 IC M5218L 8-759-801-01 IC LC4966 8-759-600-02 IC M5218L 8-759-801-01 IC LC4966
J501	1-507-984-11 JACK (LARGE TYPE)(MIC) 1-507-981-11 JACK (LARGE TYPE)(HEADDHONES)

	ELECTRI	ICAL PARTS	
Ref.No.	Part No.	Description	
0S301	1-527-532-00	O OSCILLATOR, CERAMIC	
PIN10	1 1-507-914-21	JACK, PIN 6P	
Q201 Q251 Q301	8-729-600-08 8-729-600-08 8-729-606-33	TRANSISTOR 2SK381-E	
Q302 Q305 Q310	8-729-117-54 8-729-606-33 8-729-117-54	TRANSISTOR 2SC2603F	
Q311 Q312 Q320	8-729-117-54 8-729-117-54 8-729-117-54	TRANSISTOR 2SA1175	
Q321 Q322 Q323	8-729-117-54 8-729-117-54 8-729-117-54	TRANSISTOR 2SA1175	
Q324 Q325 Q326	8-729-117-54 8-729-117-54 8-729-606-33		
Q501 Q601 Q651	8-729-606-33 8-729-108-05 8-729-108-05	TRANSISTOR 2SC2603F TRANSISTOR 2SC1841PA TRANSISTOR 2SC1841PA	
Q671 Q701 Q702	8-729-117-54 8-729-606-33 8-729-180-93	TRANSISTOR 2SA1175 TRANSISTOR 2SC2603F TRANSISTOR 2SD809	
Q910 Q911 Q915	8-729-111-85 8-729-606-33 8-729-111-91	TRANSISTOR 2SD1288-Q TRANSISTOR 2SC2603F TRANSISTOR 2SB965-Q	
Q916 Q920 Q1101	8-729-117-54 8-729-180-93 8-729-600-27	TRANSISTOR 2SA1175 TRANSISTOR 2SD809 TRANSISTOR 2SC634SP	
Q1102 Q1125 Q1151	8-729-600-27 8-729-117-54 8-729-600-27	TRANSISTOR 2SC634SP TRANSISTOR 2SA1175 TRANSISTOR 2SC634SP	
Q1152 Q1175 Q1231		TRANSISTOR 2SC634SP TRANSISTOR 2SA1175 TRANSISTOR DTC144WS	
Q1232 Q1233 Q1234	8-729-900-69 8-729-900-85 8-729-900-69	TRANSISTOR DTA144WS TRANSISTOR DTC144WS TRANSISTOR DTA144WS	
Q1235 Q1236 Q1237	8-729-900-69 8-729-900-85 8-729-900-69	TRANSISTOR DTA144WS TRANSISTOR DTC144WS TRANSISTOR DTA144WS	
Q1238 Q1239	8-729-900-85 8-729-900-69	TRANSISTOR DTC144WS TRANSISTOR DTA144WS	
R011 R012 R013	1-247-775-00 1-249-433-11 1-215-476-00	CARBON 4.7 5% 1/6W CARBON 22K 5% 1/6W METAL 200K 1% 1/6W	I
R101 R102 R103	1-247-891-00 1-247-831-00 1-247-873-00	CARBON 330K 5% 1/6W CARBON 1K 5% 1/6W CARBON 56K 5% 1/6W	I

The components identified by shading and mark ⚠ are critical for safety. Replace only with part number specified.

1K 5% 1/6W 47K 5% 1/6W 820K 5% 1/6W

1K 5% 1/6W 330K 5% 1/6W 3.3K 5% 1/6W

R104 1-247-831-00 CARBON R105 1-249-437-11 CARBON R106 1-247-901-00 CARBON

R111 1-247-831-00 CARBON R115 1-247-891-00 CARBON R116 1-247-843-00 CARBON

	ELECTRIC	AL PARTS				1	ELECTRIC	AL PARTS			
Ref.No.	Part No.	Description				Ref.No.	Part No.	Description			
R117	1-247-831-00	CARBON	1K	5%	1/6W	R341	1-247-843-00	CARBON	3.3K	5%	1/6W
R151	1-247-891-00	CARBON	330K	5%	1/6W	R342	1-247-843-00	CARBON	3.3K	5%	1/6W
R152	1-247-831-00	CARBON	1K	5%	1/6W	R343	1-247-843-00	CARBON	3.3K	5%	1/6W
R153	1-247-873-00	CARBON	56K	5%	1/6W	R345	1-249-429-11	CARBON	10K	5%	1/6W
R154	1-247-831-00	CARBON	1K	5%	1/6W	R346	1-249-429-11	CARBON	10K	5%	1/6W
R155	1-249-437-11	CARBON	47K	5%	1/6W	R347	1-249-429-11	CARBON	10K	5%	1/6W
R156	1-247-901-00	CARBON	820K	5%	1/6W	R348	1-249-429-11	CARBON	10K	5%	1/6W
R161	1-247-831-00	CARBON	1K	5%	1/6W	R350	1-249-441-11	CARBON	100K	5%	1/6W
R165	1-247-891-00	CARBON	330K	5%	1/6W	R351	1-249-429-11	CARBON	10K	5%	1/6W
R166	1-247-843-00	CARBON	3.3K	5%	1/6W	R352	1-249-429-11	CARBON	10K	5%	1/6W
R167	1-247-831-00	CARBON	1K	5%	1/6W	R353	1-249-429-11	CARBON	10K	5%	1/6W
R202	1-247-831-00	CARBON	1K	5%	1/6W	R354	1-249-429-11	CARBON	10K	5%	1/6W
R203	1-247-831-00	CARBON	1K	5%	1/6W	R355	1-249-429-11	CARBON	10K	5%	1/6W
R204	1-247-853-00	CARBON	8.2K	5%	1/6W	R356	1-249-441-11	CARBON	100K	5%	1/6W
R205	1-247-831-00	CARBON	1K	5%	1/6W	R357	1-247-891-00	CARBON	330K	5%	1/6W
R206	1-247-849-00	CARBON	5.6K	5%	1/6W	R358	1-249-441-11	CARBON	100K	5%	1/6W
R207	1-247-891-00	CARBON	330K	5%	1/6W	R361	1-249-429-11	CARBON	10K	5%	1/6W
R208	1-247-891-00	CARBON	330K	5%	1/6W	R362	1-249-429-11	CARBON	10K	5%	1/6W
R209	1-247-891-00	CARBON	330K	5%	1/6W	R363	1-249-429-11	CARBON	10K	5%	1/6W
R210	1-249-434-11	CARBON	27K	5%	1/6W	R371	1-249-429-11	CARBON	10K	5%	1/6W
R211	1-247-849-00	CARBON	5.6K	5%	1/6W	R372	1-249-429-11	CARBON	10K	5%	1/6W
R212	1-247-873-00	CARBON	56K	5%	1/6W	R373	1-249-429-11	CARBON	10K	5%	1/6W
R214	1-249-425-11	CARBON	4.7K	5%	1/6W	R380	1-249-429-11	CARBON	10K	5%	1/6W
R215	1-249-425-11	CARBON	4.7K	5%	1/6W	R381	1-249-425-11	CARBON	4.7K	5%	1/6W
R218	1-249-441-11	CARBON	100K	5%	1/6W	R382	1-247-873-00	CARBON	56K	5%	1/6W
R231	1-247-903-00	CARBON	1M	5%	1/6W	R385	1-249-429-11	CARBON	10K	5%	1/6W
R252	1-247-831-00	CARBON	1K	5%	1/6W	R386	1-249-425-11	CARBON	4.7K	5%	1/6W
R253	1-247-831-00	CARBON	1K	5%	1/6W	R391	1-249-414-11	CARBON	560	5%	1/6W
R254	1-247-853-00	CARBON	8.2K	5%	1/6W	R392	1-249-414-11	CARBON	560	5%	1/6W
R255	1-247-831-00	CARBON	1K	5%	1/6W	R394	1-247-831-00	CARBON	1K	5%	1/6W
R256	1-247-849-00	CARBON	5.6K	5%	1/6W	R395	1-249-429-11	CARBON	10K	5%	1/6W
R257	1-247-891-00	CARBON	330K	5%	1/6W	R396	1-249-429-11	CARBON	10K	5%	1/6W
R258	1-247-891-00	CARBON	330K	5%	1/6W	R397	1-249-429-11	CARBON	10K	5%	1/6W
R259	1-247-891-00	CARBON	330K	5%	1/6W	R398	1-249-429-11	CARBON	10K	5%	1/6W
R260	1-249-434-11	CARBON	27K	5%	1/6W	R399	1-249-429-11	CARBON	10K	5%	1/6W
R261	1-247-849-00	CARBON	5.6K	5%	1/6W	R411	1-249-425-11	CARBON	4.7K	5%	1/6W
R262	1-247-873-00	CARBON	56K	5%	1/6W	R412	1-249-437-11	CARBON	47K	5%	1/6W
R264	1-249-425-11	CARBON	4.7K	5%	1/6W	R413	1-249-425-11	CARBON	4.7K	5%	1/6W
R265	1-249-425-11	CARBON	4.7K	5%	1/6W	R421	1-249-425-11	CARBON	4.7K	5%	1/6W
R268	1-249-441-11	CARBON	100K	5%	1/6W	R422	1-249-437-11	CARBON	47K	5%	1/6W
R281	1-247-903-00	CARBON	1M		1/6W	R423	1-249-425-11	CARBON	4.7K	5%	1/6W
R305	1-247-843-00	CARBON	3.3K		1/6W	R461	1-249-429-11	CARBON	10K	5%	1/6W
R306	1-249-433-11	CARBON	22K	5%	1/6W	R491	1-247-823-00	CARBON	470	5%	1/6W
R307	1-247-831-00	CARBON	1K	5%	1/6W	R501	1-249-429-11	CARBON	10K	5%	1/6W
R312	1-249-425-11	CARBON	4.7K	5%	1/6W	R502	1-249-414-11	CARBON	560	5%	1/6W
R313	1-249-429-11	CARBON	10K	5%	1/6W	R503	1-249-432-11	CARBON	18K	5%	1/6W
R315	1-249-429-11	CARBON	10K	5%	1/6W	R504	1-249-440-11	CARBON	82K	5%	1/6W
R316	1-249-429-11	CARBON	10K	5%	1/6W	R505	1-249-425-11	CARBON	4.7K	5%	1/6W
R321	1-249-429-11	CARBON	10K	5%	1/6W	R506	1-247-831-00	CARBON	1K	5%	1/6W
R322	1-249-429-11	CARBON	10K	5%	1/6W	R601	1-247-873-00	CARBON	56K	5%	1/6W
R323	1-249-429-11	CARBON	10K	5%	1/6W	R602	1-249-421-11	CARBON	2.2K	5%	1/6W
R331	1-249-441-11	CARBON	100K	5%	1/6W	R603	1-249-421-11	CARBON	2.2K	5%	1/6W
R332	1-247-903-00	CARBON	1M	5%	1/6W	R604	1-247-873-00	CARBON	56K	5%	1/6W
R333	1-247-843-00	CARBON	3.3K	5%	1/6W	R605 A	.1-247-717-11	CARBON	2.2K	5%	1/4W
R335 R336 R340	1-249-441-11 1-247-831-00 1-247-843-00	CARBON CARBON CARBON	100K 1K 3.3K	5% 5% 5%	1/6W 1/6W 1/6W		.1-247-717-11 .1-217-151-00 1-249-414-11	CARBON METAL PLATE CARBON	2.2K 0.22 560		1/4W 2W 1/6W

The components identified by shading and mark ⚠ are critical for safety.
Replace only with part number specified.

ELECTRIC	AL PARTS					ELECTRIC	CAL PARTS			
Ref.No. Part No.	Description				Ref.No.	Part No.	Description			
R609 1-249-414-11 R611 1-247-192-00 R631 1-217-399-00	CARBON CARBON FUSIBLE	560 10 100	5% 5% 5%	1/6W 1/2W F 1/4W F	R783 R784 R785	1-247-819-00 1-247-819-00 1-247-819-00	CARBON CARBON CARBON	330 330 330	5% 5% 5%	1/6W 1/6W 1/6W
R632 <u>A</u> .1-247-240-00 R633 <u>A</u> .1-247-240-00 R634 <u>A</u> .1-212-883-00	CARBON CARBON FUSIBLE	1K 1K 120	5% 5% 5%	1/2W F 1/2W F 1/4W F	R786 R787 R791	1-247-819-00 1-247-831-00 1-247-719-11	CARBON CARBON CARBON	330 1K 3.3K	5% 5% 5%	1/6W 1/6W 1/4W
R635 ★.1-217-399-00 R641 1-247-849-00 R651 1-247-873-00	FUSIBLE CARBON CARBON	100 5.6K 56K	5% 5% 5%	1/4W F 1/6W 1/6W	R792 R793 R796	1-247-719-11 1-249-414-11 1-247-831-00	CARBON CARBON CARBON	3.3K 560 1K	5% 5% 5%	1/4W 1/6W 1/6W
R652 1-249-421-11 R653 1-249-421-11 R654 1-247-873-00	CARBON CARBON CARBON	2.2K 2.2K 56K	5% 5% 5%	1/6W 1/6W 1/6W	R797 R798 R799	1-249-429-11 1-249-429-11 1-249-429-11	CARBON CARBON CARBON	10K 10K 10K	5% 5% 5%	1/6W 1/6W 1/6W
R655 A.1-247-717-11 R656 A.1-247-717-11 R657 A.1-217-151-00	CARBON CARBON METAL PLATE	2.2K 2.2K 0.22	5% 5% 10%	1/4W 1/4W 2W	R802 A.	1-247-711-11 1-247-711-11 1-217-422-00	CARBON CARBON FUSIBLE	680 680 1	5% 5% 5%	1/4W F 1/4W F 1/2W F
R658 1-249-414-11 R659 1-249-414-11 R661 1-247-192-00	CARBON CARBON CARBON	560 560 10	5% 5% 5%	1/6W 1/6W 1/2W F	R905 ⚠.	1-247-849-00 1-217-422-00 1-217-482-00	CARBON FUSIBLE FUSIBLE	5.6K 1 12	5%	1/6W 1/2W F 1W 5 F
R671 1-249-433-11 R672 1-249-429-11 R673 1-249-433-11	CARBON CARBON CARBON	22K 10K 22K	5% 5% 5%	1/6W 1/6W 1/6W	R911	1-207-934-00 1-249-425-11 1-249-429-11	WIREWOUND CARBON CARBON	120 4.7K 10K	10% 5% 5%	5W F 1/6W 1/6W
R674 1-249-433-11 R675 1-247-881-00 R676 1-247-881-00	CARBON CARBON CARBON	22K 120K 120K	5% 5% 5%	1/6W 1/6W 1/6W	R916	1-207-686-00 1-249-425-11 1-249-429-11	WIREWOUND CARBON CARBON	100 4.7K 10K	10% 5% 5%	5W F 1/6W 1/6W
R678 A .1-247-220-00	CARBON	100K 1 50 10K	5% 5% 5%	1/6W 1/2W F 1/6W	R921	1-213-131-00 1-249-421-11 1-247-895-00	METAL OXIDE CARBON CARBON	100 2.2K 470K	5% 5% 5%	1W F 1/6W 1/6W
R691 1-247-849-00	CARBON	56K 5.6K 560	5% 5% 5%	1/6W 1/6W 1/6W	R1103	1-247-887-00 1-249-425-11 1-247-815-00	CARBON CARBON CARBON	220K 4.7K 220	5% 5% 5%	1/6W 1/6W 1/6W
R703 1-249-435-11	CARBON	4.7K 33K 1.2K	5% 5% 5%	1/6W 1/6W 1/6W	R1106	1-249-440-11 1-247-857-00 1-247-851-00	CARBON CARBON CARBON	82K 12K 6.8K	5% 5% 5%	1/6W 1/6W 1/6W
R711 1-249-425-11	CARBON	1.5K 4.7K 68K	5% 5% 5%	1/6W 1/6W 1/6W	R1109	1-247-831-00 1-247-869-00 1-247-845-00	CARBON CARBON CARBON	1K 39K 3.9K	5% 5% 5%	1/6W 1/6W 1/6W
R721 1-249-425-11	CARBON	180 4.7K 68K	5% 5% 5%	1/6W 1/6W 1/6W	R1112	1-247-833-00	CARBON CARBON CARBON	68K 1.2K 470K	5% 5% 5%	1/6W 1/6W 1/6W
R731 1-249-425-11	CARBON	180 4.7K 68K	5% 5% 5%	1/6W 1/6W 1/6W	R1115 1	-247-841-00	CARBON CARBON CARBON	1M 2.7K 22K	5% 5% 5%	1/6W 1/6W 1/6W
R741 1-249-425-11	CARBON			1/6W 1/6W 1/6W	R1118 1	-247-851-00	CARBON CARBON CARBON	220 6.8K 2.2K	5% 5% 5%	1/6W 1/6W 1/6W
R751 1-249-425-11	CARBON			1/6W 1/6W 1/6W	R1125 1	-247-819-00	CARBON CARBON CARBON	1K 330 1K	5% 5% 5%	1/6W 1/6W 1/6W
R761 1-249-425-11 (CARBON	1.7K	5%	1/6W 1/6W 1/6W	R1128 1	-249-405-11	CARBON CARBON CARBON	10K 100 33K	5% 5% 5%	1/6W 1/6W 1/6W
R771 1-249-425-11 (CARBON 4	.7K	5%	1/6W 1/6W 1/6W	R1132 1	-247-813-00	CARBON CARBON CARBON		5% 5% 5%	1/6W 1/6W 1/4W
R781 1-247-819-00 (CARBON 3	30	5%	1/6W 1/6W 1/6W	R1134 1 R1135 1	-249-433-11 -247-815-00	CARBON CARBON CARBON	22K 220	5% 5%	1/6W 1/6W 1/6W

The components identified by shading and mark ⚠ are critical for safety. Replace only with part number specified.

ELECTRICAL PARTS

Ref.No.	Part No.	Description			
R1137	1-247-903-00	CARBON	1M	5%	1/6W
R1138	1-247-831-00	CARBON	1K	5%	1/6W
R1148	1-249-441-11	CARBON	100K	5%	1/6W
R1149	1-249-405-11	CARBON	100	5%	1/6W
R1151	1-247-895-00	CARBON	470K	5%	1/6W
R1152	1-247-887-00	CARBON	220K	5%	1/6W
R1153	1-249-425-11	CARBON	4.7K	5%	1/6W
R1154	1-247-815-00	CARBON	220	5%	1/6W
R1155	1-249-440-11	CARBON	82K	5%	1/6W
R1156	1-247-857-00	CARBON	12K	5%	1/6W
R1157	1-247-851-00	CARBON	6.8K	5%	1/6W
R1158	1-247-831-00	CARBON	1K	5%	1/6W
R1159	1-247-869-00	CARBON	39K	5%	1/6W
R1160	1-247-845-00	CARBON	3.9K	5%	1/6W
R1161	1-247-875-00	CARBON	68K	5%	1/6W
R1162	1-247-833-00	CARBON	1.2K	5%	1/6W
R1163	1-247-895-00	CARBON	470K	5%	1/6W
R1164	1-247-903-00	CARBON	1M	5%	1/6W
R1165	1-247-841-00	CARBON	2.7K	5%	1/6W
R1166	1-249-433-11	CARBON	22K	5%	1/6W
R1167	1-247-815-00	CARBON	220	5%	1/6W
R1168	1-247-851-00	CARBON	6.8K	5%	1/6W
R1169	1-249-421-11	CARBON	2.2K	5%	1/6W
R1171	1-247-831-00	CARBON	1K	5%	1/6W
R1175	1-247-819-00	CARBON	330	5%	1/6W
R1176	1-247-831-00	CARBON	1K	5%	1/6W
R1177	1-249-429-11	CARBON	10K	5%	1/6W
R1178	1-249-405-11	CARBON	100	5%	1/6W
R1179	1-249-435-11	CARBON	33K	5%	1/6W
R1181	1-249-435-11	CARBON	33K	5%	1/6W
R1182	1-247-813-00	CARBON	180	5%	1/6W
R1183	1-247-706-11	CARBON	330	5%	1/4W
R1184	1-249-433-11	CARBON	22K	5%	1/6W
R1185	1-247-815-00	CARBON	220	5%	1/6W
R1186	1-247-809-00	CARBON	120	5%	1/6W
R1187	1-247-903-00	CARBON	1M	5%	1/6W
R1188	1-247-831-00	CARBON	1K	5%	1/6W
R1199	1-249-405-11	CARBON	100	5%	1/6W
R1231	1-247-833-00	CARBON	1.2K	5%	1/6W
R1232	1-247-815-00	CARBON	220	5%	1/6W
R1233	1-247-815-00	CARBON	220	5%	1/6W
R1235	1-249-433-11	CARBON	22K	5%	1/6W

ELECTRICAL PARTS

Ref.No.	Part No.	Description
R1236	1-249-433-11	CARBON 22K 5% 1/6W
R1237	1-249-433-11	CARBON 22K 5% 1/6W
R1238	1-249-429-11	CARBON 10K 5% 1/6W
KIZJO	1-243-423-11	CARBON TOK 38 170M
R1239	1-249-433-11	CARBON 22K 5% 1/6W
R1241	1-247-831-00	CARBON 1K 5% 1/6W
R1245	1-247-831-00	CARBON 1K 5% 1/6W
R1246	1-247-831-00	CARBON 1K 5% 1/6W
R1247	1-247-831-00	CARBON 1K 5% 1/6W
R1501	1-247-688-11	(G-AEP)CARBON 10 5% 1/4W
R1502	1-247-688-11	(C AED) CADDON 10 50 1/4W
KISUZ	1-24/-000-11	(G-AEP)CARBON 10 5% 1/4W
RV401	1-230-813-31	RES, VAR, SLIDE 250K/250K (BALANCE), including D401
RV402	1-237-243-31	RES, VAR, SLIDE 50K/50K (MIC LEVEL), including D402
RV411	1 220 012 21	RES, VAR, SLIDE 250K/250K (63Hz),
K4411	1-230-013-31	including D411
RV412	1-230-813-31	RES, VAR, SLIDE 250K/250K (150Hz),
RV413	1-230-813-31	including D412 RES, VAR, SLIDE 250K/250K (400Hz),
		including D413
RV414	1-230-813-31	RES, VAR, SLIDE 250K/250K (1kHz), including D414
RV415	1-230-813-31	RES, VAR, SLIDE 250K/250K (3kHz), including D415
RV416	1-230-813-31	RES, VAR, SLIDE 250K/250K (6kHz), including D416
RV417	1-230-813-31	RES, VAR, SLIDE 250K/250K (14kHz), including D417
RY601	1-515-503-00	RELAY
SW701	1-554-303-21	SWITCH, KEY BOARD (VOLUME UP)
SW702	1-554-303-21	SWITCH, KEY BOARD (VOLUME DOWN)
SW702	1-554-303-21	CHITCH KEY DOARD (MUTING 2040)
3W/U3	1-554-505-21	SWITCH, KEY BOARD (MUTING-20dB)
SW704	1-554-303-21	SWITCH, KEY BOARD (PHONO)
SW705	1-554-303-21	SWITCH, KEY BOARD (TYNER)
SW706		SWITCH, KEY BOARD (CD/AUX)
3#/U0	1-334-303-21	SHITCH, KET BUAKU (CU/AUX)
	1-554-303-21	SWITCH, KEY BOARD (TAPE)
V2M1001	.1-553-318-51	SWITCH, PUSH (AC POWER)(1 KEY), POWER
ASW1002	.1-526-576-51	(EA3,E)SELECTOR, POWER VOLTAGE
SW1201	1-554-419-00	SWITCH, PUSH (1 KEY)(AMFB)
T1001 A	-1-448-133-11	(EA3,E)TRANSFORMER, POWER
	1-448-134-11	(G-AEP, AEP, UK, AED)TRANSFORMER, POWER
11001/	*1-440-134-11	(G-ALF, MEP, UK, ALU) IKANSTUKMEK, PUNEK

The components identified by shading and mark Aare critical for safety.
Replace only with part number specified.

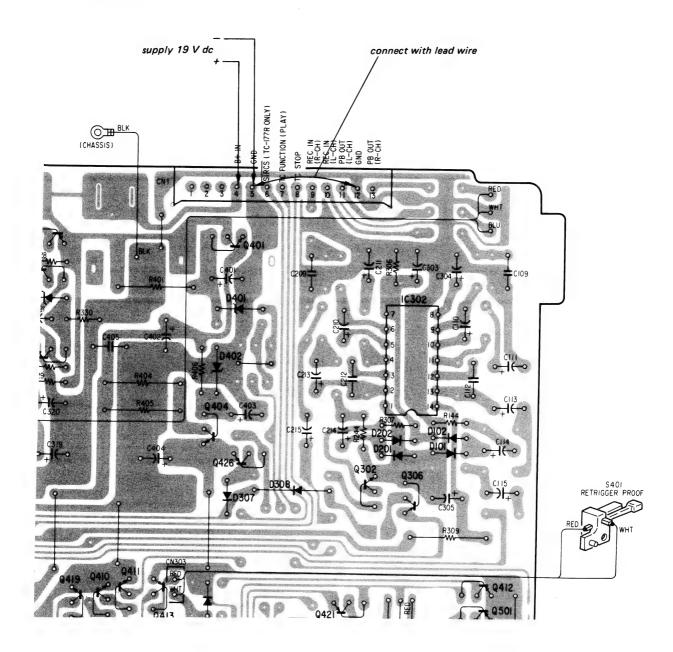
STEREO CASSETTE DECK (TC-177R)

Tape Transport Mechanism Type

TCM-150R10

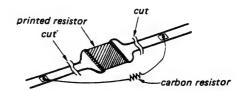
SERVICING NOTE

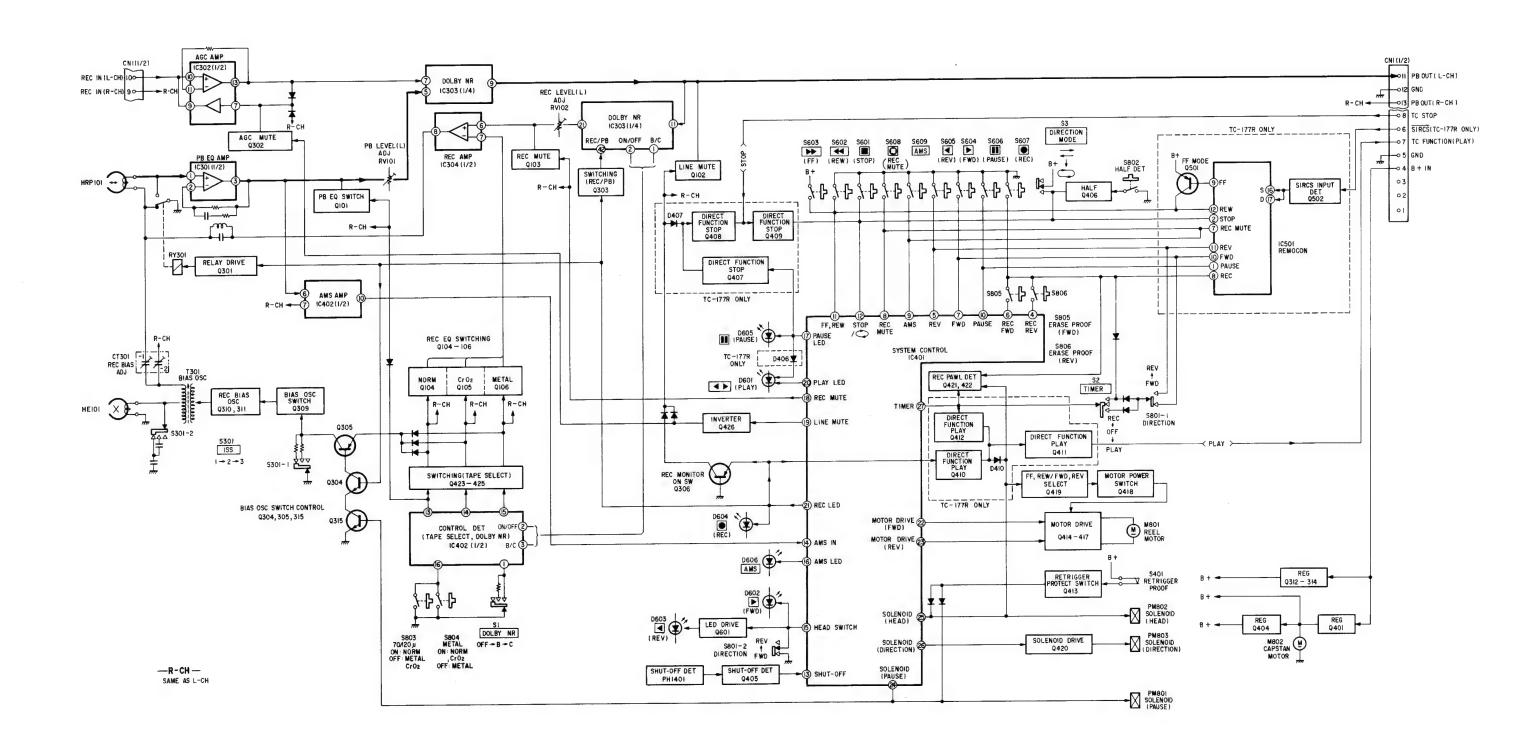
• Voltage measurement should be made under the following condition.



Repairing printed resistor

Cut both sides of the resistor and solder the carbon resistor having same value in place of printed one on the conductor side.

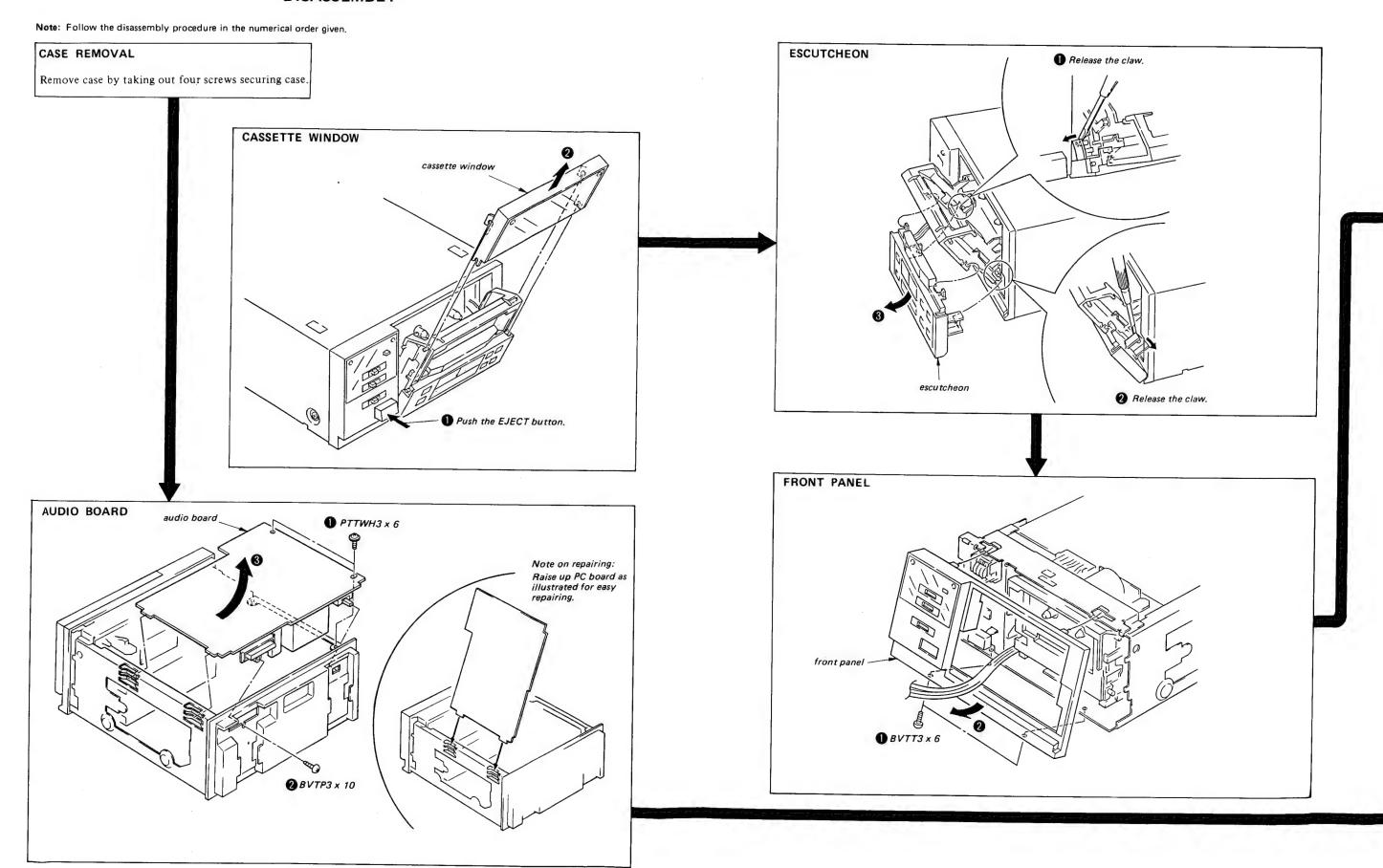


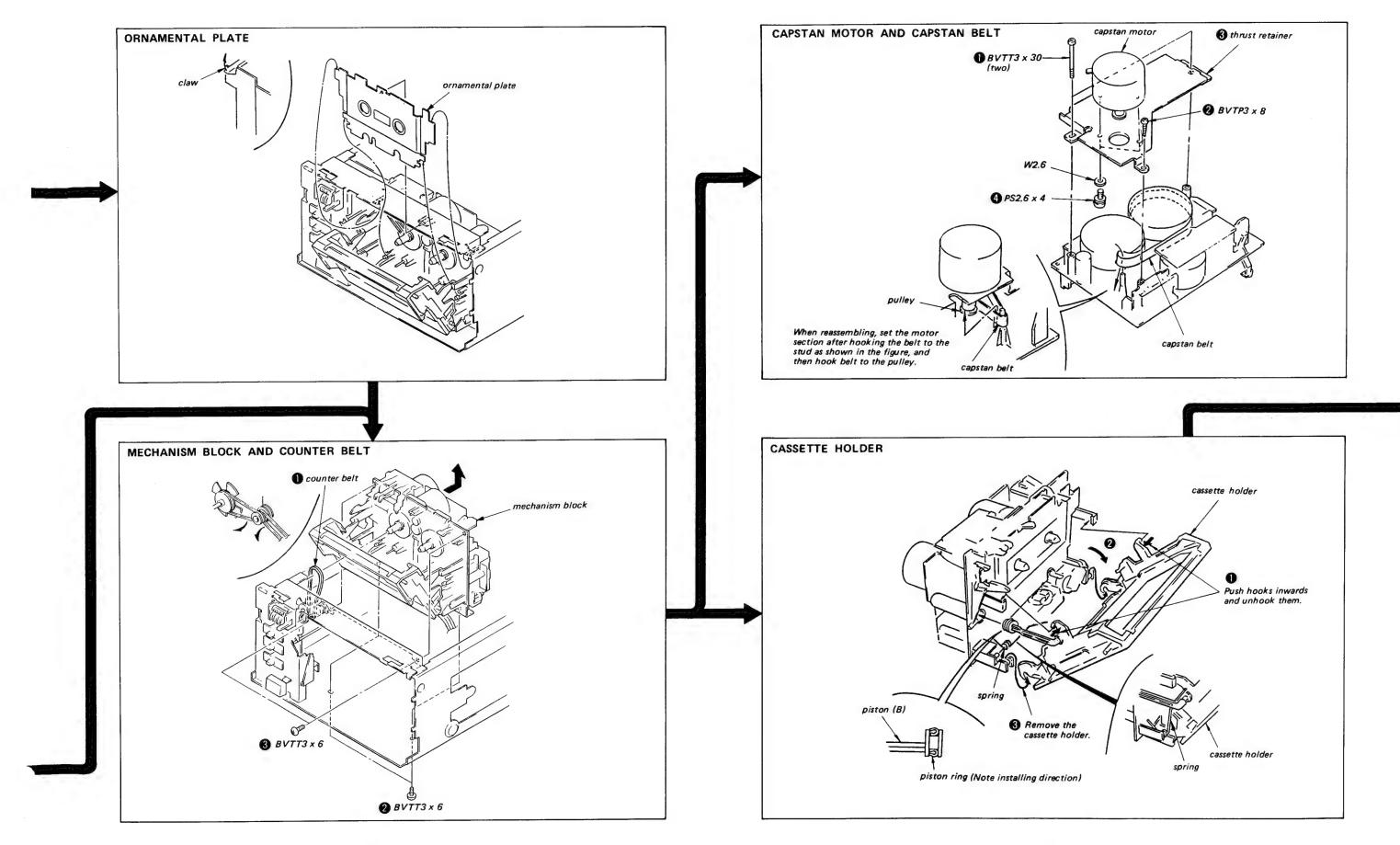


TC-177R

FH-15OR FH-15OR TC-177R

SECTION 2 DISASSEMBLY

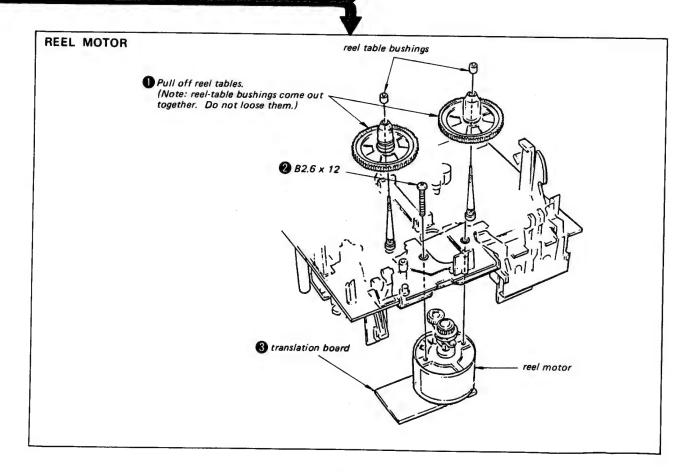




notary head gear

head chassis

9 thrust retainer (B)



MEMO	
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SECTION 3 ADJUSTMENTS

3-1. MECHANICAL ADJUSTMENTS

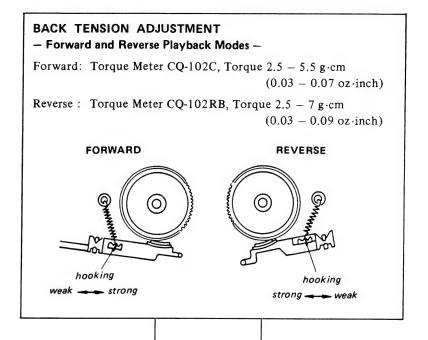
PRECAUTION

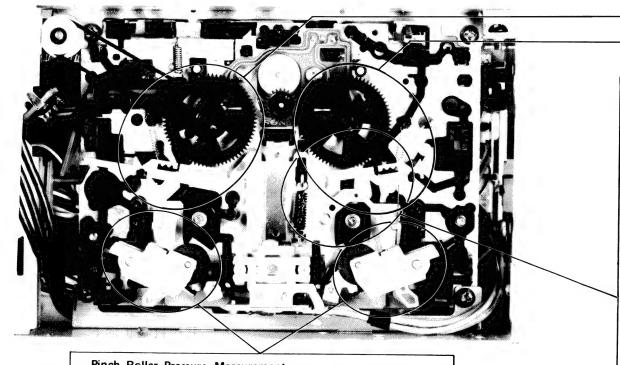
1. Clean the following parts with a denatured-alcohol-moistened swab:

record/playback/erase head rubber belts capstan pinch roller

- 2. Demagnetize the head with a head demagnetizer.
- 3. Do not use a magnetized screwdriver for the adjustments.
- 4. After the adjustments, apply suitable locking compound to the parts adjusted.
- 5. The adjustments should be performed with the rated power supply voltage unless otherwise noted.

Torque	Torque meter	Meter reading
Forward	CQ-102C	28 - 60 g·cm
Reverse	CQ-102RB	$(0.39 - 0.82 \text{ oz} \cdot \text{inch})$
Fast Forward and Rewind	CQ-201B	80 - 150 g·cm (1.1 - 2.07 oz·inch)
Forward Back Tension	CQ-102C	$2.5 - 5.5 \text{ g} \cdot \text{cm}$ (0.03 - 0.07 oz·inch)
Reverse Back Tension	CQ-102RB	2.5 - 7 g·cm (0.03 - 0.09 oz·inch)

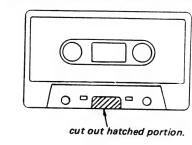




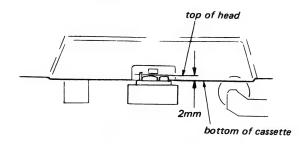
Pinch Roller Pressure Measurement - Playback Mode — 2 Slowly return the pinch roller and read the spring scale just when the pinch roller starts rotating. (The capstan should first contacts here.) center capstan pinch roller capstan pinch roller

Head Position Adjustment in AMS mode

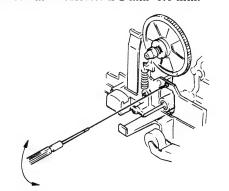
1. Prepare an adjustment cassette as shown below.

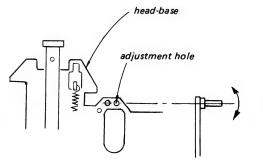


2. In AMS mode, comfirm that the distance between top of head and bottom of cassette is 2 mm ±0.1 mm (3/32 inch).



If it is not, insert a small screwdriver to the adjustment hole and adjust the head position by bending a head-base so that the distance between top of head and bottom of cassette is 2 mm±0.1 mm.





Precaution on Replacing

As the head center adjustment and the tape path adjustment are affected each other, do not perform them at the same time.

Note: When the record/playback/erase head is replaced, be sure to perform the preliminary adjustment first.

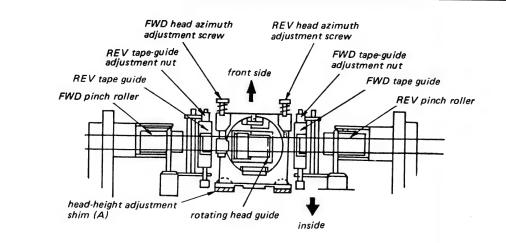
Head Center Adjustment

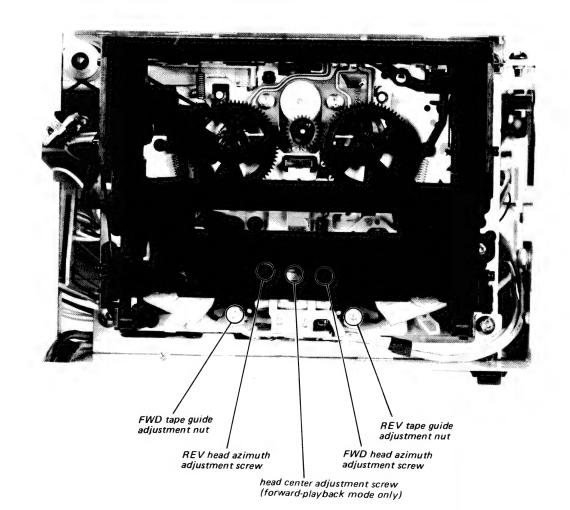
- 1. Insert a mirror tape cassette, CQ-009C or CQ-012C.
- 2. Place the unit in forward playback mode.
- 3. When the lower part of the tape is warped, loosen the head center adjustment screw. (Loosen the screw within one turn.)
- 4. Place the unit in reverse-playback mode.
- 5. When the upper part of the tape is warped, secure the adjustment screw. (Secure the screw within one turn.)
- 6. Repeat steps 2 to 5 several times until there is no warp both in forward and reverse mode.
- 7. If the warp is not disappeared, repeat steps 2 to 6 after adding or removing the head height adjustment shim (A).
- 8. After adjustment, lock the head center adjustment screw with locking compound.

Tape Path Adjustment

- 1. Clean the pinch roller and the record/playback/ erase head with soft cloth moistened with alcohol.
- 2. Mode: playback
- Refer to step 1 of the Record/playback Head Azimuth Adjustment on page TC-16 for the setup.
- 3. Adjust the FWD azimuth adjustment screw in the forward-playback mode and the REV azimuth adjustment screw in the reverse-playback mode so that the oscilloscope reads the maximum output and lissajous figure is in 30 angle reading on the oscilloscope across the LINE OUT.
- 4. Adjust the FWD tape-guide nut in the foward-playback mode and the REV tape-guide nut in the reverse-playback mode for an in-phase lissajous pattern.
- The turning amount of the nuts should be within 3/4 turns.
- 5. Repeat steps 3 and 4 serveral times until no improvement is obtained.
- Play a mirror tape cassette in the forward-playback mode.
- 7. Confirm there is no tape curl at the tape guide.

Note: After these adjustments, be sure to perform the Record/playback Head Azimuth Adjustment on page TC-16.



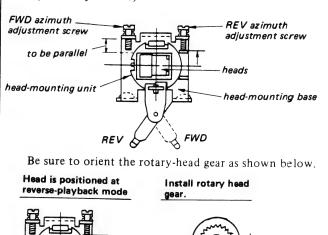


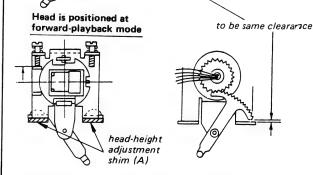
HEAD UNIT ADJUSTMENT WHEN REPLACED

Perform the following preliminary adjustments before proceeding to the Head Center and Tape Path Adjustments.

Preliminary Adjustment

- 1. Install head-mounting unit on the head-mounting base by threading head lead wires through the round hole in the head-mounting base. Also refer to page TC-9.
- 2. By adjusting both head-azimuth adjustment screws in both forward-playback and reverse-playback mode head positions, align the head-compartment edge line in parallel with the edge line of the head-mounting unit at the azimuth adjustment screws. (visual adjustment)





- 3. Reassemble the head assembly, head translation board, head-height adjustment shims (A), etc, in the reverse manner of disassembly on page TC-9.
- 4. Perform the Head-Center and Tape-Path Adjustments on pages TC-13 and TC-14.
- 5. Perform the Head-Azimuth Adjustment on page TC-16.

Note: The adjustment should be performed in the order given in this service manual. The adjustments should be performed for both L-CH and R-CH.

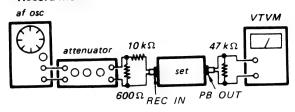
• Switches and controls should be set as follows unless otherwise specified.

DOLBY NR switch: OFF TIMER switch: OFF ISS switch:

• Standard Record:

Deliver the standard input signal level to the input jack and control the attenuator to obtain the standard output signal level.

- Record Mode -



Standard Input Level

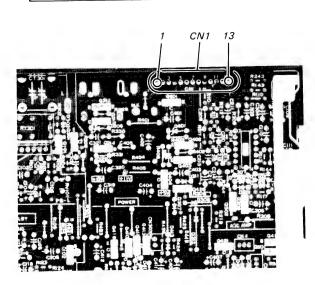
	REC IN
source impedance	10 kΩ
input level	0.44 V (-5 dB)

Standard Output Level

	PB OUT
load impedance	47 kΩ
output level	0.44 V (-5 dB)

Locations of REC IN and PB OUT

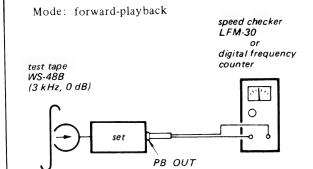
	CN1 terminal No.			
	L-CH	R-CH	GND	
REC IN	10	9	12	
PB OUT	11	13	12	



Tape Speed Adjustment

Procedure:

See the left for locations of REC IN and PB OUT.



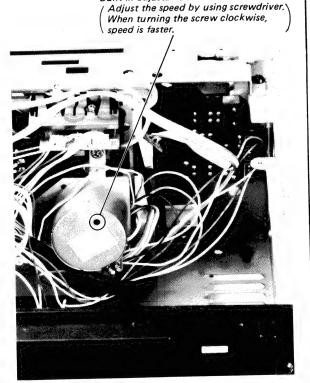
Specification:

Speed checker	Digital frequency counter
-1-+1%	2,970 Hz to 3,030 Hz

Frequency difference between the beginning and the end of the tape should be within 0.8%

Built-in adjustable resistor

Adjustment Location: Motor (M802)



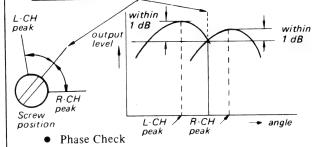
Record/playback Head Azimuth Adjustment

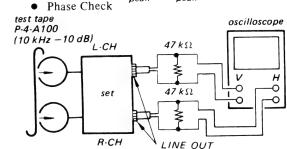
Procedure:

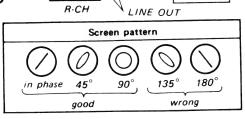
See page TC-15 for locations of REC IN and PB

1. Mode: forward-playback test tape P-4-A100 (10 kHz, -10 dB) 47 $k\Omega$

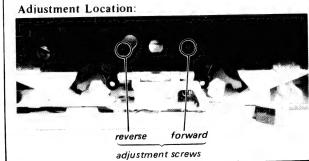
2. Turn the adjustment screw for the maximum output levels. If these levels do not match, turn the adjustment screws until both of output levels match together within 1 dB.







- 3. Set in the reverse-playback mode and repeat the
- 4. After the adjustment, lock the screws with locking compound.

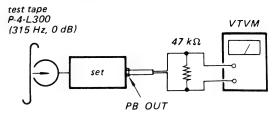


Playback Level Adjustment

Procedure:

See page TC-15 for locations of REC IN and PB OUT.

Mode: playback



Adjust the RV101 (L-CH) and RV201 (R-CH) so that the specification is met.

Specification:

PB OUT level: 0.41 to 0.46 V

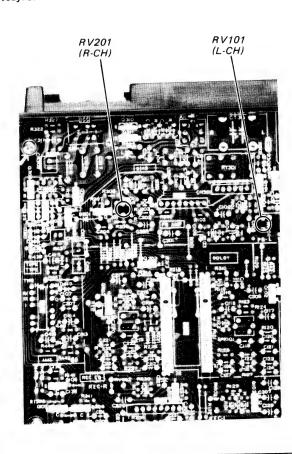
(-5.5 to -4.5 dB)

Level difference between channels:

less than 0.5 dB

Check that the PB OUT level does not change in playback mode while changing the mode from playback to stop several times.

Adjustment Location: audio board



Note: Before

audio board

Note: The adjustment should be performed in the order given in this service manual.

The adjustments should be performed for both

L-CH and R-CH.

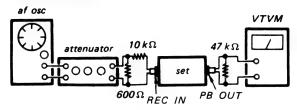
• Switches and controls should be set as follows unless otherwise specified.

> DOLBY NR switch: OFF OFF TIMER switch: ISS switch:

• Standard Record:

Deliver the standard input signal level to the input jack and control the attenuator to obtain the standard output signal level.

- Record Mode -



Standard Input Level

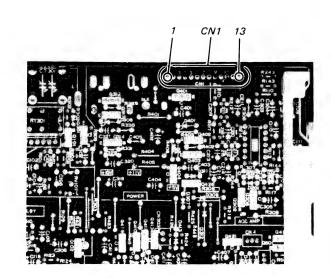
	REC IN	
source impedance	10 kΩ	
input level	0.44 V (-5 dB)	

Standard Output Level

	PB OUT
load impedance	47 kΩ
output level 0.44 V (-5 dB	

Locations of REC IN and PB OUT

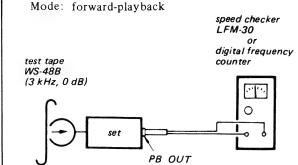
	CN1 terminal No.		
	L-CH	R-CH	GND
REC IN	10	9	12
PB OUT	11	13	12



Tape Speed Adjustment

Procedure:

See the left for locations of REC IN and PB OUT.



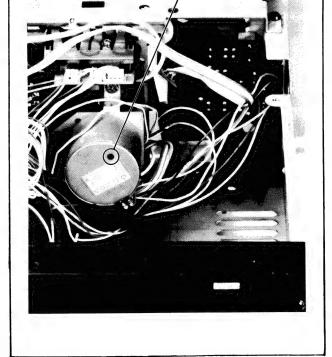
Specification:

Speed checker	Digital frequency counter
-1-+1 %	2,970 Hz to 3,030 Hz

Frequency difference between the beginning and the end of the tape should be within 0.8% (25Hz).

Adjustment Location: Motor (M802)

Built-in adjustable resistor Adjust the speed by using screwdriver. When turning the screw clockwise,

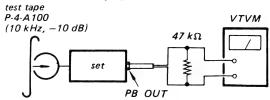


Record/playback Head Azimuth Adjustment

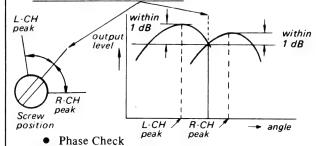
Procedure:

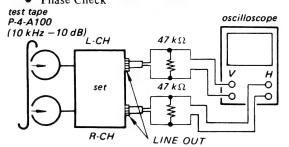
See page TC-15 for locations of REC IN and PB OUT.

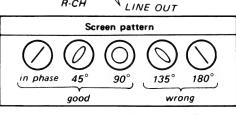
1. Mode: forward-playback



2. Turn the adjustment screw for the maximum output levels. If these levels do not match, turn the adjustment screws until both of output levels match together within 1 dB.

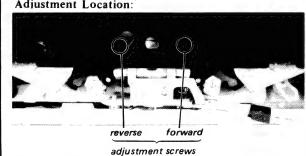






- 3. Set in the reverse-playback mode and repeat the steps 1-2.
- 4. After the adjustment, lock the screws with locking compound.

Adjustment Location:

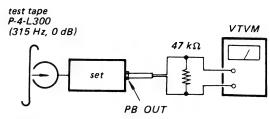


Playback Level Adjustment

Procedure:

See page TC-15 for locations of REC IN and PB OUT.

Mode: playback



Adjust the RV101 (L-CH) and RV201 (R-CH) so that the specification is met.

Specification:

PB OUT level: 0.41 to 0.46 V

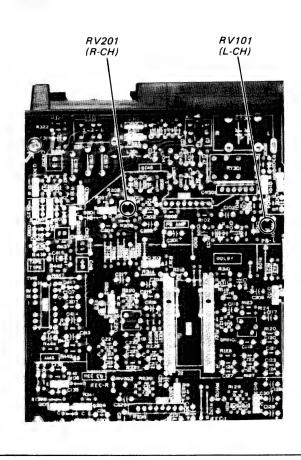
(-5.5 to -4.5 dB)

Level difference between channels:

less than 0.5 dB

Check that the PB OUT level does not change in playback mode while changing the mode from playback to stop several times.

Adjustment Location: audio board



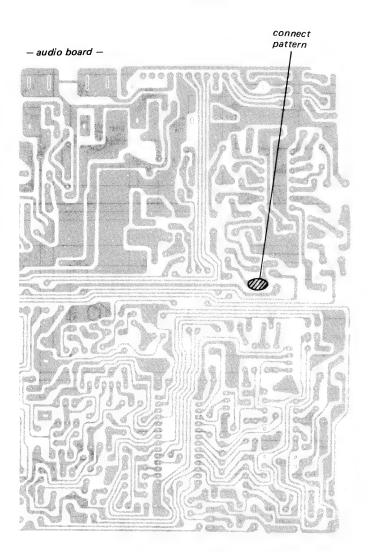
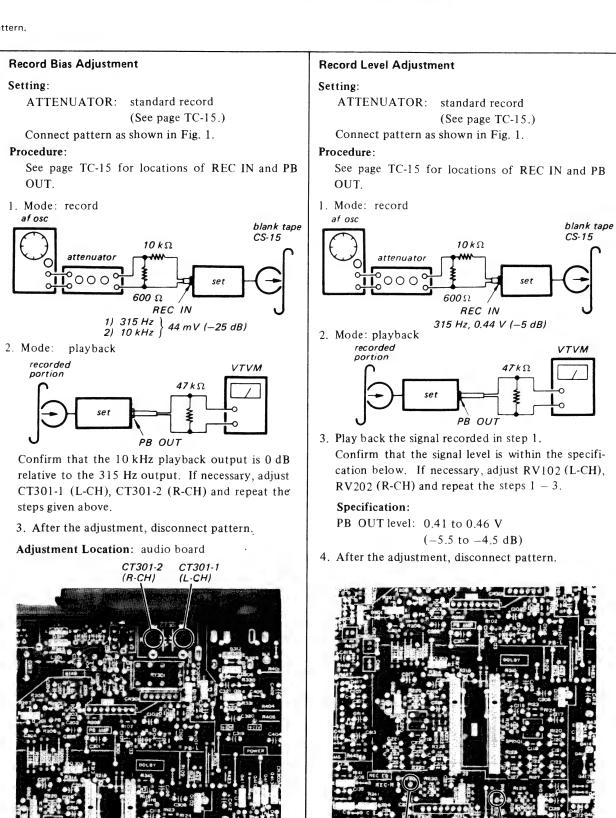
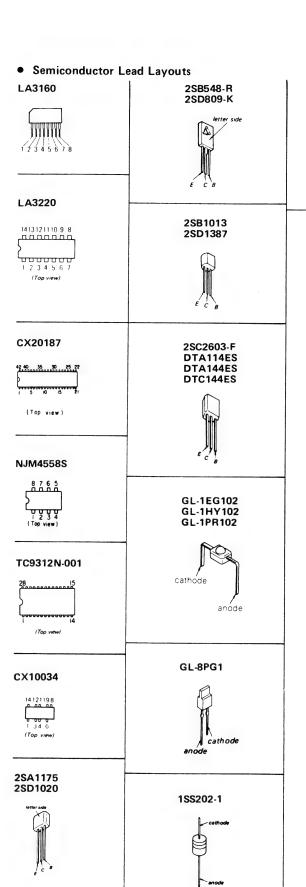


Fig. 1 Connecting Portion at the Adjustment



RV202 (R-CH)

RV102 (L-CH)



HZ11A1L HZ11B2L HZ6B1L

SPI201-20

Note: Before performing Record Bias/Record Level Adjustment, connect pattern.

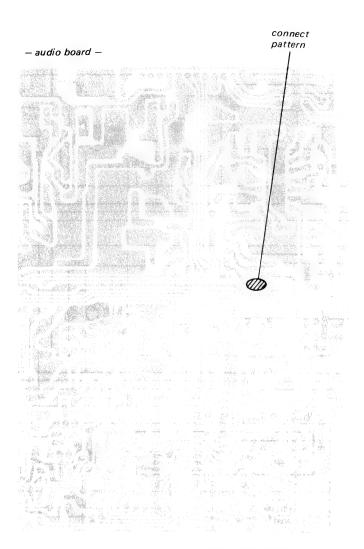
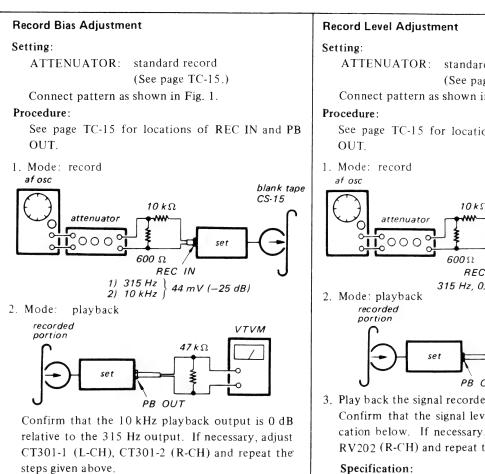
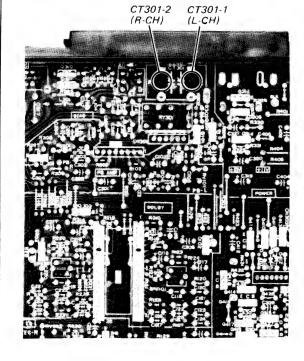


Fig. 1 Connecting Portion at the Adjustment



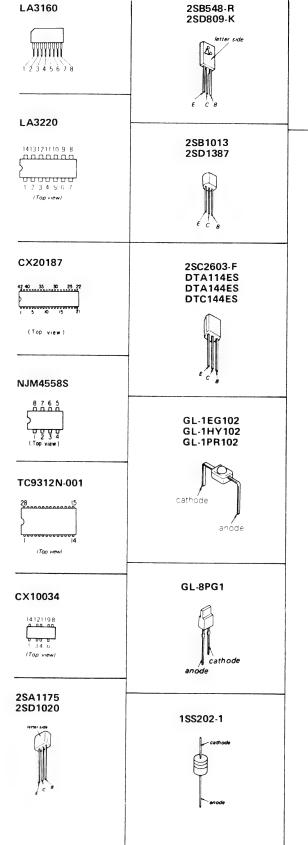
3. After the adjustment, disconnect pattern. Adjustment Location: audio board

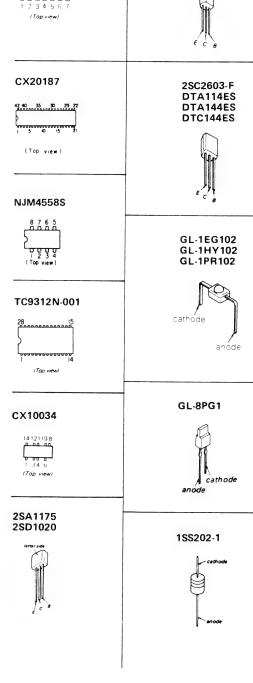


ATTENUATOR: standard record (See page TC-15.) Connect pattern as shown in Fig. 1. See page TC-15 for locations of REC IN and PB blank tape REC IN 315 Hz, 0.44 V (-5 dB) PB OUT 3. Play back the signal recorded in step 1. Confirm that the signal level is within the specification below. If necessary, adjust RV102 (L-CH), RV202 (R-CH) and repeat the steps 1-3. Specification: PB OUT level: 0.41 to 0.46 V (-5.5 to -4.5 dB)4. After the adjustment, disconnect pattern.

RV202 (R-CH)

RV102 (L-CH)





• Semiconductor Lead Layouts

HZ11A1L HZ11B2L HZ6B1L

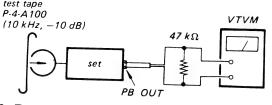
SPI201-20

Record/playback Head Azimuth Adjustment

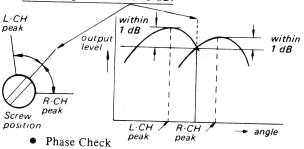
Procedure:

See page TC-15 for locations of REC IN and PB OUT.

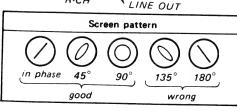
1. Mode: forward-playback



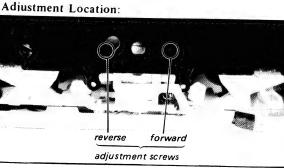
2. Turn the adjustment screw for the maximum output levels. If these levels do not match, turn the adjustment screws until both of output levels match together within 1 dB.



test tape P-4-A100 oscilloscope $(10 \, kHz - 10 \, dB)$ 47 KSZ R-CH



- 3. Set in the reverse-playback mode and repeat the steps 1-2.
- 4. After the adjustment, lock the screws with locking compound.

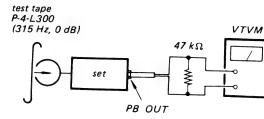


Playback Level Adjustment

Procedure:

See page TC-15 for locations of REC IN and PB OUT.

Mode: playback



Adjust the RV101 (L-CH) and RV201 (R-CH) so that the specification is met.

Specification:

PB OUT level: 0.41 to 0.46 V

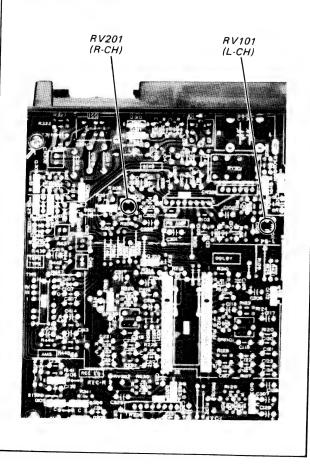
(-5.5 to -4.5 dB)

Level difference between channels:

less than 0.5 dB

Check that the PB OUT level does not change in playback mode while changing the mode from playback to stop several times.

Adjustment Location: audio board



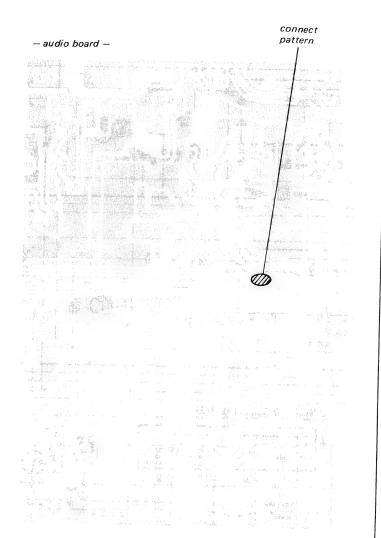


Fig. 1 Connecting Portion at the Adjustment

Record Bias Adjustment

Setting:

ATTENUATOR: standard record

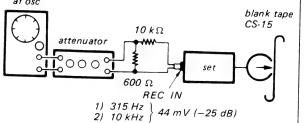
(See page TC-15.)

Connect pattern as shown in Fig. 1.

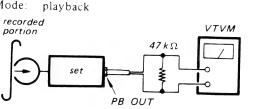
Procedure:

See page TC-15 for locations of REC IN and PB OUT.

1. Mode: record



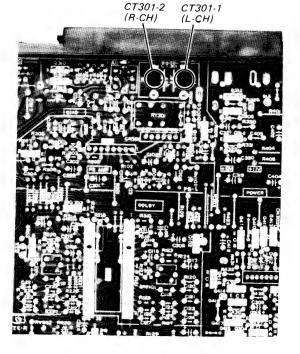
2. Mode: playback



Confirm that the 10 kHz playback output is $0\ dB$ relative to the 315 Hz output. If necessary, adjust CT301-1 (L-CH), CT301-2 (R-CH) and repeat the steps given above.

3. After the adjustment, disconnect pattern.

Adjustment Location: audio board



Setting:

ATTENUATOR: standard re

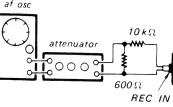
Record Level Adjustment

(See page 7 Connect pattern as shown in F

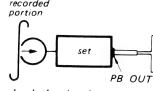
Procedure:

See page TC-15 for locations

1. Mode: record



2. Mode: playback recorded

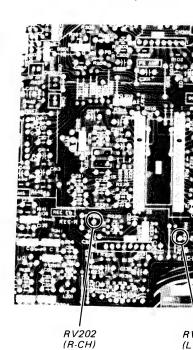


3. Play back the signal recorded in Confirm that the signal level is cation below. If necessary, adj RV202 (R-CH) and repeat the s

Specification:

PB OUT level: 0.41 to 0.46 V (-5.5 to -4.5)

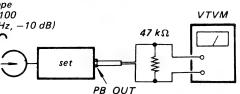
4. After the adjustment, disconnect



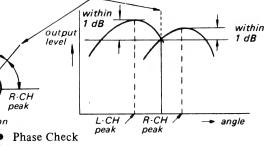
d/playback Head Azimuth Adjustment

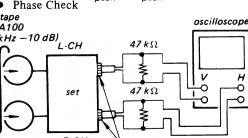
e page TC-15 for locations of REC IN and PB

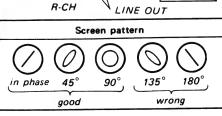
de: forward-playback



rn the adjustment screw for the maximum outt levels. If these levels do not match, turn the justment screws until both of output levels tch together within 1 dB.



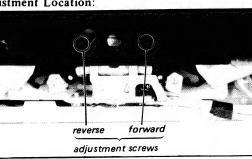




et in the reverse-playback mode and repeat the

fter the adjustment, lock the screws with locking mpound.

stment Location:



Playback Level Adjustment

Procedure:

See page TC-15 for locations of REC IN and PB OUT.

Mode: playback

test tape P-4-L300 (315 Hz, 0 dB) 47 kΩ

Adjust the RV101 (L-CH) and RV201 (R-CH) so that the specification is met.

Specification:

PB OUT level: 0.41 to 0.46 V

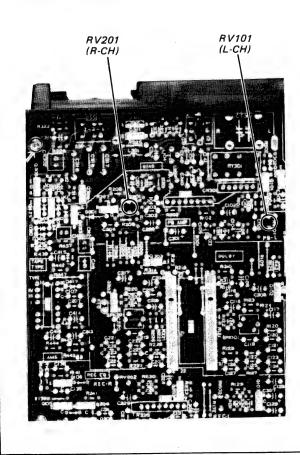
(-5.5 to -4.5 dB)

Level difference between channels:

less than 0.5 dB

Check that the PB OUT level does not change in playback mode while changing the mode from playback to stop several times.

Adjustment Location: audio board



Note: Before performing Record Bias/Record Level Adjustment, connect pattern.

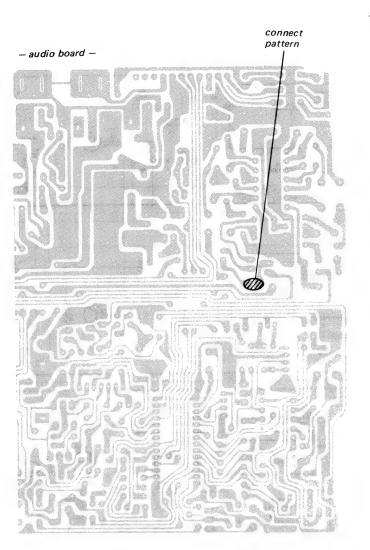


Fig. 1 Connecting Portion at the Adjustment

Record Bias Adjustment

Setting:

ATTENUATOR: standard record

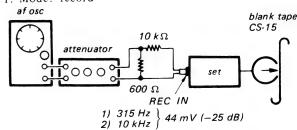
(See page TC-15.)

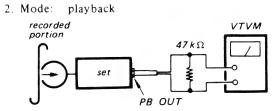
Connect pattern as shown in Fig. 1.

Procedure:

See page TC-15 for locations of REC IN and PB OUT.

1. Mode: record

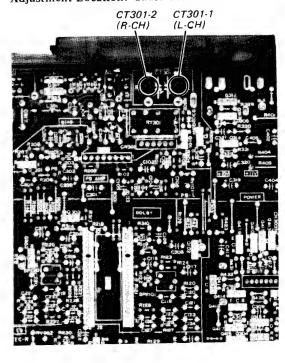




Confirm that the 10 kHz playback output is 0 dB relative to the 315 Hz output. If necessary, adjust CT301-1 (L-CH), CT301-2 (R-CH) and repeat the steps given above.

3. After the adjustment, disconnect pattern.

Adjustment Location: audio board



Record Level Adjustment

Setting:

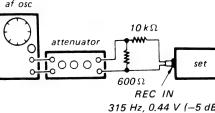
ATTENUATOR: standard record (See page TC-15.)

Connect pattern as shown in Fig. 1.

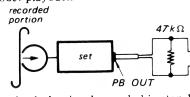
Procedure:

See page TC-15 for locations of REC OUT.

1. Mode: record



2. Mode: playback

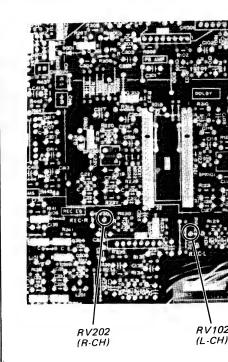


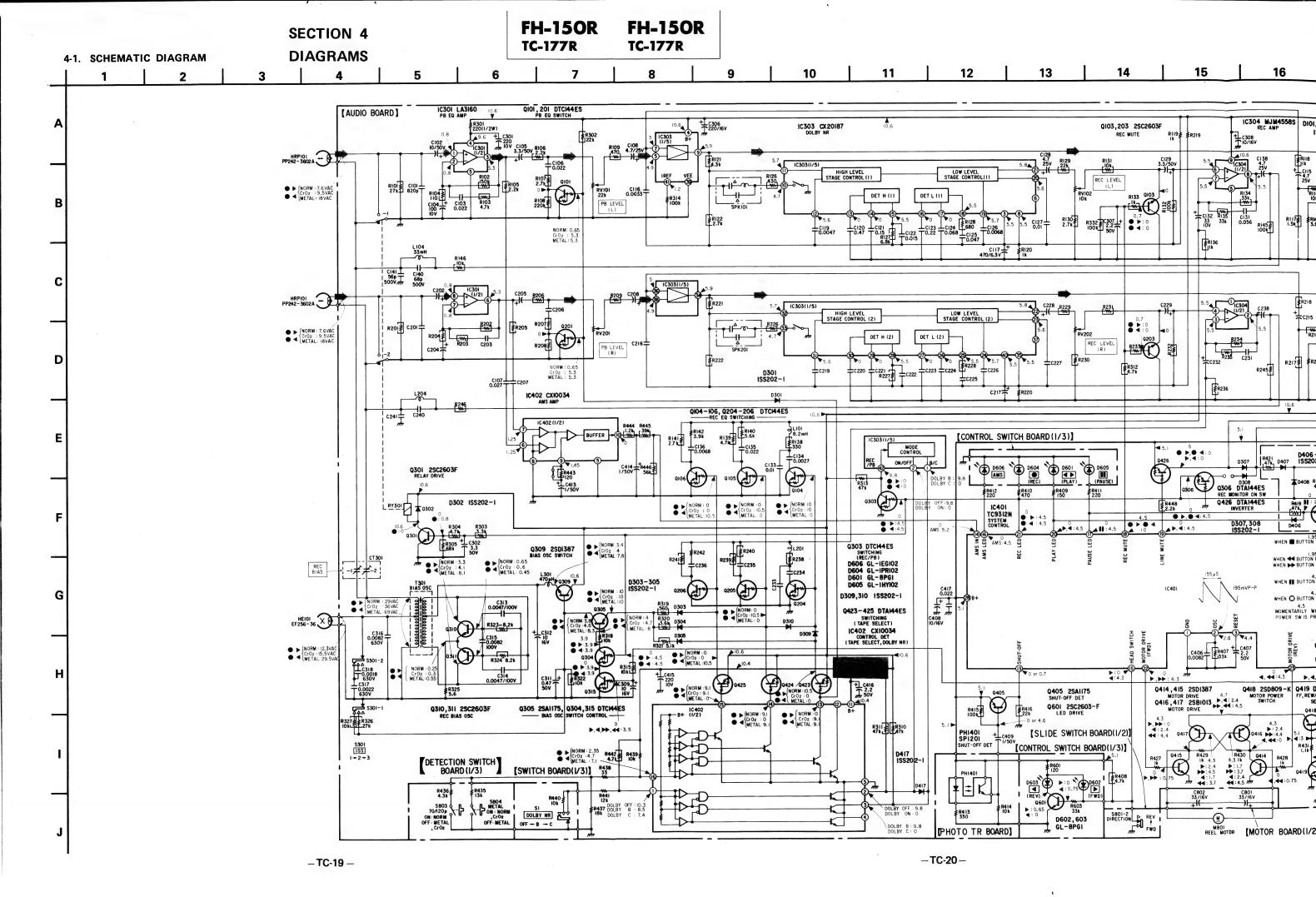
3. Play back the signal recorded in step 1 Confirm that the signal level is within cation below. If necessary, adjust RV RV202 (R-CH) and repeat the steps 1

Specification:

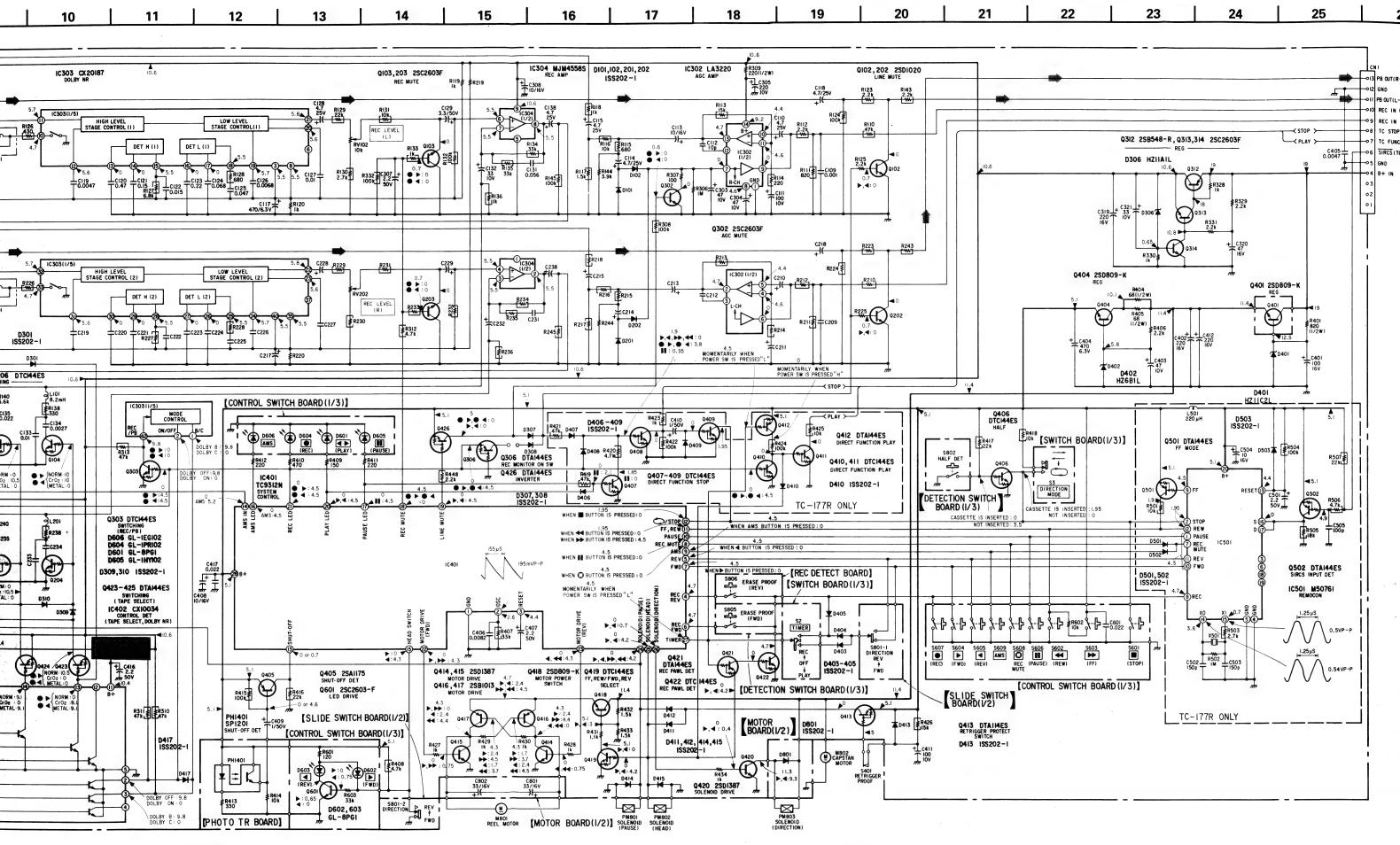
PB OUT level: 0.41 to 0.46 V (-5.5 to -4.5 dB)

4. After the adjustment, disconnect patt

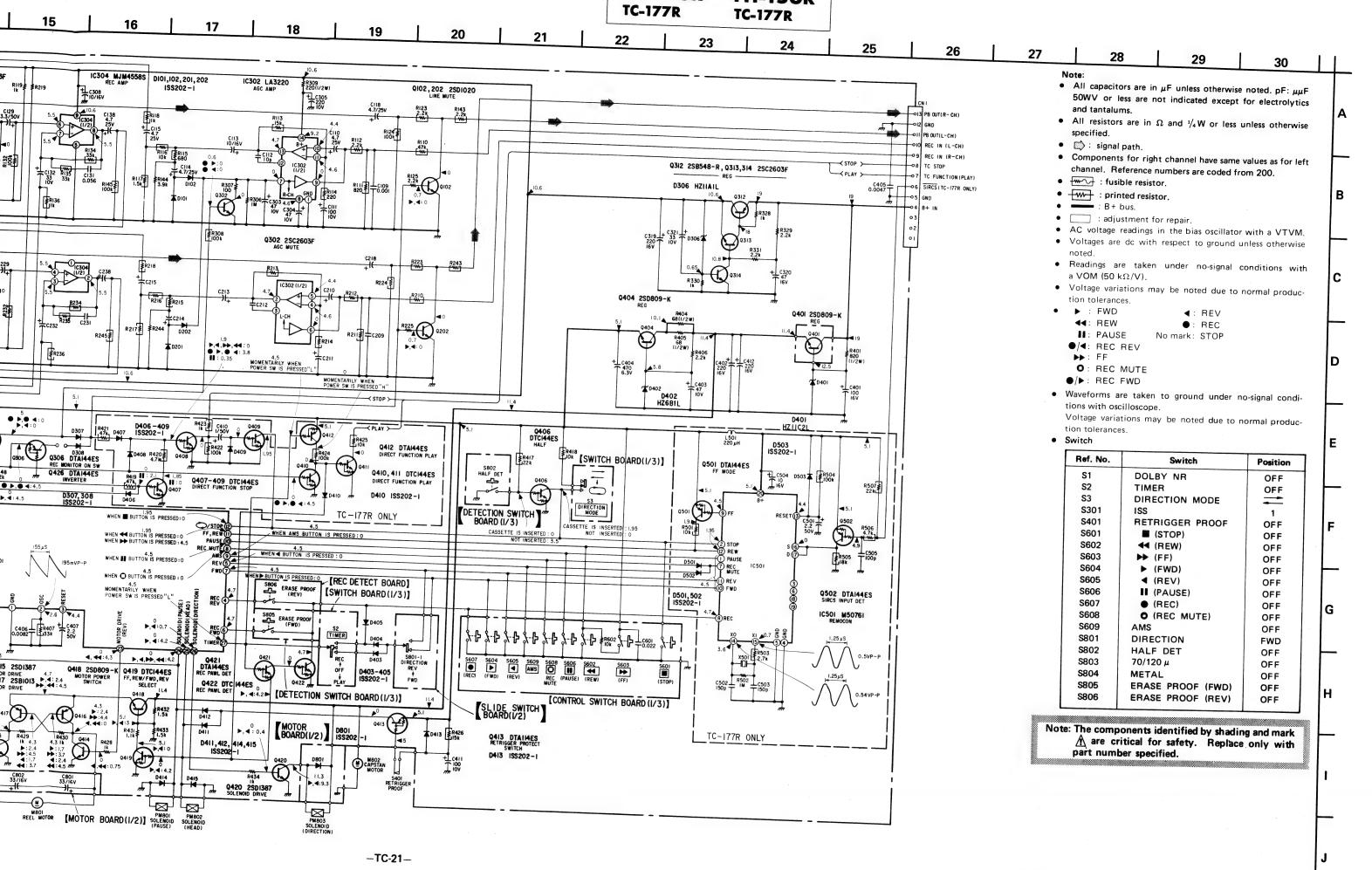


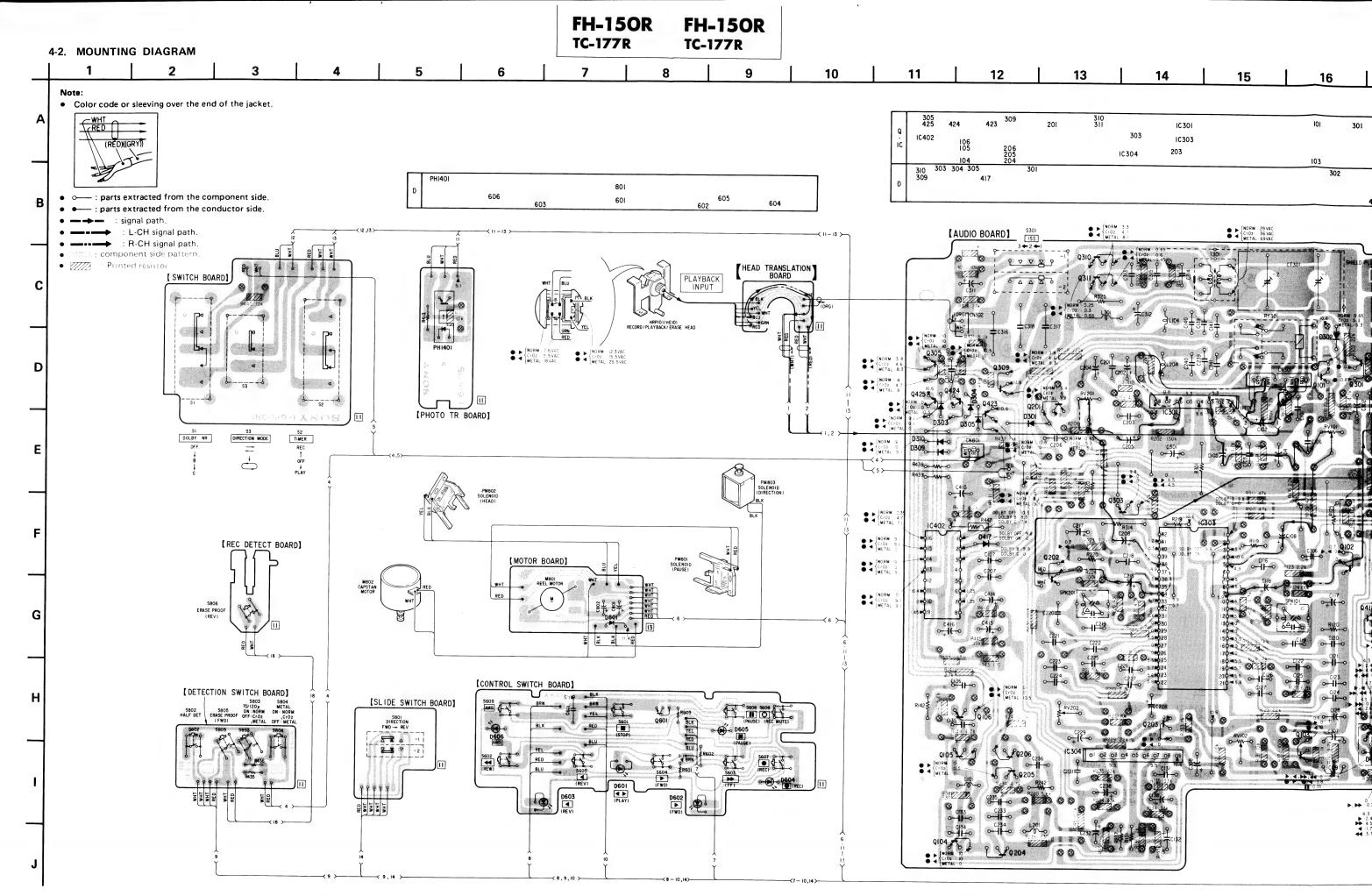


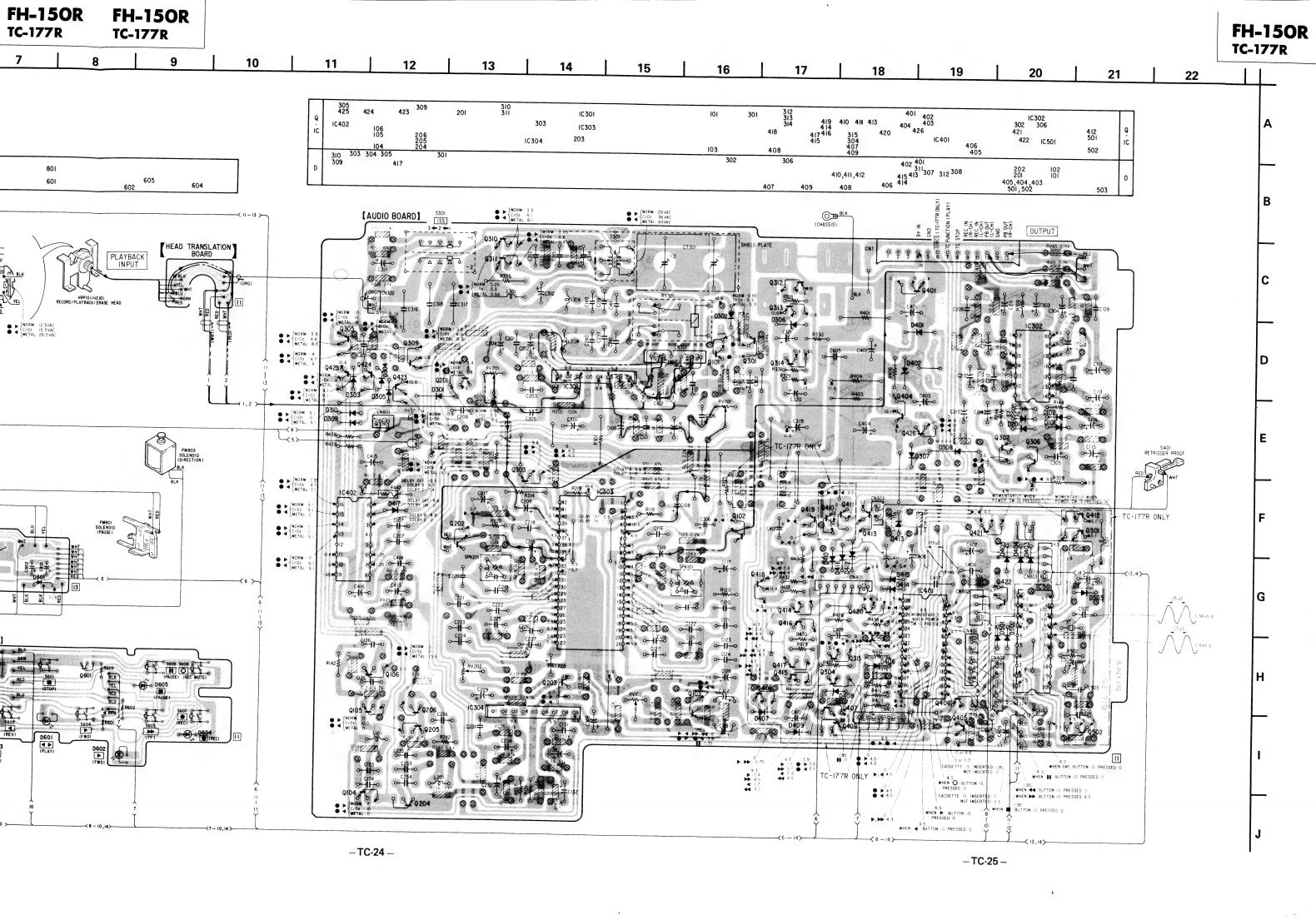
FH-15OR FH-15OR TC-177R TC-177R



FH-15OR FH-15OR TC-177R TC-177R



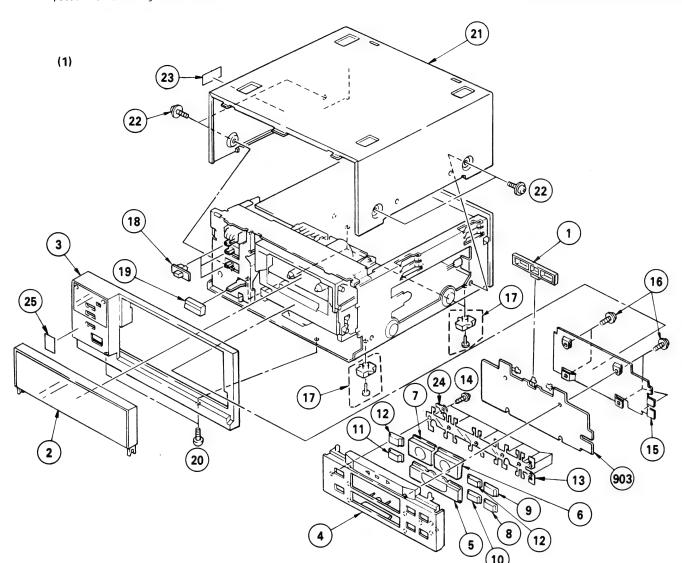




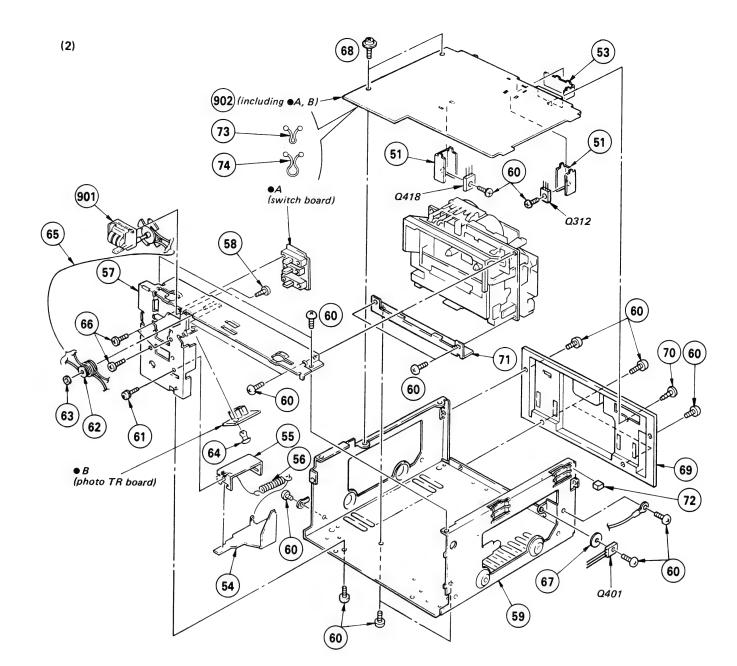
- NOTE:
 The mechanical parts with no reference number in the exploded views are not
- Items marked " * " are not stocked since they are seldom required for routine service. Some delay should be antici-pated when ordering these items.

· The construction parts of an assembled part are indicated with a collation number in the remark column.

The components identified by shading and mark A are critical for safety. Replace only with part number specified.



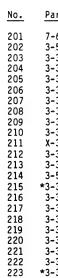
No.	Part No.	<u>Description</u>	Remarks	No.	Part No.	Description	Remarks
1	*3-325-508-01	HOUSE, LED		13	3-325-512-01	SPRING	
_	V 2205 540 1	(F 4-1) UTNDOU ACCY DACC		14		TOTSU, TAPPING PTPWH 2X4	
2		(E model)WINDOW ASSY, CASS		15	*3-325-511-01		******
	X-3325-543-1	(EXCEPT FOR E model)WINDOW ASSY	, CASSETTE	16		SCREW, TOTSU PTPWH 2.6X6,	TYPEZ
				17	X-4902-937-1	FOOT ASSY, RUBBER	
3	X-3325-523-1	PANEL ASSY, FRONT	1				
4	X-3325-525-1	ESCUTCHEON ASSY		18	3-307-538-21	KNOB, SWITCH, TIMER	
5	3-325-506-01	BUTTON (B), STOP		19	3-575-533-31	BUTTON, EJECT	
6	3-325-504-01	BUTTON (B), FWD		20	7-685-871-01	SCREW +BVTT 3X6 (S)	
7		BUTTON (B), REV	,	21	4-910-078-31		
			ł	22		SCREW, M3 CASE	
8	3-325-503-31	BUTTON (B), REC MUTE				oonan, no onez	
9	3-325-503-11	BUTTON, REC		23	*3-325-581-01	LABEL, MODEL NUMBER (W)	
10	3-325-503-21	BUTTON (B), PAUSE		24	7-623-505-01		
11	3-325-503-41	BUTTON, AMS		25		STICKER, SONY SYMBOL (15)	
12							
12	3-325-503-01	BUTTON (B), FF.REW	1	903	*1-615-390-11	PC BOARD, CONTROL SWITCH	



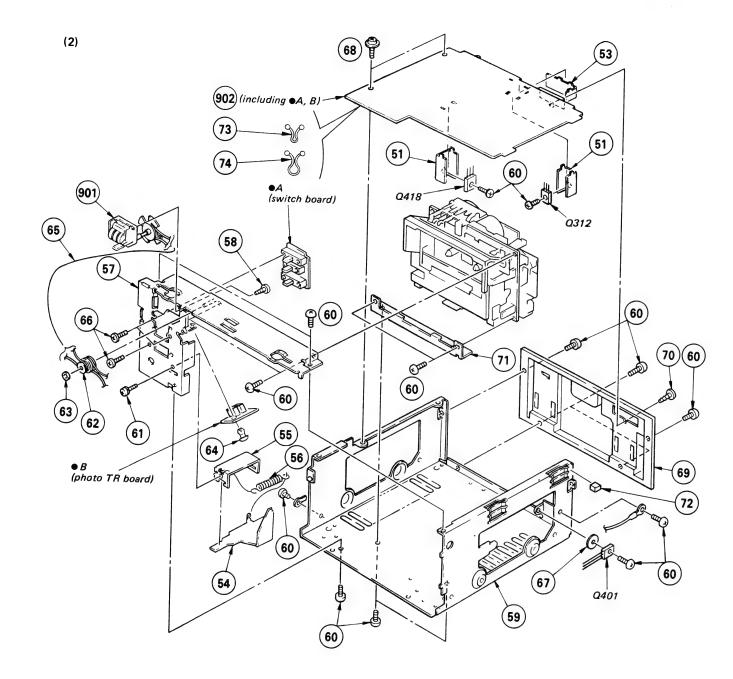
No.	Part No.	Description	Remarks	No.	Part No.	Description	Remarks
51	*3-312-615-31	HEAT SINK		66	7-621-775-10	SCREW +B 2.6X4	
53	*3-325-515-01	PLATE, SHIELD		67	3-572-365-11	SHEET, INSULATING (A)	
54	*3-325-513-01	SLIDER, EJECT		68	3-703-249-01	SCREW, S TIGHT, +PTTWH 3X6	
55	*3-575-502-00	BRACKET, EJECT		69	3-309-129-71	PLATE, JACK	
56	3-534-238-XX	SPRING, TENSION		70	7-685-647-14	SCREW +BVTP 3X10 TYPE2 N-S	
57	*X-3325-501-1	CHASSIS ASSY, JOINT		71	*3-319-722-01	BRACLET, MD	
58	7-685-133-19	SCREW +BTP 2.6X6 TYPE2 N-S		72	9-911-841-XX	CUSHION	
59	*3-309-132-12	CHASSIS		73	*2-056-665-00	HOLDER, WIRE (PURCE LOCK 5 DIA)	
60	7-685-871-01	SCREW +BVTT 3X6 (S)		74	*2-056-666-00	PURSE LOCK (8 DIA.)	
61	7-628-254-05	SCREW +PS 2.6X5					
				901	1-548-563-91	COUNTER, TAPE (MIDDLE TYPE)	
62	3-318-825-01	PULLEY, MIDWAY		902	*A-2056-296-A	MOUNTED PCB, AUDIO	
63	3-558-708-21	WASHER, STOPPER		0312		TRANSISTOR 2SB548-R	
64	4-812-134-11	RIVET NYLON, 3.5		Q401		TRANSISTOR 2SD809-K	
65	3-325-509-01	BELT (A), SQUARE		Q418		TRANSISTOR 2SD809-K	



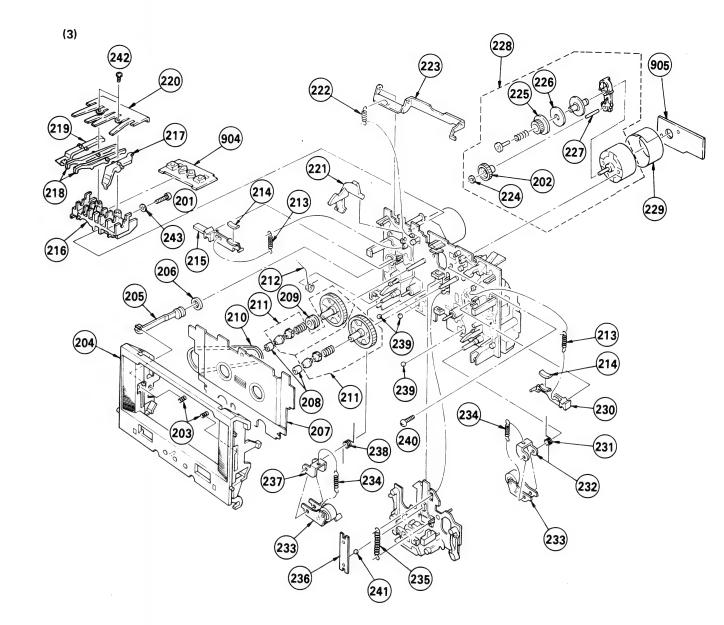




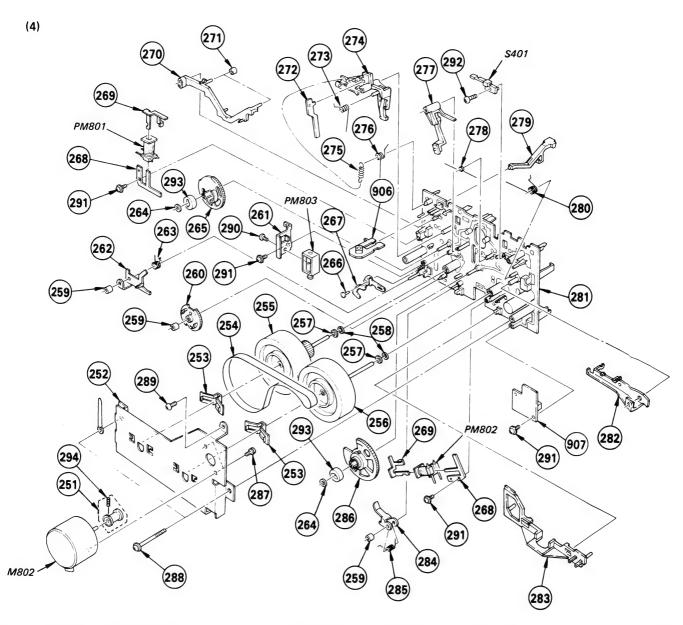
ntified A are /.



No.	Part No.	Description	Remarks	No.	Part No.	Description	Remarks
51 53 54 55 56	*3-312-615-31 *3-325-515-01 *3-325-513-01 *3-575-502-00 3-534-238-XX	SLIDER, EJECT		66 67 68 69 70	7-621-775-10 3-572-365-11 3-703-249-01 3-309-129-71 7-685-647-14	SCREW +B 2.6X4 SHEET, INSULATING (A) SCREW, S TIGHT, +PTTWH 3X6 PLATE, JACK SCREW +BVTP 3X10 TYPE2 N-S	
57 58 59 60 61	*X-3325-501-1 7-685-133-19 *3-309-132-12 7-685-871-01 7-628-254-05			71 72 73 74	*3-319-722-01 9-911-841-XX *2-056-665-00 *2-056-666-00	BRACLET, MD CUSHION HOLDER, WIRE (PURCE LOCK 5 DIA) PURSE LOCK (8 DIA.)	
62 63 64 65	3-318-825-01 3-558-708-21 4-812-134-11 3-325-509-01	PULLEY, MIDWAY WASHER, STOPPER RIVET NYLON, 3.5 BELT (A), SQUARE		901 902 0312 0401 0418	8-729-154-82	COUNTER, TAPE (MIDDLE TYPE) MOUNTED PCB, AUDIO TRANSISTOR 2SB548-R TRANSISTOR 2SD809-K TRANSISTOR 2SD809-K	

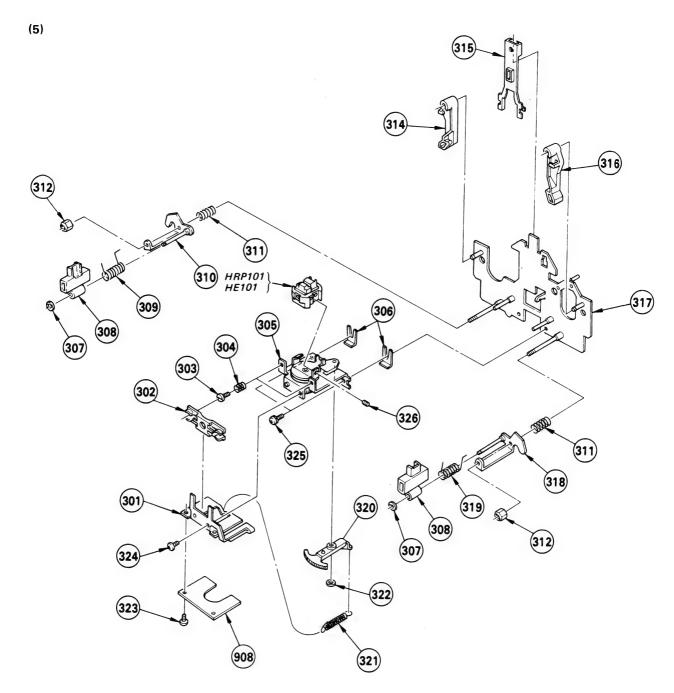


No.	Part No.	Description	Remarks	No.	Part No.	Description	Remarks
201 202 203 204 205 206 207 208 209 210 211 212 213 214 215 216 217 218 220 221 222 223	3-575-332-00 3-319-721-01 3-319-700-01 3-319-613-01 3-312-441-00 3-313-922-11 3-319-657-01 3-325-510-01 X-3319-614-01 3-319-614-01 3-319-614-01 3-319-604-01 3-319-601-01 3-319-603-01 3-319-603-01 3-319-602-01 3-319-602-01 3-319-669-01 3-312-432-00	SPRING, COMPRESSION HOLDER, CASSETTE PISTON (B) RING, PISTON RETAINER, CASSETTE BUSHING, REEL TABLE PULLEY (B) CB BELT (B), SQUARE PULLEY ASSY, MOTOR SPRING SPRING, TENSION FELT, BREKE LEVER (LEFT), BACK TENSION HOLDER, SWITCH, DETECTION LEVER, METAL DETECTION LEVER, HALF DETECTION LEVER, HALF DETECTION		224 225 226 227 228 229 230 231 232 233 234 235 236 237 238 240 241 242 243 904 905	3-575-324-00 3-564-027-11 3-575-304-00 X-3319-612-1 3-575-457-00 *3-319-655-01 X-3319-652-01 X-3319-685-01 3-319-685-01 3-319-653-01 3-319-651-01 7-671-112-01 7-621-775-60 7-671-112-11 7-685-102-21 7-688-002-01 *1-614-696-11	RETAINER (B), THRUST GEAR, LIMITER FELT, LIMITER SHAFT, GEAR, FR MOTOR ASSY, REEL PLATE (B), SHIELD, MOTOR LEVER (RIGHT), BACK TENSION SPRING (R) PLATE (RIGHT), LIMITER PINCH LEVER ASSY SPRING, TENSION SPRING, TENSION SPRING, TENSION SPRING PLATE (LEFT), LIMITER SPRING (L) STEEL, BALL SCREW +B 2.6X12 BALL, STEEL SCREW +PTP 2.6X4 TYPE2 SLIT	202, 224-227



No.	Part No.	Description	REMARKS	No.	Part No.	Description	R EMARKS
251 252 253 255 255 257 258 259 260 261 262 263 264 265 266 267 268 270 271 273	*3-319-665-01 3-319-608-01 3-319-6006-1 X-3319-601-1 3-701-438-11 3-307-482-00 3-319-607-01 *3-319-674-01 *3-319-639-01 *3-319-648-01 3-307-394-00 3-319-688-01 *3-319-664-01	WASHER, LUMILER BUSHING, REEL TABLE GEAR, REVERSE CAM BRACKET, TRIGGER PM LEVER, REVERSE TRIGGER SPRING RETAINER (B), THRUST GEAR, PAUSE CAM SHAFT, CONTROL LEVER LEVER, CONTROL, TRIGGER ARBOR, FIXED ARBOR, TRIGGER PLATE, BRAKE RUBBER, BRAKE	294	274 275 276 277 278 280 281 282 283 284 285 286 287 290 291 292 293 294 906 907	3-555-124-00 3-319-637-01 *X-3319-615-1 3-319-666-01 3-319-633-01 X-3319-611-1 *3-319-676-01 *3-319-681-01 *3-319-689-01 7-628-253-95 7-685-879-01 7-685-850-01	LEVER ASSY, FWD LOCK SPRING LEVER (RIGHT), REC DETECTION SPRING CHASSIS ASSY, MECHANICAL LEVER, FWD SLIDER, REVERSE LEVER, TRIGGER KICK SPRING GEAR, FWD CAM SCREW +PS 2.6X4 SCREW +BVTT 3X30 (S) SCREW +BVTT 2X3 (S) TOTSU PTPWH 2X6 NON-SLIT, TYPE2 SCREW +PTT 2.6X5	

FH-150R TC-177R



No.	Part No.	Description	REMARKS	No.	Part No.	Description	REMARKS
301 302 303 304 305 306 307 308 309 310 311	3-307-477-21 3-307-477-31 3-307-477-41 3-307-394-00 3-306-269-01 3-306-249-00	STOPPÉR SCREW, ADJUSTMENT, AZIMUTH SPRING, COMPRESSION BRACKET COMPLETE ASSY, HEAD SEAM (A), HEAD ADJUSTMENT RETAINER (B), THRUST GUIDE, TAPE SPRING (LEFT) LEVER (LEFT) LEVER (LEFT)		312 314 315 316 317 318 319 320 321 322 323 324 325 326 908	3-319-643-01 3-319-644-01 3-319-642-01 *X-3319-610-1 *X-3319-608-1 3-306-250-00 3-319-625-01 7-624-102-04 7-685-850-01 7-627-553-17 7-628-253-05 7-621-710-26	GEAR, ROTARY HEAD SPRING, TENSION STOP RING 1.5 SCREW +BVTT 2X3 (S) SCREW, PRECISION +P 2X2	

SECTION 6 **ELECTRICAL PARTS LIST**

NOTE:

- Items marked " * " are not stocked since they are seldom required for routine service. Some delay should be antici-pated when ordering these items.
- If there are two or more same circuitsin a set such as a stereophonic machine, only typical circuit parts may be indicated and capacitors and resistors in other same circuits may be omitted.

CAPACITORS: MF: μ F, PF: $\mu\mu$ F.

RESISTORS

· All resistors are in ohms. · F : nonflammable

COILS · MMH : mH, UH : μH

SEMICONDUCTORS

In each case, U : μ, for example: UA...: μΑ..., UPA...: μΡΑ..., UPC...: μΡC, UPD...: μΡD...

The components identified by shading and mark A are critical for safety.
Replace only with part number specified.

ELECTRICAL PARTS

		ELECIKIO	AL PARTS					LLLCTRIC	AL TAKTS			
Ref	.No.	Part No.	Description				Ref.No.	Part No.	Description			
90 90	01 02 03 04	1-548-563-91 *A-2056-296-A *1-615-390-11 *1-614-696-11	MOUNTED PCB PC BOARD, CO	, AUDIO ONTROL SWITC			C202 C203 C204	1-123-384-00 1-136-157-00 1-123-307-00	FILM	10MF 0.022MF 100MF	20% 5% 20%	50V 50V 10V
9(05 06 07	*1-613-522-11 *1-612-727-11	PC BOARD, TI	RANSLATION EC DET			C205 C206 C207	1-123-613-00 1-136-157-00 1-136-158-00	FILM	3.3MF 0.022MF 0.027MF	20% 5% 5%	50V 50V 50V
90	08 101	*1-614-396-11 *1-612-729-11 1-162-293-31	PC BOARD, HE		ION 10%	50V	C208 C209 C210	1-123-369-00 1-162-294-31 1-123-369-00	CERAMIC	4.7MF 0.001MF 4.7MF	20% 10% 20%	25V 50V 25V
C1	102	1-123-384-00 1-136-157-00	ELECT	10MF 0.022MF	20% 5%	50V 50V	C211 C212	1-123-307-00 1-162-199-31	ELECT	100MF 10PF	20% 5%	10V 50V
CI	104 105 106	1-123-307-00 1-123-613-00 1-136-157-00	ELECT	100MF 3.3MF 0.022MF	20% 20% 5%	10V 50V 50V	C213	1-123-356-00	ELECT	10MF 4.7MF	20%	16 V 25 V
C1	107	1-136-158-00	FILM	0.027MF	5%	50 V	C215 C216	1-123-369-00 1-110-201-00	ELECT	4.7MF 0.0033MF	20% 5%	25 V 50 V
C1	109	1-123-369-00 1-162-294-31	CERAMIC	4.7MF 0.001MF	20% 10%	25V 50V	C217 C218 C219	1-123-298-00 1-123-369-00 1-110-203-00	ELECT	470MF 4.7MF 0.0047MF	20% 20% 5%	6.3V 25V 50V
C1	110 111 112	1-123-369-00 1-123-328-00 1-162-199-31	ELECT	4.7MF 100MF 10PF	20% 20% 5%	25V 10V 50V	C220 C221	1-136-173-00	FILM	0.47MF 0.15MF	5% 5%	50 V 50 V
C1	13	1-123-356-00 1-123-369-00	ELECT	10MF 4.7MF	20% 20%	16V 25V	C222	1-136-167-00 1-136-155-00	FILM	0.015MF	5% 5%	50V 50V
C1	.15	1-123-369-00	MYLAR	4.7MF 0.0033MF	20% 5%	25V 50V	C223 C224 C225	1-136-169-00 1-136-163-00 1-136-161-00	FILM	0.22MF 0.068MF 0.047MF	5% 5%	50V 50V
C1	.17 .18	1-123-298-00 1-123-369-00	ELECT	470MF 4.7MF	20% 20%	6.3V 25V	C226 C227	1-110-205-00 1-136-153-00	FILM	0.0068MF 0.01MF	5% 5%	50V 50V
C1	.19 .20 .21	1-110-203-00 1-136-173-00 1-136-167-00	FILM	0.0047MF 0.47MF 0.15MF	5% 5% 5%	50V 50V 50V	C228 C229	1-123-369-00	ELECT	4.7MF 3.3MF	20%	25V 50V
C1	22 23	1-136-155-00 1-136-169-00	FILM	0.015MF 0.22MF	5% 5%	50V 50V	C231 C232	1-136-162-00 1-123-318-00	ELECT	0.056MF 33MF	5% 20%	50V 10V
C1	24 25	1-136-163-00 1-136-161-00		0.068MF 0.047MF	5% 5%	50V 50V	C233 C234 C235	1-136-153-00 1-110-200-00 1-136-157-00	MYLAR	0.01MF 0.0027MF 0.022MF	5% 5% 5%	50V 50V 50V
C1	26 27	1-110-205-00 1-136-153-00		0.0068MF 0.01MF	5% 5%	50V 50V	C236 C238	1-110-205-00 1-123-369-00	ELECT	0.0068MF 4.7MF	5% 20%	50V 25V
C1	28 29 31	1-123-369-00 1-123-382-00 1-136-162-00	ELECT	4.7MF 3.3MF 0.056MF	20% 20% 5%	25V 50V 50V	C240 C241	1-136-272-00 1-136-271-00	FILM	68PF 56PF	5% 5%	630V 630V
	32 33	1-123-318-00 1-136-153-00	ELECT	33MF 0.01MF	20% 5%	10V 50V	C301 C302	1-123-308-00 1-123-382-00	ELECT	220MF 3.3MF	20% 20%	10V 50V
	34 35	1-110-200-00 1-136-157-00	MYLAR	0.0027MF 0.022MF		50V 50V	C303 C304 C305	1-123-306-00 1-123-306-00 1-123-308-00	ELECT	47MF 47MF 220MF	20% 20% 20%	10V 10V 10V
C1:	36 38		MYLAR ELECT	0.0068MF 4.7MF	5% 20%	50V 25V	C306 C307	1-123-321-00 1-123-381-00	ELECT	220MF 2.2MF	20%	16 V 50 V
C14	40 41 01	1-136-272-00 1-136-271-00 1-162-293-31	FILM	68PF 56PF 820PF	5% 5% 10%	630V 630V 50V	C308	1-123-356-00		10MF	20%	16V
							1					

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ELECTRICAL PARTS

	LLLOTRIO	TE TAILTO						
Ref.No.	Part No.	Description			1	Ref.No.	Part No.	Description
C309 C311 C312	1-123-356-00 1-123-379-00 1-123-356-00	ELECT	10MF 0.47MF 10MF	20% 20% 20%	16V 50V 16V	D304 D305 D306	8-719-107-94 8-719-107-94 8-719-910-11	DIODE 1SS202-1 DIODE 1SS202-1 DIODE HZ11A1L
C313 C314 C315	1-130-289-00 1-130-289-00 1-130-295-00	FILM	0.0047MF 0.0047MF 0.0082MF	5% 5% 5%	100V 100V 100V	D307 D308 D309	8-719-107-94 8-719-107-94 8-719-107-94	DIODE 1SS202-1
C316 C317 C318	1-129-713-00 1-129-898-00 1-129-705-00	FILM	0.0082MF 0.0022MF 0.0018MF	10% 10% 10%	630V 630V 630V	D310 D401 D402	8-719-107-94 8-719-910-18 8-719-910-64	DIODE HZ11C2L DIODE HZ6B1L
C319 C320 C321	1-123-321-00 1-123-332-00 1-123-318-00	ELECT	220MF 47MF 33MF	20% 20% 20%	16V 16V 10V	D403 D404 D405	8-719-107-94 8-719-107-94 8-719-107-94	DIODE 1SS202-1
C401 C402 C403	1-123-333-00 1-123-321-00 1-123-306-00	ELECT	100MF 220MF 47MF	20% 20% 20%	16V 16V 10V	D406 D407 D408	8-719-107-94 8-719-107-94 8-719-107-94	DIODE 1SS202-1 DIODE 1SS202-1 DIODE 1SS202-1
C404 C405 C406	1-123-298-00 1-162-304-31 1-110-206-00	CERAMIC	470MF 0.0047MF 0.0082MF	20% 20% 5%	6.3V 16V 50V	D409 D410 D411	8-719-107-94	DIODE 1SS202-1 DIODE 1SS202-1 DIODE 1SS202-1
C407 C408 C409	1-123-381-00 1-123-356-00 1-123-611-00	ELECT	2.2MF 10MF 1MF	20% 20% 20%	50V 16V 50V	D412 D413 D414	8-719-107-94	DIODE 1SS202-1 DIODE 1SS202-1 DIODE 1SS202-1
C410 C411 C412	1-123-380-00 1-123-307-00 1-123-321-00	ELECT	1MF 100MF 220MF	20% 20% 20%	50V 10V 16V	D415 D417 D501	8-719-107-94 8-719-107-94 8-719-107-94	
C413 C414 C415	1-123-380-00 1-123-380-00 1-123-308-00	ELECT	1MF 1MF 220MF	20% 20% 20%	50V 50V 10V	D502 D503 D601	8-719-107-94	DIODE 1SS202-1 DIODE 1SS202-1 DIODE GL-8PG1
C416 C417 C501	1-123-381-00 1-161-494-00 1-123-381-00	CERAMIC	2.2MF 0.022MF 2.2MF	20% 30% 20%	50V 25V 50V	D602 D603 D604	8-719-920-03	DIODE GL-8PG1 DIODE GL-8PG1 DIODE GL-1PR102
C502 C503 C504	1-162-284-31 1-162-284-31 1-123-356-00	CERAMIC	150PF 150PF 10MF	10% 10% 20%	50V 50V 16V	D605 D606 D801	8-719-918-66 8-719-918-67 8-719-107-94	
C505 C601	1-162-282-31 1-161-494-00		100PF 0.022MF	10% 30%	50V 25V			HEAD UNIT ASSY HEAD UNIT ASSY
CN1 CN301		SOCKET, CONN	IECTOR 13P			IC301 IC302	8-759-800-36 8-759-800-92 8-752-018-70	IC LA3160 IC LA3220
CN401	*1-564-505-11 *1-564-508-11 *1-564-508-11	PLUG, CONNEC	TOR 5P			IC401 IC402	8-759-700-08 8-759-204-31 8-759-700-46 8-759-602-47	IC TC9312N-001
CN801	*1-564-508-11 *1-564-336-00 *1-564-338-00	PIN, CONNECT	TOR 2P			L101 L104 L201	1-408-923-00	
	*1-564-339-00 *1-564-341-11					L204	1-408-930-00	MICRO INDUCTOR 33MMH
	1-141-225-00		•			L301 L501	1-408-096-00 1-408-579-00	
D101 D102 D201	8-719-107-94 8-719-107-94 8-719-107-94	DIODE 1SS20	2-1			M802	1-541-239-00	
D2O2		DIODE 15520						PHOTO INTERRUPTOR SPI201-20
D3O1 D3O2 D3O3	8-719-107-94 8-719-107-94	DIODE 1SS203 DIODE 1SS203 DIODE 1SS203	2-1 2-1			Q101 Q102 Q103		TRANSISTOR DTC144ES TRANSISTOR 2SD1020 TRANSISTOR 2SC2603F

	ELECTRI	CAL PARTS			ELECTRIC	CAL PARTS			
Ref.No.	Part No.	Description	1	Ref.No.	Part No.	Description			
Q104 Q105 Q106 Q201	8-729-900-89 8-729-900-89 8-729-900-89	TRANSISTOR DTC144ES TRANSISTOR DTC144ES		R110 R111 R112	1-249-437-11 1-247-829-00 1-249-421-11	CARBON	47K 820 2.2K	5% 5% 5%	1/6W 1/6W 1/6W
Q202 Q203 Q204	8-729-900-89 8-729-102-03 8-729-606-33 8-729-900-89	TRANSISTOR 2SD1020 TRANSISTOR 2SC2603F		R113 R114 R115	1-247-859-00 1-247-815-00 1-247-827-00	CARBON CARBON CARBON	15K 220 680	5% 5% 5%	1/6W 1/6W 1/6W
0205 0206 0301	8-729-900-89 8-729-900-89 8-729-606-33	TRANSISTOR DTC144ES TRANSISTOR DTC144ES		R116 R117 R118	1-249-429-11 1-249-419-11 1-247-831-00		10K 1.5K 1K	5% 5% 5%	1/6W 1/6W 1/6W
0302 0303 0304	8-729-606-33 8-729-900-89 8-729-900-89	TRANSISTOR 2SC2603F TRANSISTOR DTC144ES		R119 R120 R121	1-247-831-00 1-247-831-00 1-247-846-00	CARBON CARBON CARBON	1K 1K 4.3K	5% 5% 5%	1/6W 1/6W 1/6W
0305 0306 0309	8-729-117-54 8-729-900-65	TRANSISTOR DIGITALES TRANSISTOR DTA144ES TRANSISTOR DTA144ES TRANSISTOR 2SD1387		R122 R123 R124	1-247-841-00 1-249-421-11 1-247-879-00		2.7K 2.2K 100K	5% 5% 5%	1/6W 1/6W 1/6W
0310 0311	8-729-606-33 8-729-606-33	TRANSISTOR 2SC2603F TRANSISTOR 2SC2603F		R125 R126 R127	1-249-421-11 1-247-822-00 1-247-851-00	CARBON	2.2K 430 6.8K	5% 5% 5%	1/6W 1/6W 1/6W
0312 0313 0314	8-729-606-33 8-729-606-33	TRANSISTOR 2SC2603F		R128 R129 R130	1-247-827-00 1-249-433-11 1-247-841-00	CARBON CARBON CARBON	680 22K 2.7K	5% 5% 5%	1/6W 1/6W 1/6W
Q315 Q401 Q404	8-729-180-92			R131 R132 R133	1-249-429-11 1-247-879-00 1-247-831-00	CARBON CARBON CARBON	10K 100K 1K	5% 5% 5%	1/6W 1/6W 1/6W
Q405 Q406 Q407	8-729-117-54 8-729-900-89 8-729-900-89	TRANSISTOR DTC144ES TRANSISTOR DTC144ES		R134 R135 R136	1-247-867-00 1-247-867-00 1-247-831-00	CARBON CARBON CARBON	33K 33K 1K	5% 5% 5%	1/6W 1/6W 1/6W
Q408 Q409 Q410	8-729-900-89 8-729-900-89 8-729-900-89	TRANSISTOR DTC144ES TRANSISTOR DTC144ES TRANSISTOR DTC144ES		R138 R139 R140	1-247-819-00 1-249-425-11 1-247-849-00	CARBON CARBON CARBON	330 4.7K 5.6K		1/6W 1/6W 1/6W
Q411 Q412 Q413	8-729-900-89 8-729-900-65 8-729-900-80	TRANSISTOR DTC144ES TRANSISTOR DTA144ES TRANSISTOR DTA114ES		R141 R142 R143	1-247-841-00 1-247-845-00 1-249-421-11	CARBON CARBON CARBON	2.7K 3.9K 2.2K	5% 5% 5%	1/6W 1/6W 1/6W
Q414 Q415 Q416	8-729-801-93 8-729-801-93 8-729-801-83	TRANSISTOR 2SD1387		R144 R145 R146	1-247-845-00 1-247-879-00 1-249-429-11	CARBON	3.9K 100K 10K	5% 5% 5%	1/6W 1/6W 1/6W
Q417 Q418 Q419	8-729-801-83 8-729-180-92 8-729-900-89	TRANSISTOR 2SB1013 TRANSISTOR 2SD809-K TRANSISTOR DTC144ES		R201 R202 R203	1-249-434-11 1-247-883-00 1-249-425-11	CARBON	27K 150K 4.7K		1/6W 1/6W 1/6W
Q420 Q421 Q422	8-729-801-93 8-729-900-65 8-729-900-89	TRANSISTOR 2SD1387 TRANSISTOR DTA144ES TRANSISTOR DTC144ES		R204 R205 R206	1-247-808-00 1-249-421-11 1-249-421-11	CARBON CARBON CARBON	110 2.2K 2.2K	5% 5% 5%	1/6W 1/6W 1/6W
0423 0424 0425	8-729-900-65 8-729-900-65 8-729-900-65	TRANSISTOR DTA144ES TRANSISTOR DTA144ES TRANSISTOR DTA144ES		R207 R208 R209	1-247-841-00 1-247-887-00 1-247-823-00	CARBON CARBON CARBON	2.7K 220K 470	5% 5% 5%	1/6W 1/6W 1/6W
Q426 Q501 Q502	8-729-900-65 8-729-900-65 8-729-900-65	TRANSISTOR DTA144ES TRANSISTOR DTA144ES TRANSISTOR DTA144ES		R210 R211 R212	1-249-437-11 1-247-829-00 1-249-421-11	CARBON CARBON CARBON	47K 820 2.2K	5% 5% 5%	1/6W 1/6W 1/6W
Q601 R101 R102	8-729-606-33 1-249-434-11 1-247-883-00	TRANSISTOR 2SC2603F CARBON 27K 5% CARBON 150K 5%	1/6W 1/6W	R213 R214 R215	1-247-859-00 1-247-815-00 1-247-827-00	CARBON CARBON CARBON	15K 220 680	5% 5% 5%	1/6W 1/6W 1/6W
R103 R104 R105	1-247-808-00 1-247-808-00 1-249-421-11	CARBON 4.7K 5% CARBON 110 5% CARBON 2.2K 5%	1/6W 1/6W 1/6W	R216 R217 R218	1-249-429-11 1-249-419-11 1-247-831-00	CARBON CARBON CARBON	10K 1.5K 1K	5% 5% 5%	1/6W 1/6W 1/6W
R106 R107 R108 R109	1-249-421-11 1-247-841-00 1-247-887-00 1-247-823-00	CARBON 2.2K 5% CARBON 2.7K 5% CARBON 2.7K 5% CARBON 220K 5% CARBON 470 5%	1/6W 1/6W 1/6W 1/6W	R219 R220 R221	1-247-831-00 1-247-831-00 1-247-846-00	CARBON CARBON CARBON	1K 1K 4.3K	5% 5% 5%	1/6W 1/6W 1/6W

FH-15OR TC-177R

ELECTRICAL PARTS

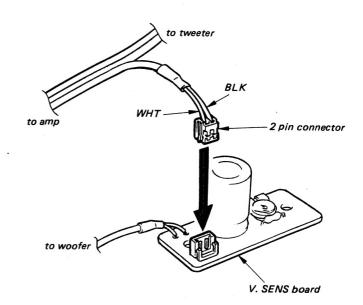
	ELECIKI	CAL PARTS					ELECTRI	CAL PARTS			
Ref.No.	Part No.	Description				Ref.No.	Part No.	Description			
R222 R223 R224	1-247-841-00 1-249-421-11 1-247-879-00	CARBON	2.7K 2.2K 100K	5%	1/6W 1/6W 1/6W	R406 R407 R408	1-249-421-11 1-247-867-00 1-249-425-11	CARBON	2.2K 33K 4.7K	5%	1/6W 1/6W 1/6W
R225 R226 R227	1-249-421-11 1-247-822-00 1-247-851-00		2.2K 430 6.8K	5%	1/6W 1/6W 1/6W	R409 R410 R411	1-247-811-00 1-247-823-00 1-247-815-00	CARBON	150 470 220	5% 5% 5%	1/6W 1/6W 1/6W
R228	1-247-827-00	CARBON	680	5%	1/6W	R412	1-247-815-00	CARBON	220	5%	1/6W
R229	1-249-433-11		22K	5%	1/6W	R413	1-247-819-00	CARBON	330	5%	1/6W
R230	1-247-841-00		2.7K	5%	1/6W	R414	1-249-429-11	CARBON	10K	5%	1/6W
R231	1-249-429-11	CARBON	10K	5%	1/6W	R415	1-247-879-00	CARBON	100K	5%	1/6W
R232	1-247-879-00	CARBON	100K	5%	1/6W	R416	1-249-433-11	CARBON	22K	5%	1/6W
R233	1-247-831-00	CARBON	1K	5%	1/6W	R417	1-249-433-11	CARBON	22K	5%	1/6W
R234	1-247-867-00	CARBON	33K	5%	1/6W	R418	1-249-429-11	CARBON	10K	5%	1/6W
R235	1-247-867-00	CARBON	33K	5%	1/6W	R419	1-249-437-11	CARBON	47K	5%	1/6W
R236	1-247-831-00	CARBON	1K	5%	1/6W	R420	1-249-425-11	CARBON	4.7K	5%	1/6W
R238	1-247-819-00	CARBON	330		1/6W	R421	1-249-437-11	CARBON	47K	5%	1/6W
R239	1-249-425-11	CARBON	4.7K		1/6W	R422	1-247-879-00	CARBON	100K	5%	1/6W
R240	1-247-849-00	CARBON	5.6K		1/6W	R423	1-247-831-00	CARBON	1K	5%	1/6W
R241	1-247-841-00	CARBON	2.7K		1/6W	R424	1-247-879-00	CARBON	100K	5%	1/6W
R242	1-247-845-00	CARBON	3.9K		1/6W	R425	1-249-429-11	CARBON	10K	5%	1/6W
R243	1-249-421-11	CARBON	2.2K		1/6W	R426	1-247-859-00	CARBON	15K	5%	1/6W
R244	1-247-845-00	CARBON	3.9K	5%	1/6W	R427	1-247-831-00	CARBON	1K	5%	1/6W
R245	1-247-879-00	CARBON	100K	5%	1/6W	R428	1-247-831-00	CARBON	1K	5%	1/6W
R246	1-249-429-11	CARBON	10K	5%	1/6W	R429	1-247-831-00	CARBON	1K	5%	1/6W
R301	1-247-224-00	CARBON	220	5%	1/2W	R430	1-247-831-00	CARBON	1K	5%	1/6W
R302	1-249-433-11	CARBON	22K	5%	1/6W	R431	1-247-832-00	CARBON	1.1K	5%	1/6W
R303	1-247-843-00	CARBON	3.3K	5%	1/6W	R432	1-249-419-11	CARBON	1.5K	5%	1/6W
R304	1-249-425-11	CARBON	4.7K	5%	1/6W	R433	1-249-419-11	CARBON	1.5K	5%	1/6W
R305	1-247-875-00	CARBON	68K	5%	1/6W	R434	1-247-831-00	CARBON	1K	5%	1/6W
R306	1-247-903-00	CARBON	1M	5%	1/6W	R437	1-249-432-11	CARBON	18K	5%	1/6W
R307	1-247-807-00	CARBON	100	5%	1/6W	R438	1-247-795-00	CARBON	33	5%	1/6W
R308	1-247-879-00	CARBON	100K	5%	1/6W	R439	1-249-429-11	CARBON	10K	5%	1/6W
R309	1-247-224-00	CARBON	220	5%	1/2W	R440	1-249-429-11	CARBON	10K	5%	1/6W
R310	1-249-437-11	CARBON	47K	5%	1/6W	R441	1-247-857-00	CARBON	12K	5%	1/6W
R311	1-249-437-11	CARBON	47K	5%	1/6W	R442	1-249-425-11	CARBON	4.7K	5%	1/6W
R312	1-249-425-11	CARBON	4.7K	5%	1/6W	R443	1-247-809-00	CARBON	120	5%	1/6W
R313	1-249-437-11	CARBON	47K	5%	1/6W	R444	1-247-833-00	CARBON	1.2K	5%	1/6W
R314	1-214-777-00	METAL	100K	1%	1/4W	R445	1-247-869-00	CARBON	39K	5%	1/6W
R315	1-249-429-11	CARBON	10K	5%	1/6W	R446	1-247-873-00	CARBON	56K	5%	1/6W
	1-249-429-11 1-249-414-11 1-247-844-00	CARBON CARBON CARBON	10K 560 3.6K	5% 5% 5%	1/6W 1/6W 1/6W	R447 A R448 R501	1-217-391-00 1-249-421-11 1-249-429-11		22 2.2K 10K	5% 5% 5%	1/4W F 1/6W 1/6W
	1-247-848-00 1-249-429-11 1-247-853-00	CARBON CARBON CARBON	5.1K 10K 8.2K	5%	1/6W 1/6W 1/6W	R502 R503 R504		CARBON CARBON CARBON		5% 5% 5%	1/6W 1/6W 1/6W
R325	1-247-853-00 1-247-080-00 1-249-434-11	CARBON CARBON CARBON	8.2K 5.6 27K	5% 5% 5%	1/6W 1/4W 1/6W	R505 R506 R507	1-249-432-11 1-249-425-11 1-249-433-11	CARBON CARBON CARBON	4.7K	5% 5% 5%	1/6W 1/6W 1/6W
R328 R329	1-249-429-11 1-247-831-00 1-249-421-11	CARBON CARBON CARBON	10K 1K 2.2K	5% 5% 5%	1/6W 1/6W 1/6W	R601 R602 R603	1-247-809-00 1-249-429-11 1-247-867-00	CARBON CARBON CARBON	10K	5% 5% 5%	1/6W 1/6W 1/6W
R331 R332	1-247-831-00 1-249-421-11 1-247-879-00	CARBON CARBON CARBON		5% 5% 5%	1/6W 1/6W 1/6W	RV102 RV201	1-228-995-00 1-228-994-00 1-228-995-00 1-228-994-00	RES, ADJ, CARE RES, ADJ, CARE RES, ADJ, CARE RES, ADJ, CARE	30N 10K 30N 22K		
R404		CARBON CARBON CARBON	820 68 68	5% 5% 5%	1/2W 1/2W 1/2W			RELAY			

Ref.No.	Part No.	Description
S2	1-554-691-00 1-554-691-00 1-514-674-21	SWITCH, SLIDE (DOLBY NR) SWITCH, SLIDE (TIMER) SWITCH, SLIDE (DIRECTION)
S602	1-553-856-00 1-553-856-00	SWITCH, KEY BOARD (STOP) SWITCH, KEY BOARD (REW)
	1-553-856-00 1-553-856-00 1-553-856-00	SWITCH, KEY BOARD (FF) SWITCH, KEY BOARD (FWD) SWITCH, KEY BOARD (REV)
S607	1-553-856-00 1-553-856-00 1-553-856-00	SWITCH, KEY BOARD (REC)
S801	1-553-856-00 1-554-883-11 1-553-856-00	SWITCH, SLIDE (DIRECTION)
S803 S804 S805 S806		SWITCH, KEY BOARD (ERASE PROOF/FWD)
	1-235-186-00 1-235-186-00	ENCAPSULATED COMPONENT ENCAPSULATED COMPONENT
T301	1-433-281-11	TRANSFORMER, BIAS OSCILLATOR
X501	1-527-532-00	OSCILLATOR, CERAMIC

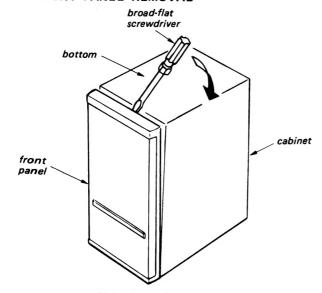
SPEAKER SYSTEM (APM-177M)

NOTES ON REPLACING WOOFER UNIT AND V. SENS BOARD

- As woofer unit and V. SENS board (fixed on rear plate of speaker cabinet) are supplied as a block, replace them at the same time. Be sure to discard former V. SENS board. After replacing, there is no problem even if V. SENS board gets out of fixed position a little.
- Adjustable resistor (RV101) on V. SENS board has already adjusted with woofer unit. Therefore do not adjust it.
- Be sure to insert 2 pin connector as illustrated on the right.



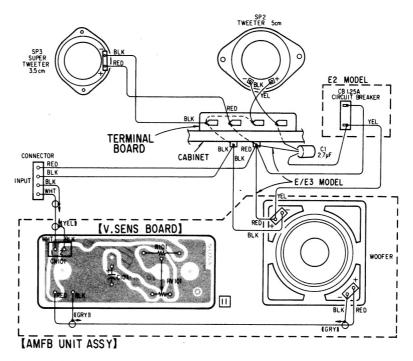
1. DISASSEMBLY FRONT PANEL REMOVAL



Note: Be careful not to scratch the cabinet.

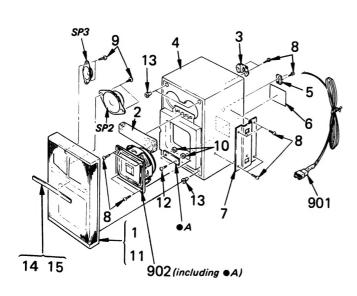
FH-150R APM-177M

2. WIRING DIAGRAM



Note: Volume (RV101) cannot be replaced.

3. EXPLODED VIEW AND PARTS LIST



No.	Part No.	Description
1 2 3 4 5 6	X-4910-067-1 *4-910-045-01 *4-883-959-01 X-4910-046-1 *4-914-306-01 *4-910-397-01 *4-914-311-01 *4-914-312-01	ABSORBENT (C), ACOUSTIC HOOK CABINET ASSY, SPEAKER CLAMP (E)LABEL, MODEL NUMBER (E2)LABEL, MODEL NUMBER
9 10 11 12 13 14	*4-902-981-11 4-874-614-11 7-685-646-71 4-846-456-02 X-4910-068-1 7-685-148-01 *4-872-922-02 4-914-332-01 4-914-331-01	PLATE (B), SIDE SCREW (4)(3.5X14), TAPPING SCREW +BVTP 3X8 TYPE2 SLIT FOOT, FELT PANEL (RIGHT) ASSY (B), FRONT SCREW +P 3X12 TYPE1 CATCHER PLATE (LEFT), ORNAMENTAL PLATE (RIGHT), ORNAMENTAL

Remarks

Ref.No.	Part No.	Description	
901	1-558-469-11	CORD, SPEAKER	
902	X-4910-076-1 X-4910-077-1	(E)AMFB UNIT ASSY (E2/3)AMFB UNIT ASSY	
	1-123-545-00 1-123-311-00		
СВ	1-532-664-00	(E2)CIRCUIT BREAKER, 1.25A	
R101	1-247-698-11	RES, CARBON 68	
SP2 SP3	1-503-590-11 1-503-591-11	SPEAKER (5CM CONE TYPE) SPEAKER (3.5CM)	